

**UK MANUFACTURING
& GLOBAL SUPPLIER OF CAPS
CLOSURES, TRIGGER SPRAYS,
LOTION PUMPS & DISC TOP CAPS**



Part of 
CORAL
PRODUCTS PLC

"GOP were very supportive and instrumental in developing our brand. We now export all over the world and GOP has kept pace with our demanding requirements."

- UK Beauty Brand



A global reputation for service, quality & innovation

Global One-Pak (GOP), part of Coral Products group, was established in 2003 and is a leading supplier of lotion pumps, trigger sprayers and mist sprayers. From product design and development through to production and logistics we have an enviable reputation for quality of product and quality of service.

Our Head Office and main warehouse is based just outside of Manchester, England,

and our well established global supply chain ensures that we are at ease supplying palletised goods throughout Europe or even full containers to multiple global locations.

Acquired by the Coral Products group in 2016, a leading UK specialist in injection moulded products, Global One-Pak now has access to a wider range of packaging production expertise to support your packaging design and manufacturing needs.



Why Choose GOP

For over 20 years GOP has built a reputation for service, quality and innovation. We pride ourselves on our ability to offer our customers bespoke solutions that not only offer value for money, but can make a real and positive difference to products and brands on the shelves of major retailers.

We're small enough to care, but large enough to cope, and our strengths in pumps and sprayers adds convenience to the customer brand experience. With an experienced team of designers, product development and manufacturing specialists, we can offer customers a wealth of expertise and knowledge when it comes to supplying cost effective packaging solutions.

Gop are continuously working on their sustainability by persistently sourcing and considering products that are recyclable and creating innovative design, utilising recycled materials.

"Working with GOP has helped us gain business with the big four supermarkets"

UK Personal Care Brand

Established supplier to leading global brands and retailers...

Sainsbury's

TESCO



MORRISONS



Waitrose

SIMONIZ®



YOUR M&S



ELEMIS



ASDA

YARDLEY
OF LONDON

In development with global leading brands...

reckitt

BRITVIC®
SOFT DRINKS

ORIFLAME
SWEDEN



GOP has been a
leading global supplier
of **lotion pumps and triggers**
for over two decades



95% of customers are so happy, they'd **work with us** again

84% of customers think
GOP is the **most innovative**
company in its sector

83% of our customers say
that GOP offers the best
value for their money

Our customers choose to work with us because of our...

**Quality, Value,
Service & Innovation**

That's why you should choose



Global Reach

Here at GOP, all of our products are designed and developed in the UK and our reach extends all over the globe including the US, Australia, Europe and the Far East. Wherever you are, you'll be familiar with GOP's products which stand out on the shelves in major retailers and supermarkets the world over.

Whether it's pallets or full containers, we deliver our goods directly to the factory doors of our customers across North America.



GOP operates in
20 countries
across **four** continents



We hold buffer stock in the UK of up to 3,500 pallets.

GOP has 3 manufacturing hubs in the Far East. Duplicate tooling ensures capacity is available when required.



GOP

GOP can deliver pallets to customers in Europe within 3-5 days.



GOP



GOP

We deliver customer stock to Middle Eastern countries via Dubai



GOP

Our customers are international and we deliver as far afield as Australia and Malaysia.



GOP

2 Patents
(UK & US)

&

53

Design Registrations

With the UK & EU patent office

Looking after your products



Approved ✓

EN 1186 EC 94/62 EC 10/2011
DIN10955 FDA CFR2

Our reputation for quality and service is supported by our strict development process. This ensures that products are delivered on time and specifically to our customers' requirements. We are always on hand to help with new brands as well as any technical and development challenges that our larger customers require.

1 Compatibility

We can help to conduct compatibility testing through an accredited laboratory. With the latest equipment we can facilitate customers' own tests or adopt GOP protocols for component compatibility, performance testing etc.

2 Specification

From initial customer requirements a detailed specification will be drawn up to detail colours, component changes, dip tube lengths etc.

5 QC order inspection

All orders undergo final detailed QC tests using AQL levels.

3 Sampling

Before ordering, final samples are made to the agreed specification for approval by the customer.

4 Production control

Our production is strictly managed using ISO9001 processes. During final assembly all dispensers are 100% tested for leakages.

