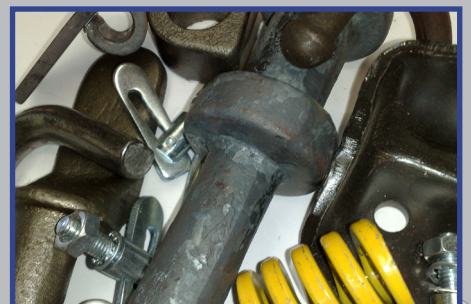




JOHN ADAMS Coach Supplies Ltd
Ironwork



About Us

John Adams (Coach Supplies) Ltd is a family business formed in Glasgow in 1946. Growth has also brought about the opening of premises in Huddersfield in 2003, and more recently Newry, in 2007.

As a company, we focus on the needs of the commercial vehicle bodybuilder, and whilst this is a catalogue of **Ironwork** we also sell Aluminium extrusion and sheet, steel sections, timber products, kits, GRP panels and Hardware.

We pride ourselves on building good relationships with customers, and listed below are sales contacts for each depot;

Head Office, Glasgow:

Colin MacDonald
Linda Gunn
Mathew Perrie
David Adams

Huddersfield Office:

Mark Southall
Steve Marshall
Adam Whitehead

Newry Office:

John Hunter
Ken Robertson
Margaret Veitch

If you do not see the product you are looking for in this catalogue, or if you would like to discuss a bespoke section, then please contact us.

sales@johnadamsltd.co.uk

Head Office:

Atlas Industrial Estate
Edgefauld Drive
Springburn
Glasgow
G21 4UR

Huddersfield Office:

Unit 2 Dearne Park Est
Park Mill Way
Clayton West
Huddersfield
HD8 9XJ

Newry Office:

Carnbane Industrial Estate
Unit 6, Springhill Road
Newry
Co. Down
BT35 6EF

Tel.: 0141 557 0007
Fax: 0141 558 9564

Tel.: 01484 863222
Fax: 01484 862299

Tel.: 02830 260026
Fax: 02830 263350

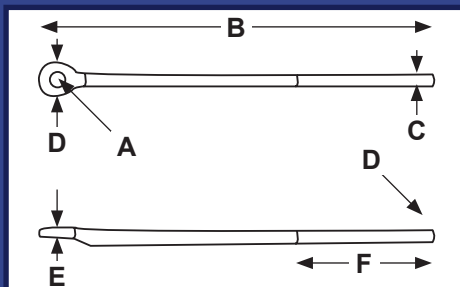


Contents Page

Mounting Brackets	4	Lashing Rings	24
Hinges	11	Door Retainers	26
Gudgeon Pins	13	Miscellaneous	27
Eyeplates	14	Locking Gears	30
Anti-Luce Fasteners	15	Dropside System	34
Tailboard Forket	16	Dropside Sections	36
Tailboard Lugs	17		
Cotter Rings	18		
Lugs	19		
Corner Pillars	20		
Centre Pillars	21		
Rope Hooks	22		
Locking Bar Tabs	23		



Mounting Brackets - Ironwork

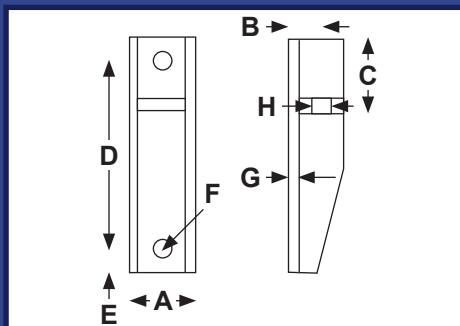


IR754/5
Tie Bar - 16mm and 12mm

Bolt On.
Supplied finish: Electro Zinc Plated.

CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
IR754	13.00	335.00	M12	30.00	12.00	125.00	-	-
IR755	17.00	400.00	M16	38.00	16.00	125.00	-	-

IR754/5

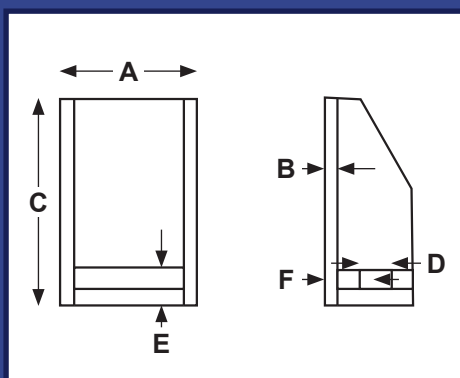


IR729
Lower Body Mounting Bracket

(Volvo Part No. 1611456). All Body types.
Supplied finish: Black Electro Ferritic painted.

CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
IR729	50.00	27.50	60.00	154.00	20.00	14.50	5.00	18.50

IR729



IR732
Upper Body Mounting Bracket

(Volvo Part No. 1611453). For use on Steel Sub-Frame, flexible type bodies. Models FL4, FL6, FL7 & FL10.
To be used in conjunction with IR733 Washer and IR734 Rubber Pad.
Supplied finish: Black Electro Ferritic painted.

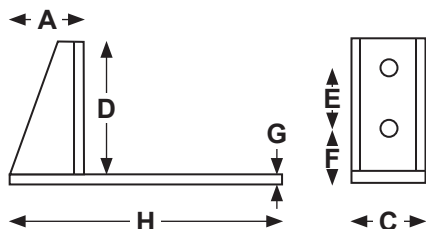
CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
IR732	78.00	5.00	125.00	18.50	20.00	27.50	-	-

IR732





Mounting Brackets - Ironwork

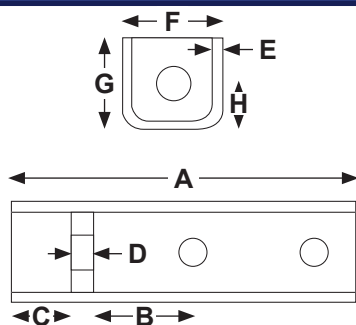


IR706B
Fabricated Pedestal Mounting Bracket

Suitable for Ford Transit and Mercedes, 307, 308, 207 and Volkswagon LT Range.
Supplied finish: Black Electro Zinc Plated.

CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
IR706B	46.30	8.00	50.00	90.00	40.00	38.40	6.00	180.00

IR706B

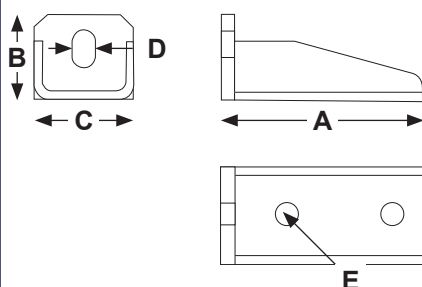


RG137
Scania Lower Chassis Bracket

Flexible Fixing.
Material: Mild Steel.

CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
RG137	170.00	60.00	30.00	10.00	5.00	50.00	47.00	24.00

RG137



RG111
Mounting Bracket

For 5" & 6" Runner.
With Slotted Hole.
Material: Mild Steel.

CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
RG111	123.00	54.00	60.00	13.00	12.00	-	-	-

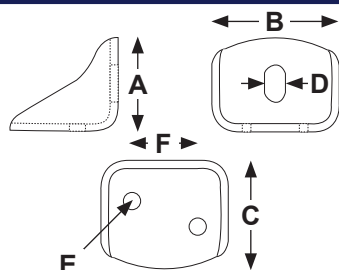
RG111





Mounting Brackets - Ironwork

Page 6

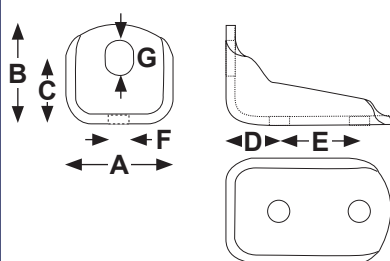


RG113V
Mounting Bracket

Mounting Bracket to Suit 2.½" Runner.
Material: Mild Steel.

CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
RG113V	90.00	85.00	74.00	13.00	11.00	45.00	-	-

RG113V

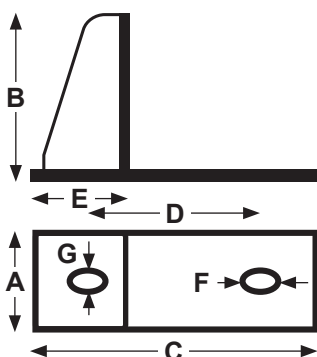


RG113S
Iveco Cargo Mounting Bracket

To Suit 4" - 5" Runners.
Material: Mild Steel.

CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
RG113S	60.00	60.00	38.00	30.00	45.00	16.00	20.00	-

RG113S



RG113Y
Ford Transit Mounting Bracket

New Model.
To Suit 4" - 5" Runners.
Material: Mild Steel.

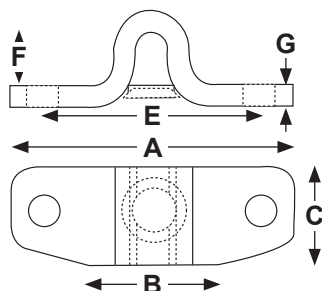
CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
RG113Y	60.00	96.00	164.00	100.00	55.00	20.00	10.50	-

RG113Y





Mounting Brackets - Ironwork

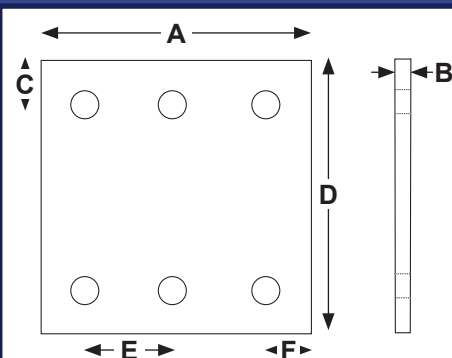


RG150
Mounting Bracket

Mercedes Atego Front Chassis.
Bracket c/w Washer.
Material: Mild Steel.

CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
RG150	130.00	70.00	45.00	20.00	100.00	19.00	10.00	-

RG150

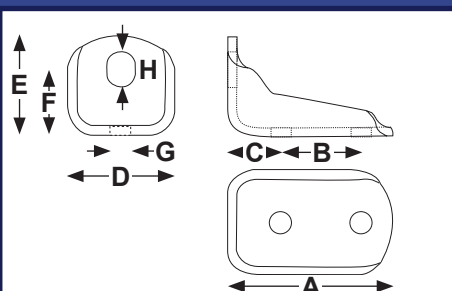


RG157
Mounting Bracket

Mercedes Atego/Actross Chassis Plate.
Material: Mild Steel.

CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
RG157	150.00	8.00	25.00	154.00	50.00	25.00	-	-

RG157



RG113R
Mounting Bracket

Material: Mild Steel.

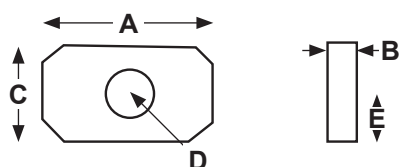
CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
RG113R	106.00	58.00	30.00	60.00	60.00	38.00	16.00	20.00

RG113R





Mounting Brackets - Ironwork

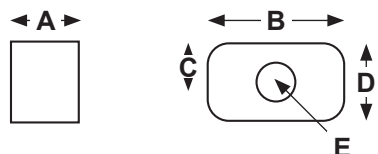


IR733
Washer

To be used in conjunction with Upper Body Mounting Bracket IR732 and Rubber Pad IR734.
Supplied Finish: Zinc Plated.

CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
IR733	63.00	8.00	36.00	18.00	15.00	-	-	-

IR733

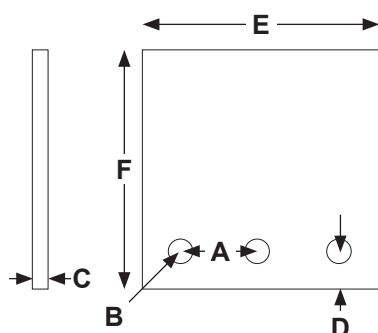


IR734
Rubber Pad

To be used in conjunction with IR732 Upper Body Mounting Bracket and IR733 Washer.

CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
IR734	13.00	63.00	15.00	36.00	17.50	-	-	-

IR734

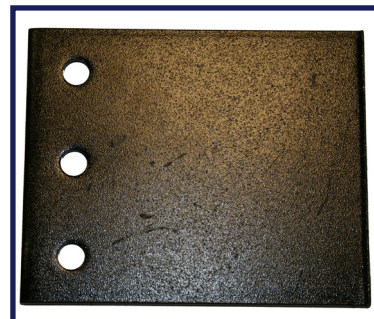


IR735
Attachment Plate

For use on Steel Sub-Frames, all body types.
Models FL4 and FL6.
Supplied Finish: Black Electro Ferritic Paint Finish.

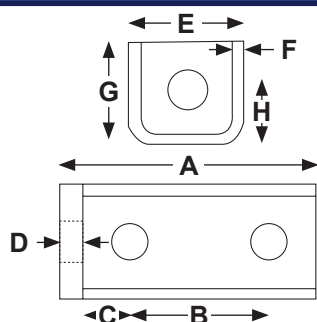
CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
IR735	50.00	14.20	8.00	25.00	150.00	184.00	-	-

IR735





Mounting Brackets - Ironwork

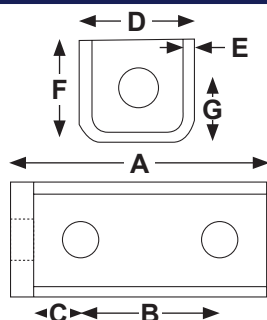


RG135/5
Scania Upper Mounting Bracket

Rigid Fixing.
Material: Mild Steel.

CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
RG135/5	110.00	50.00	20.00	10.00	50.00	5.00	47.00	24.00

RG135/5

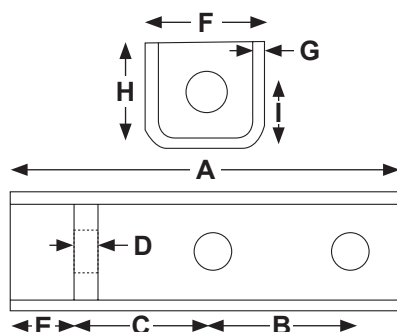


RG136/5
Scania Lower Mounting Bracket

Rigid Fixing.
Material: Mild Steel.

CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
RG136/5	140.00	50.00	60.00	50.00	5.00	47.00	24.00	-

RG136/5



RG137/5
Scania Lower Mounting Bracket

Flexible Fixing Series 5
Material: Mild Steel.

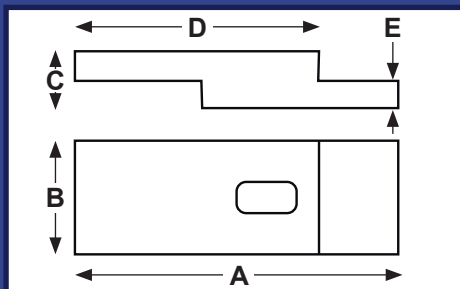
CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)	I (mm)
RG137/5	170.00	50.00	60.00	10.00	30.00	50.00	5.00	47.00	27.00

RG137/5





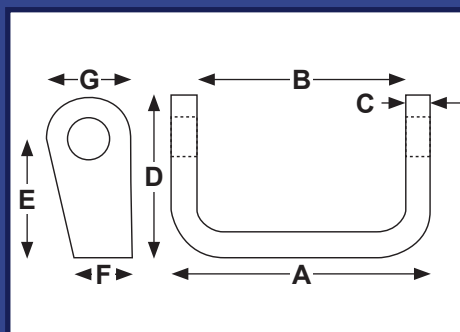
Mounting Brackets - Ironwork



IR760 BODY CLAMP

CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
IR760	126.00	63.00	21.00	85.00	12.00	-	-	-

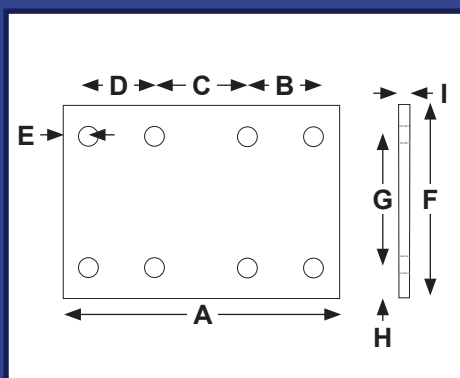
IR760 BODY CLAMP



RG999/C - G
Universal Bolt on Hinge
Bracket

CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
RG999/G	80.00	64.00	8.00	51.00	38.00	18.00	26.00	-

RG999/C-G



RG139

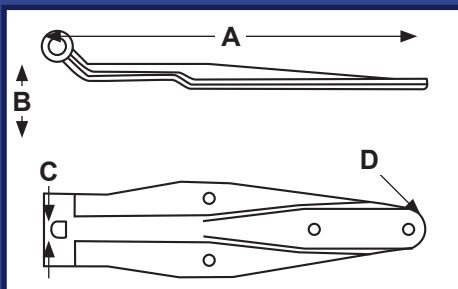
CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)	I (mm)
RG139	245.00	60.00	85.00	60.00	20.00	140.00	100.00	20.00	12.00

RG139





Hinges - Ironwork



BCP10045

Forged Steel Door Hinge

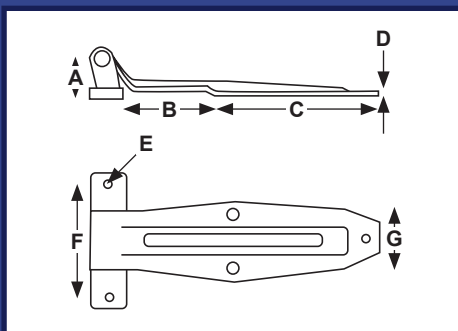
Ø8.5 or Ø10.5 fixing holes.
Bushed to suit M12 bolt or
Ø12.7 hinge pin. Grease nipple
or oil hole if required.
Supplied finish: Self colour,
zinc or galvanised.

CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
BCP	310.00	55.00	15.00	10.00	-	-	-	-

BCP10045



**Associated parts -
Bracket, Pin & Bolt**



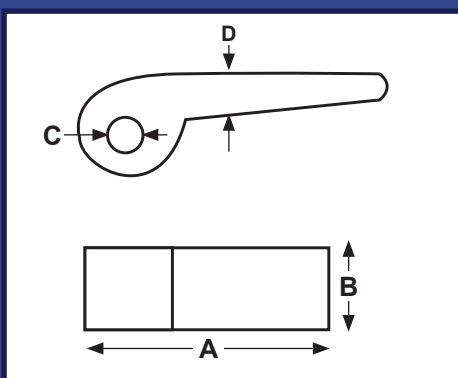
IR243000

Stainless Steel Door Hinge Assembly

Nylon bushed with stainless
steel hinge pin. Suitable
for L/H or R/H applications
and giving 270° operational
movement.
Supplied finish: Polished.

CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
IR243000	50.00	115.00	155.00	4.00	3.50	150.00	30.00	-

MC-243000



IR119/Narrow

Weld on Hinge 1/2"

Narrow Trailer to suit IR21A
Gudgeon.

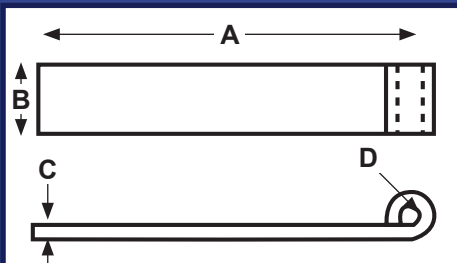
CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)	I (mm)
IR119/ Narrow	95.00	38.00	12.00	14.00	-	-	-	-	-

IR119/Narrow





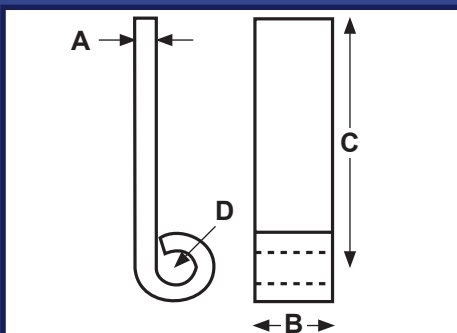
Hinges - Ironwork



IR4
Straight Hinge

Eye curled to accept 1/2" (12.7mm) Pin.
Supplied finish: Self colour.
Also available Galvanised

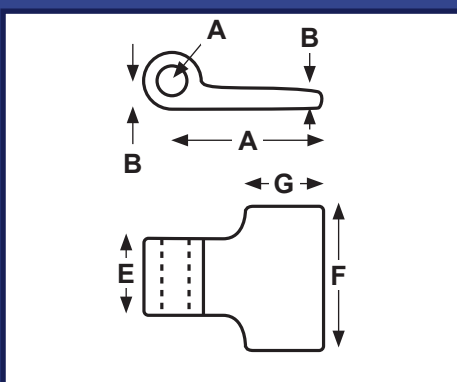
CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
IR4A	457.20	40.00	8.00	13.50	-	-	-	-
IR4B	610.00	40.00	8.00	13.50	-	-	-	-
IR4C	457.20	31.00	6.00	13.50	-	-	-	-
IR4D	50.80	38.00	8.00	13.50	-	-	-	-
IR4E	50.80	30.00	6.00	13.50	-	-	-	-



IR121
Short Hinge

Supplied finish: Self colour.

CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
IR121A	6.00	31.00	150.00	13.50	-	-	-	-
IR121B	8.00	40.00	150.00	13.50	-	-	-	-
IR121C	6.00	30.00	100.00	12.50	-	-	-	-



IR119
Drop Forged Hinge - Weld On

Eye drilled to suit 1/2" or 5/8" IR21 or IR22 Plate Hooks.
Supplied finish: As forged.

CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
IR119A	13.20	14.29	9.53	80.96	38.10	76.20	42.88	-
IR119AZP	13.20	14.29	9.53	80.96	38.10	76.20	42.88	-
IR119B	16.50	14.29	9.53	80.96	38.10	76.20	42.88	-

IR4



IR121

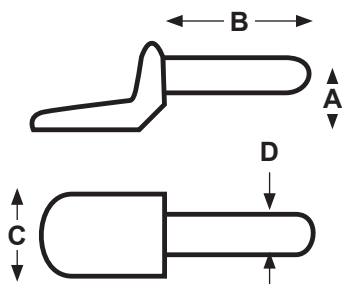


IR119





Gudgeon Pins - Ironwork



IR21
Hinge Hooks

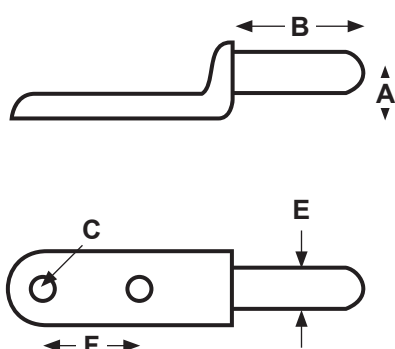
Drop Forged Plate Hooks
(Gudgeons).
Weld on type.
Supplied finish: Self colour.

Can be used with hinges IR4,
IR119, IR121

CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
IR21A	17.50	52.50	27.00	12.70	-	-	-	-
IR21B	22.20	63.50	31.00	15.90	-	-	-	-



IR21



IR22
Hinge Hooks

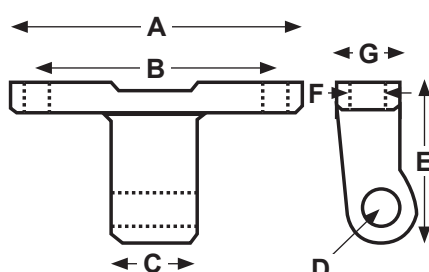
Drop Forged Plate Hooks
(Gudgeons).
Bolt on type.
Supplied finish: Self colour.
Also available zinc plated.