6 Delivered goods

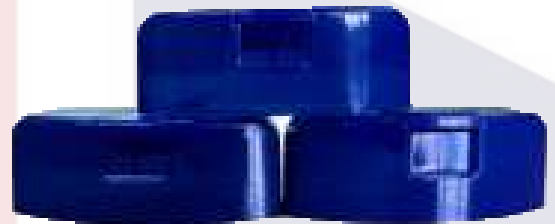
All cartons are clearly labeled including customer's own reference codes and there is full traceability back to production batches.

UK manufacturing

At GOP, we pride ourselves on innovation, continuously developing sustainable and eco-friendly products manufactured within Coral Products PLC in the UK.

We specialise in the design, prototyping, and mass production of plastic products and components for a wide range of industry sectors. Using our multi-cavity tooling, we produce millions of injection-moulded caps and closures each year in a BRC A graded facility. Our injection moulding machines have capacities ranging from 80 tonnes to 650 tonnes.

GOP are committed to supporting sustainability and playing our part in reducing our carbon footprint, all our caps and closures are 100% recyclable, we also incorporate 30% PCR material into a range of products, where applicable.



Make your brand even more special

Decoration

We can custom match to very specific brand requirements as well as offering possibilities to extend the plated aluminium in new metallised colours and finishes that will add impact on shelves. These decorative options available from GOP provide our customers with increased creative innovation at minimal added cost – just let our team know what you want, and we can make it happen.

Colour

Colour plays an important role in your brand, and no other supplier understands this more than the team here at GOP. GOP offers custom matched colours for your brand requirements, making it ideal for those brands who truly wish to differentiate themselves in the marketplace.



Branding

Labels aren't the only place for your brand. Talk to us and see how GOP can build your branding into the pump, actuator or even a specially designed retaining clip. Tooling and unit costs are surprisingly affordable.

Get in touch with GOP to discuss the possibilities available to your brand today.



Whether your product is **standard**,
mid-range or **premium**...



GOP can **enhance your brand**
with very little additional cost.

GOP Products



All Plastic Lotion Pump

1.0ml lotion pump, with internal spring mechanism.

15



Single Material Lotion Pump

1.0ml lotion pump, with internal spring mechanism.

17



Lusso Lotion Pump

1.0ml lotion pump, with external spring mechanism.

19



Primo Lotion Pump

2.2ml lotion pump, with external spring mechanism.

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Puro Lotion Pump

2.0ml dosage lotion pump, with external spring mechanism.

23



Jumbo Lotion Pump

Large 3.5ml dosage lotion pump, available with 28, 31 or 33mm closures.

25



Classic Lotion Pump

2.0ml 24/410 lotion pump, featuring scratchproof metallic closure.

27



Caps & Closures

24/410 & 28/410 caps and closures. Bespoke specifications available.

29



Halo Disc Top Cap

24/410 unique disc top caps, plus a full standard range is also available.

31



Puro Foamer

Elegant 43mm foamer available with 200ml bottle.

33



Lux Mist Sprayer

20/410 mist sprayer with matching PET bottles.

35



Lux Serum Pump

20/410 serum pump with matching PET bottles.

37



High Viscosity Range

High viscosity range specifically designed for oils and thicker liquids.

39



Puro Mini Trigger

0.25ml mini trigger available in a variety of closures.

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PJ Series

All Plastic Trigger Spray made from one single polymer, 30% PCR option.

43



G-Series

Best selling trigger sprayer, suitable for automated filling lines.

45

Lotion Pump

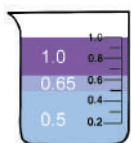
All Plastic

Lotion pump



Key Features

- All plastic material - 100% recyclable
- UK manufactured - carbon footprint lowered



- Full 1.0ml dosage ideal for numerous applications.
- Custom actuator
- Custom colouring



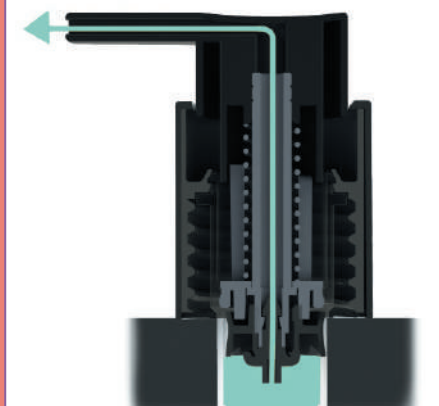
Product Specification

Dosage: 1.0ml

Closure Size: 24/410 & 28/410

Closure Finish: Gloss PP

Smooth Premium Dispensing Action



Lotion Pump

The world's first of its kind

Single Material

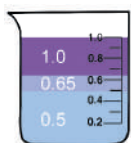
Lotion pump

GOP are proud to have won the Sustainability Trail Award
in 2022 for our Single-Material Lotion Pump.



Key Features

- **Single plastic material** - exceeds recycling opportunities
- **UK manufactured** - carbon footprint lowered



- Full 1.0ml dosage ideal for **numerous applications.**
- Custom actuator
- Custom colouring

Product Specification

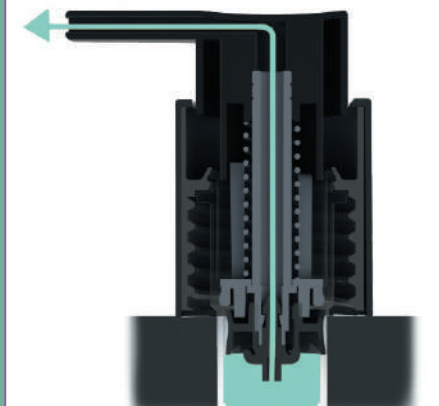
Dosage: 1.0ml

Closure Size: 24/410 & 28/410

Closure Finish: Ribbed

Material: 100% PP

Smooth Premium Dispensing Action



Lotion Pump

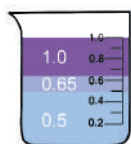
lusso

Gives you more



Key Features

- All **polypropylene - dual textures** give added dimension to colour.
- **External spring** mechanism for ease of compatibility.
- **30% PCR** available



- Full 1.0ml dosage ideal for **numerous applications.**



- At home on a **variety** of 24/410 bottle shapes.



- Secure **transit clip**
 - Add another level of colour for range variants
 - Potential for embossing with brand.

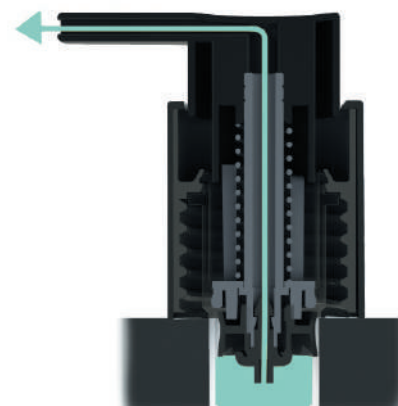
Product Specification

Dosage: 1.0ml

Closure Size: 24/410

Closure Finish: Gloss PP, UV metallised or aluminium

Metal free path for formulations from bottle to skin



Lotion Pump

Primo

Beautifully engineered

Primo offers a smooth performance and quality feel, an ideal match for leading personal care brands.



Key Features

- External **spring mechanism**.
- Simple side on/off **locking mechanism**.
- **Two actuator head designs**, tear drop or saddle which can be **customised**.
- **Smooth premium** dispensing action.
- **Custom colours** can be specifically matched to your brand.
- **Decoration options available** (e.g. embossing, printing etc).
- Can be supplied with a secure **transit clip**.
- **30% PCR** available.



Product Specification

Dosage: 2.2ml

Closure Sizes: 24/410, 24/415, 28/410

Closure Finish: Ribbed or smooth

Closure Material: Polypropylene
or anodised chrome aluminium



Lotion Pump

PURO LOTION PUMP

Clearly different

Brilliant ideas often flow from outstanding design and the pure, simple lines of the elegant Puro lotion pump exemplify its many features.



Key Features

- Contemporary elegant design adds impact.
- External **spring mechanism** for ease of compatibility.
- Simple side on/off **locking mechanism**.
- **Custom colours** can be specifically matched to your brand.
- Full **2ml** dosage.
- Can be supplied with a secure **transit clip**.
- **30% PCR** available.

on/off locking
mechanism



Product Specification

Dosage: 2.0ml +/- 0.2

Closure Size: 24/410, 24/415, 28/410

Closure Finish: Ribbed or smooth

Closure Material: Polypropylene
or plated aluminium



Lotion Pump

Jumbo

Large family needs

Jumbo lotion pump was introduced in response to the growing demand from the large family consumers and salon markets.



Key Features

- **3.5ml dosage** suitable for 750ml or 1000ml packs.
- **Large** actuator.
- **Lockdown mechanism** for secure transit.
- Wide choice of **closures** available.
- **30% PCR** available.

Product Specification

Dosage: 3.5ml

Closure Size: 28/410, 31/410, 33/410

Closure Finish: Ribbed or smooth

Closure Material: Polypropylene



Classic

The popular choice

Our Classic lotion pump combines the innovation of the latest technology and the aesthetics introduced with Puro, with a conventional look and feel of a traditional actuator.



Key Features

- Extra wide **24/410 closure**.
- Available with **non-metal chrome** finish.
- Simple side on/off **locking mechanism**.
- Ready to dispense in **4 primes**.
- Large **2.0ml dosage**.
- **Virtually scratchproof** - maintains presentation from production to retail shelf.
- **Super smooth finish** for deeper colours.
- **30% PCR** available.

Normal finish



Classic **super smooth** finish



Product Specification

Dosage: 2.0ml

Closure Size: 24/410

Closure Finish: Gloss or UV
Metallised

Closure Material: Polypropylene

**Virtually
scratchproof!**

Makes it perfect for auto
handling equipment.



Caps & Closures

Caps & Closures

Sustainably made
in the UK



Key Features

- 100% recyclable
- Manufactured in the UK in a BRC A graded facility
- Custom colour available
- Eco friendly & maximised sustainability
- 30% PCR available
- Multi-cavity tooling
- Injection moulding machines have a capacity from 80 tonnes – 650 tonnes

Product Specification

Closure Size: 24/410 and 28/410

Material: PP

Bespoke specification chosen with you to suit your requirements.



Halo Disc Top Cap

Distinctly different

Whilst retaining the classic look, Halo disc top caps add another dimension to the overall brand presentation, an ideal opportunity to create an exclusive look for your brand.



Key Features

- Available in **popular 24/410** size.
- **Easy to use**, press to open, press to close.
- **Classic design** suits a variety of standard bottle shapes.
- Disc and main body can be made in **contrasting colours**.
- Large **crab claw seal** suitable for a wide range of bottles.
- A **variety of ring profiles** are possible.
- **30% PCR** available.



Complimentary Disc Top Cap Range

also available



28/415

28/410

24/415



24/410

20/415

20/410



Foamer

PURO FOAMER

The shape of things to come

Combining the elegance of Puro, this foamer pump is clearly different, adding impact and value to your brand on the retail shelves.

Elegant in design, it's perfect for the tanning, face cleansing and hair products markets.



Key Features

- New shaped foaming pump - designed to **add impact to brands** on retail shelves.
- **Elegant design**, perfect for the tanning, face cleanser and hair products market.
- **Limitless design options** – the collar can be Pantone matched.
- **Large actuator** is more ergonomic to use.
- Collar, overcap and actuator can be **colour matched to brand requirements** or decorative options can be added.
- **30% PCR** available.

Product Specification

Dosage: 0.8ml

Closure Size: 43mm

Bottle: 200ml Round HDPE

Closure Finish: Smooth UV metallised

Closure Material: Polypropylene



Mist Sprayer

LUX Mist Sprayer

Beauty is on the outside

LUX is a brand new innovative mist sprayer with complimentary designed bottle packs for the personal care market.



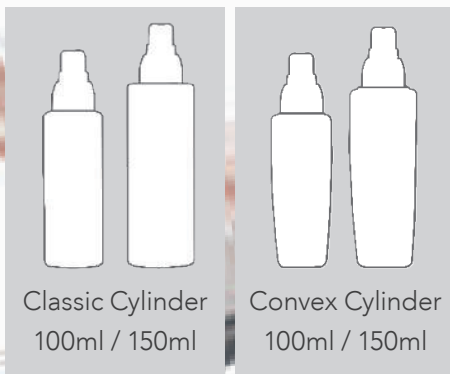
Key Features

- Available in a **wide variety of colours** and finishes to match your brand.
- Overcap option available in **custom colours** and finishes.



Limitless combinations

- **Mix and match** with 4 available bottles.



Product Specification

Dosage: 0.2 - 0.3ml

Closure Size: 20/410

Closure Finish: Gloss polypropylene,
UV metallised polypropylene

Closure Material: Polypropylene



Serum Pump

LUX Serum Pump

Beauty is on the outside

An ideal partner for the Lux mist sprayer, this serum pump is suitable for creams and high viscosity formulations, with complimentary designed bottle packs for the personal care market.



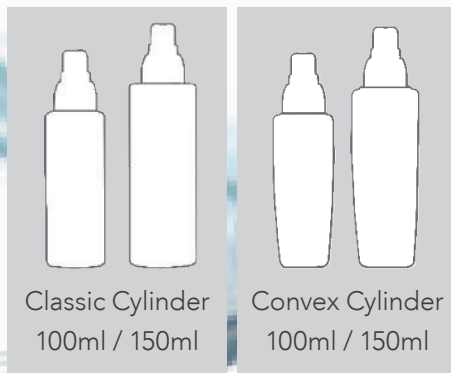
Key Features

- Available in a **wide variety of colours** and finishes to match your brand.
- Overcap option available in **custom colours** and finishes.



Limitless combinations (as shown with mist sprayer)

- **Mix and match** with 4 available bottles.



Classic Cylinder
100ml / 150ml

Convex Cylinder
100ml / 150ml

Product Specification

Dosage: 0.2 - 0.3ml

Closure Size: 20/410

Closure Finish: Gloss polypropylene,
UV metallised polypropylene

Closure Material: Polypropylene

Shown with
metallised
overcap



High Viscosity Range

High Viscosity Range

Outstanding performance

Our High Viscosity range is highly successful with high viscosity formulas, whether it be skin care, sun care or hair care products. This HV range offers outstanding performance and smooth activation.

HV Mist
Sprayer

HV Mini
Trigger

HV
Serum
Pump



Key Features

- **Wide range of closures, actuator inserts and cap liners** for mist sprayers, micro triggers and serum pumps.
- **Ideal for oil-based formulations** including skin care, hair care, sun care, baby care and food applications.
- **Limitless design options** – the collar can be Pantone matched to brand requirements or decorative options can be added.
- Responding to the **growing demand for packs** that can withstand high viscosity formulations.
- **30% PCR** available.



Product Specification

Dosage: 0.17 - 0.2ml

Closure Size: 20/410, 24/410,
22/415, 24/415

Closure Finish: Ribbed or smooth.

Closure Material: Polypropylene or
plated aluminium



Mini Trigger

PURO MINI TRIGGER

Our Puro mini trigger provides a simple and easy solution, which is highly versatile and with a wide range of closures available.



Key Features

- Easy to use.
- Ideal for hair and skin products.
- Intuitive on/off button.
- Available in a wide range of closures.
- Available with a choice of foaming or spray nozzles.
- 30% PCR available.



Product Specification

Dosage: 0.25 - 0.3ml

Closure Size: 20/410, 24/410,
28/410, 24/410 AL

Closure Finish: Smooth

Closure Material: Polypropylene
or aluminium



Trigger Spray

All Plastic

PJ-Series

PJ Series trigger spray
provides an all plastic solution
to your brand.



Key Features

- Mono plastic material
- High 1.3ml dosage
- Nozzle options available including spray/stream and spray/foamer
- Extended 3 finger handle
- Recyclable
- 30% PCR available.

More information

PJ Series Trigger Spray is all plastic in construction with a single polymer (polypropylene) representing over 90% of the material and available with **30% PCR** (by weight) making it recyclable. With its high **1.3ml dosage** and its **ergonomic shroud** design ensures use on larger bottles is supported.

Product Specification

Dosage: 1.3ml

Neck Size: 28/410

Material: Single polymer
polypropylene

Nozzle: Spray/Stream,



With **NEW** and **IMPROVED**
shroud design for added strength

G-Series

Trigger with a difference

New and improved shrouds have been designed for high speed lines, with double the pull force. This has proven to eliminate failures on your assembly lines, increase productivity and greatly reduce down time.



Suitable for small or large bottles.

Key Features



- **Wide range** of nozzle options including plastic mesh foamer and combination spray / foamer.



- Available with rigid dip tube **plunger extension** for fully automated high speed filling lines.



- Industry standard closure with **anti-backoff feature** and cap liner options.



- **Extended two and three finger trigger handle** options for product design and dispensing requirements.



- **New and improved shroud design** for high speed lines with double the pull force.



Product Specification

Dosage: 0.9ml

Closure Size: 28/410, 28/400,
28/410 (tamper evident)

Nozzle: Spray/Spray, Spray/Stream,
Foamer

30% PCR available.



Driving innovation in the pump market

GOP are specialists in dispensers and pumps, and while this product guide details our most innovative products, we are able to supply more standard ranges through to brand specific designs.

Our history of driving innovation in the pump sector means that we have vast experience across a number of different markets.

Household & Garden



Pet Care & Equine



Automotive



Personal Care





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GOPTM

Global One Pak Ltd are a part of Coral Products PLC. For more information on our group capabilities, please visit our website www.coralproducts.com.



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CLOSURES, TRIGGER SPRAYS,
LOTION PUMPS & DISC TOP CAPS**



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