Can be used with hinges IR4,
IR119, IR121

CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
IR22A	17.50	50.80	8.70	28.00	12.70	38.10	-	-
IR22/12SCA	17.50	63.50	8.70	28.00	12.70	38.10	-	-



IR22



IR209/300A
Jagalok Hinge Housing

Zinc-plated steel.
For use with Jagalok gudgeon
9934/0901

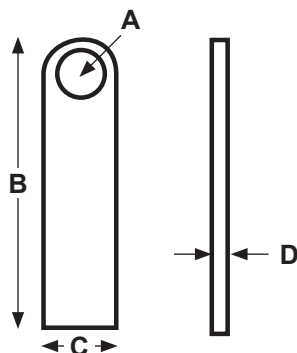
CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
IR209/300A	99.00	76.00	30.00	12.50	49.50	20.00	12.00	-



IR209/300A



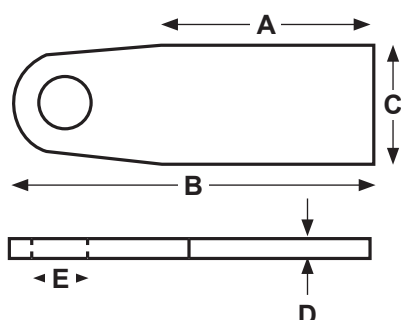
Eyeplates - Ironwork



IR11
Straight Eyeplate

Pressed Steel can be cranked if requested.
Supplied finish: Self colour.
Also available in Zinc Plated.

CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
IR11	22.00	229.00	40.00	8.00				
IR11A	22.00	229.00	40.00	6.00	-	-	-	-



IR70
Pressed Eyeplate

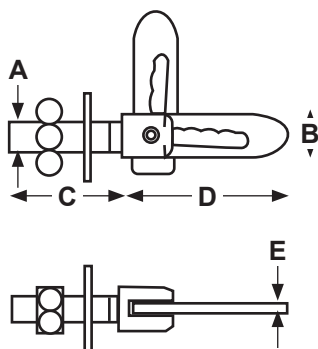
Supplied finish: Self colour.

CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
IR70A	76.20	152.40	50.80	4.76	22.20	-	-	-
IR70B	76.20	152.40	50.80	6.35	22.20	-	-	-
IR70B/GALV	76.20	152.40	50.80	6.35	22.20	-	-	-





Anti-Luce Fasteners - Ironwork



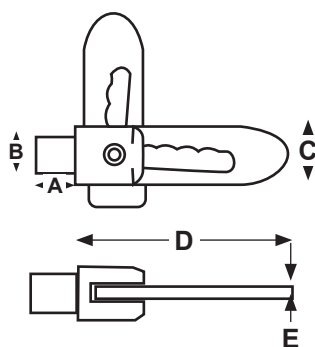
IR67
Anti-Luce Fastening Lug

Complete with fixing washer and self locking nut.
Supplied finish: Electro Zinc Plated.



IR67

CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
IR67A	M12	19.00	25.40	78.00	4.78	-	-	-
IR67B	M12	19.00	76.20	78.00	4.78	-	-	-
IR67C	M8	13.00	21.00	-	4.78	-	-	-
IR67D	M12	19.00	33.00	-	4.78	-	-	-



IR16
Anti-Luce Fastening Lug

Designed for riveting or welding.
Washers for shank available.
Supplied finish: Electro Zinc Plated.

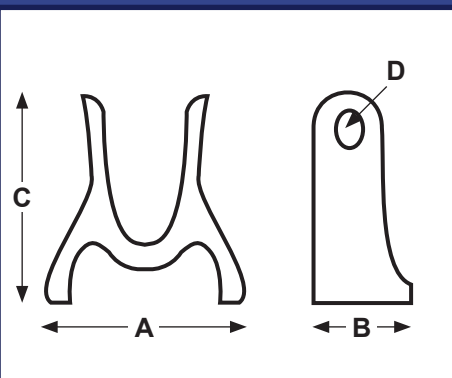


IR16

CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
IR16	12.70	12.70	19.00	78.00	4.78	-	-	-



Tailboard Forket - Ironwork

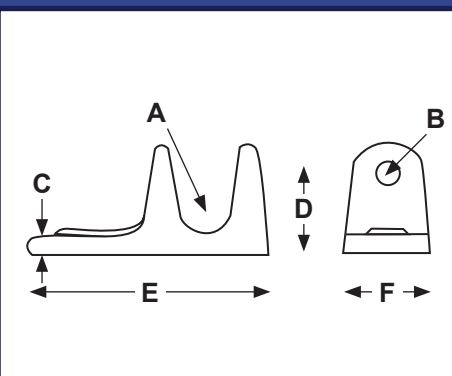


IR349
Tailboard Forket - Heavy Duty.

For use with IR83 Lug.
Supplied finish: As Forged.

CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
IR349	101.60	50.80	76.20	10.00	-	-	-	-

IR349

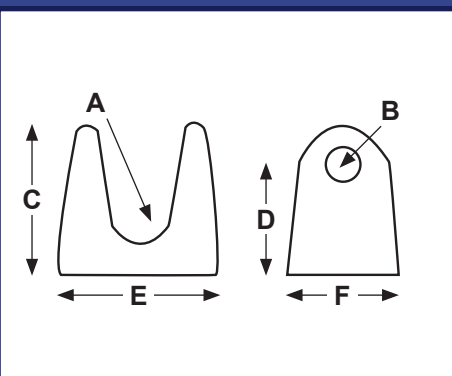


IR309
Tailboard Forket

Available in 2 sizes.
Supplied finish: As Forged.

CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
IR309A	21.00	10.50	8.00	37.00	90.00	32.00	-	-
IR309B	26.99	10.50	8.00	43.00	110.00	32.00	-	-

IR309



IR331
Tailboard Forket

To suit 3/4" (20mm) Lug and
IR215 Cotter.
Supplied finish: As Forged.

CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
IR331	10.70	10.32	47.63	36.50	53.18	31.75	-	-

IR331





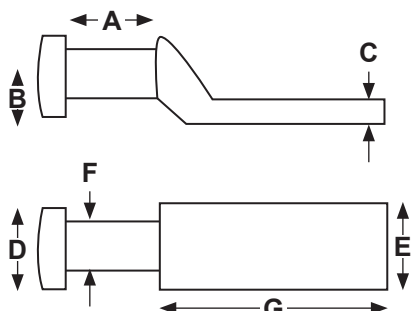
Tailboard Lugs - Ironwork

Page 17

IR308

IR308
Tailboard Lug - Weld On

Available in two sizes.
Supplied finish: Self colour.

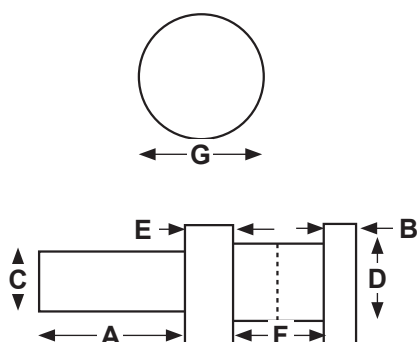


CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
IR308A	38.10	19.05	7.92	31.75	31.75	19.05	88.90	-
IR308B	38.10	21.97	9.53	38.10	38.10	25.40	88.90	-

IR83

IR83
Tailboard Lug - Heavy Duty

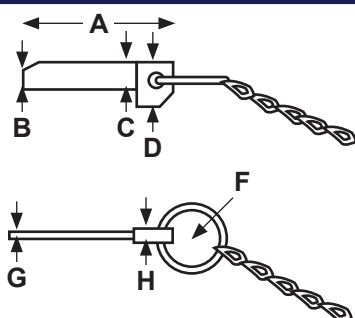
For use with IR349 Forket.
Supplied finish: As Forged.



CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
IR83	61.00	11.00	26.00	33.00	19.00	44.00	51.00	-



Cotter Rings - Ironwork

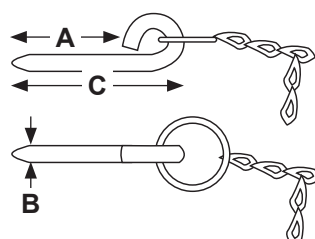


IR10A
Flat Drop Forged Cotter

Supplied with Welded Ring & 9 links of 3x16mm.
Chain Finish: Self colour & Zinc Plated.

CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
IR10A	88.90	14.29	15.88	25.40	66.67	38.10	3.97	6.38
IR10A/ZP	88.90	14.29	15.88	25.40	66.67	38.10	3.97	6.38

IR10A

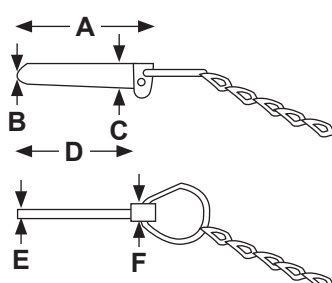


IR215A
Round Cotter

Available in 2 sizes, complete with Ring & Chain.
Supplied Finish: Self colour.

CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
IR215A	101.60	9.53	136.50	-	-	-	-	-

IR215A



IR13
Drop Forged Cotter

Supplied with Snap ring & 9 links of 3x16mm.
Chain Finish: Self colour & Zinc Plated.

CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
IR13	82.55	10.00	16.00	67.00	3.00	6.00	-	-
IR13ZP	82.55	10.00	16.00	67.00	3.00	6.00	-	-

IR13





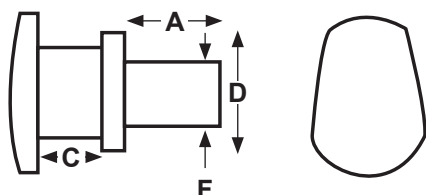
Lugs - Ironwork

IR1459

IR1459
Skip Lug.

Supplied Finish: As Forged.

Manufactured to Order Only.

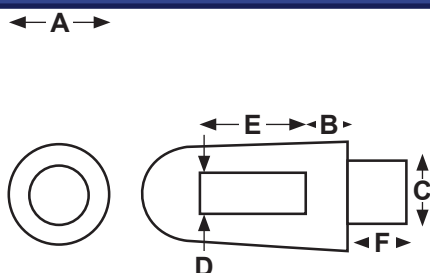


CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
IR1459	47.60	25.40	30.50	50.80	-	-	-	-

IR54

IR54
Drop Forged Lug

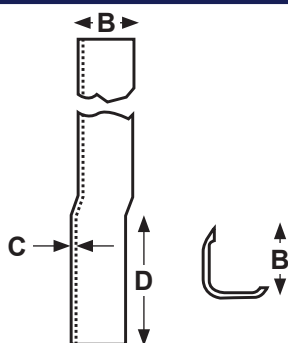
Slotted for Cotter No. IR10A.
Supplied finish: As Forged



CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
IR54	19.00	9.53	9.53	5.08	17.78	12.70	-	-



Corner Pillars - Ironwork

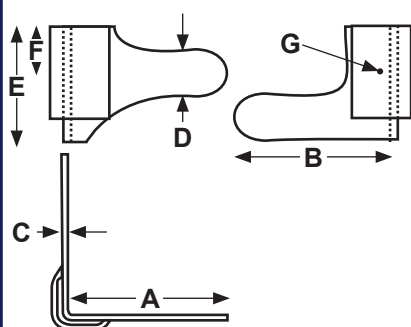


IR306A
Corner Pillar Medium Duty

Available in 4 sizes.
Works in conjunction with
IR0306L001, IR0306R001,
IR0307L001 & IR0307R001
Sockets.
Supplied finish: Self colour.

CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
IR306	457.20	44.45	6.00	101.60	-	-	-	-

IR306A



IR306L/R
Socket for Corner Pillar

Available to suit Left hand or
Right Hand applications.
Works in conjunction with
Pillar No. IR306
Supplied finish: Self colour.

CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
IR306L/R	117.80	117.80	4.75	50.80	127.00	50.80	M8	-

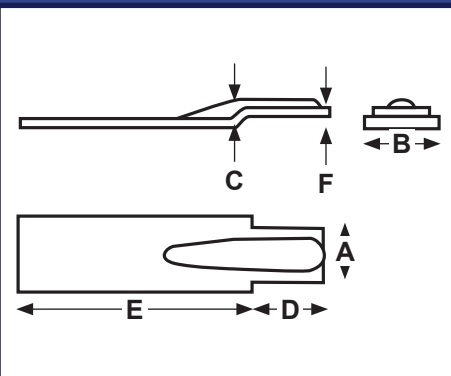
IR306L/R





Centre Pillars - Ironwork

IR243A



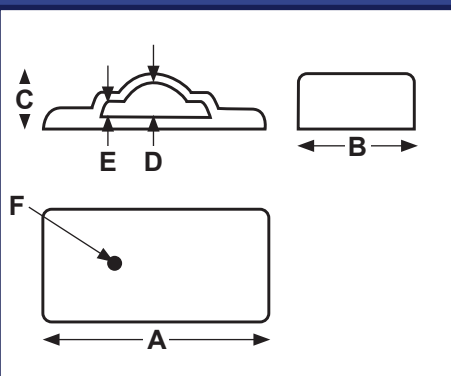
IR243A Centre Pillar

Works in conjunction with
Sockets No. IR0243.
Available in 4 sizes or
just Foot Stamping No.
IR02430040.
Supplied finish: Self colour.



CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
IR243A	68.00	90.00	34.00	89.00	471.00	12.50	-	-
IR243B	68.00	90.00	34.00	89.00	610.00	12.5	-	-

IR243C



IR243C Socket for Centre Pillar

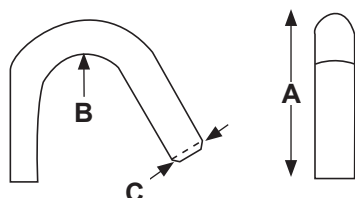
Supplied finish: Self colour.



CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
IR243C	152.4	76.20	38.10	27.76	11.98	M8	-	-



Rope Hooks - Ironwork

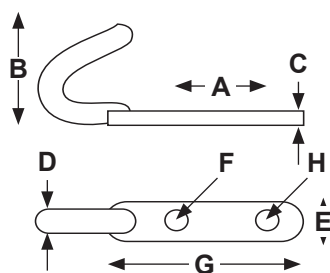


IR30
Flat Back Weld On Rope Hook

Available in two Sizes.
Supplied Finish: Self colour.

CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
IR30A	57.00	17.00	12.00	-	-	-	-	-
IR30B	60.00	15.00	16.00	-	-	-	-	-

IR30

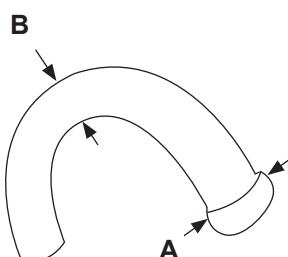


IR103
Drop Forged Rope Hook

Small available in Self colour and zinc plated.
Large available in Galvanised finish

CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
Small	38.00	55.00	7.14	12.00	25.00	7.94	70.00	9.53
Large	47.63	60.33	7.14	12.00	22.23	7.94	95.25	9.53

IR103



IR30/D0
Weld On Rope Hook with Ball End

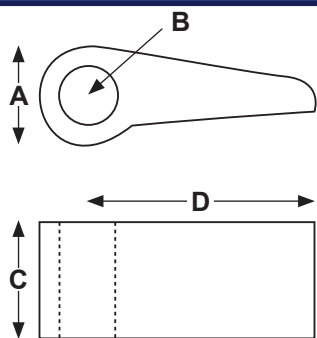
CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
IR30/D010	10.00	11.00	-	-	-	-	-	-
IR30/D012	12.00	11.00	-	-	-	-	-	-

IR30/D0





Locking Bar Tabs - Ironwork



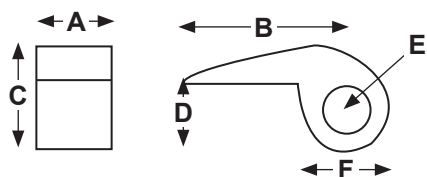
IR191
Locking Bar Tab

Available in two sizes.
Supplied finish: As Forged.



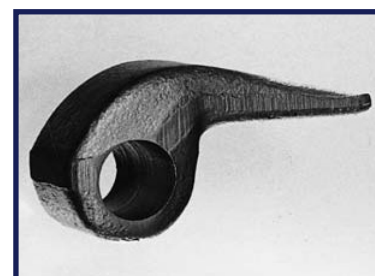
IR191

CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
IR191A	35.00	19.00	35.00	50.00	-	-	-	-
IR191B	35.00	25.00	35.00	50.00	-	-	-	-



IR113
Locking Bar Tab

Available to suit two bar sizes.
Supplied finish: As Forged.

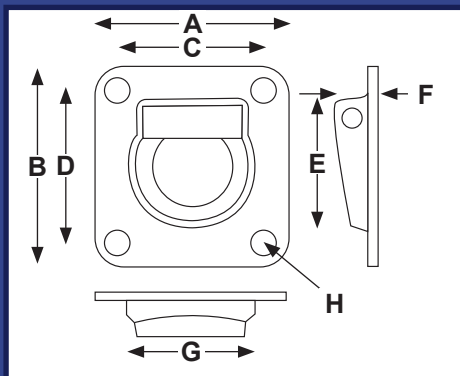


IR113

CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
IR113A	35.00	75.00	40.00	30.00	25.00	40.00	-	-
IR113B	35.00	75.00	40.00	30.00	19.00	40.00	-	-



Lashing Rings - Ironwork

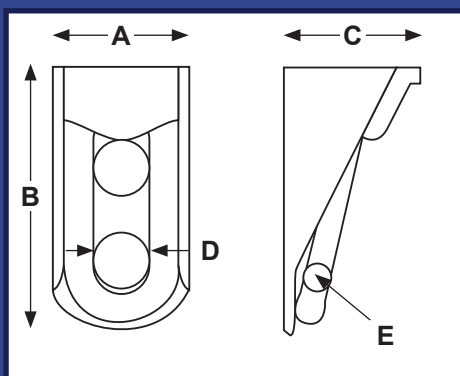


CAT310
Single Recessed Lashing Ring
- Rope Fitting No.310

Designer for I.S.O. Containers and flats, can also be used on trailers, vans, wagons, etc. tested to a pull of 1bf (680kg). Supplied finish: Zinc plated or hot dipped galvanised.

CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
CAT310	95.00	101.00	73.00	79.00	70.00	22.00	63.00	7.00

CAT310

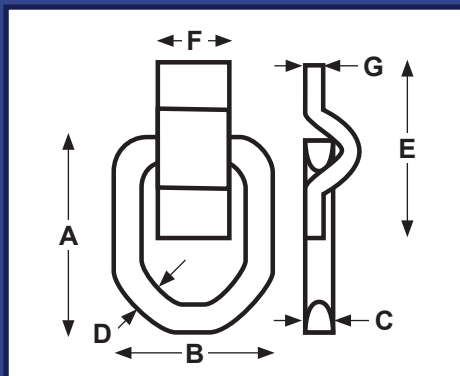


CAT250
Floor Lashing Ring

Drop forged, galvanised ring with fabricated, self-colour steel bracket. Ring is stored below floor level when not in use. 2500kg S.W.L.

CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
CAT250	65.00	115.00	66.00	25.00	14.00	-	-	-

CAT250



1060/001
Ferry Lashing Ring

Self colour, mild steel cleat with a forged steel, galvanised triangular ring. Conforms to EN29367 (ISO9367).

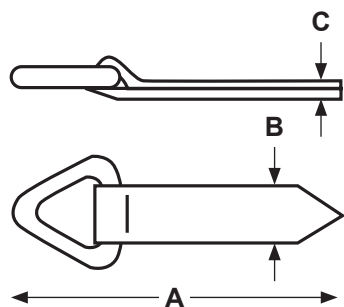
CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
1060/001	140.00	115.00	20.00	20.00	120.00	50.00	10.00	-

1060/001





Lashing Rings - Ironwork



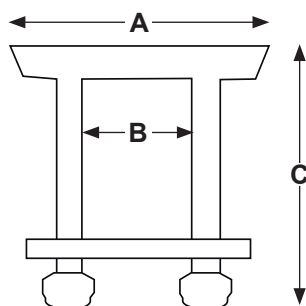
JA357
Lashing Ring Assembly

Supplied finish: Self colour.
Cut version also available.



JA357

JA/CLEAT/55mm

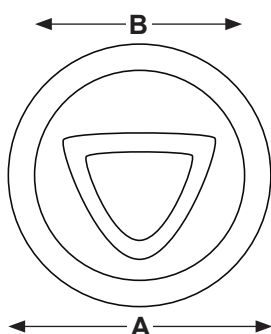


JA/CLEAT/55mm

T shaped lashing ring for V
groove side rave 55mm hole
centres.



MC-7190



MC-7190



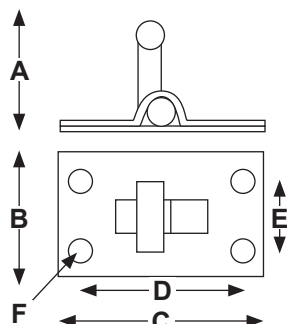
CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
JA357	178.00	50.00	9.50	-	-	-	-	-

CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
JA/CLEAT/55	105.00	44.00	108.00	-	-	-	-	-

CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
IR7109	112.00	50.00	-	-	-	-	-	-



Door Retainers - Ironwork



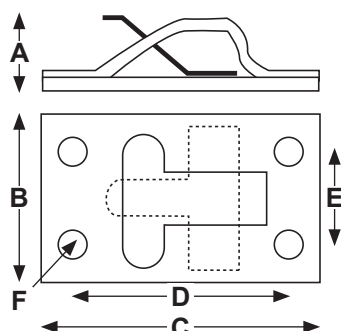
MC-120121 - Heavy Duty Hook Heavy Duty Hook Door Retainer

Door retainers consist of two parts a hook and a catch plate which together are used to hold open the van or container door. The chain type of door retainer is, however, used with a simple eye or small hook (normally made by the customer).
Supplied finish: Zinc Plate.

MC-120121 - Heavy Duty Hook



CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
IR254	16.00	44.00	76.00	60.00	26.00	5.00	-	-



MC-120121 - Catch Plate Catch Plate Door Retainer

Catch Plate with security spring gives added security against the hook being accidentally knocked off its catch plate.

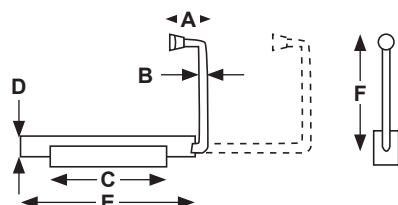
When ordering the hook and hook catchplate as a set, please give both the CAT. No's of the particular combination required, e.g. Cat No. 130/121 comprises 'Long hook & the hook catch plate with spring'.

Supplied finish: Zinc Plate.

MC-120121 - Catch Plate



CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
IR188B	16.00	44.00	76.00	60.00	26.00	5.00	-	-



IR7121 Spring Loaded Door Retainer

Complete with Angle Bracket for underbody mounting.
Supplied finish: Zinc Plated.

Also available in polished stainless steel (IR7131)

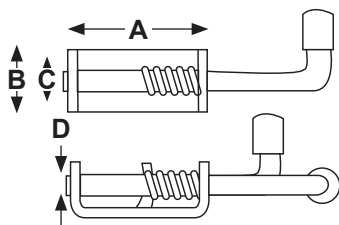
IR7121



CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
IR190B	50.80	12.70	400.00	25.40	500.00	50.80	-	-



Miscellaneous - Ironwork



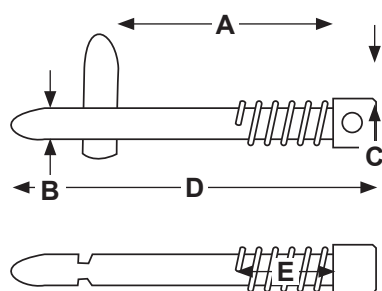
M/IR244
Spring Loaded Bolt

Supplied finish: Zinc plated.

CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
IR244A	84.00	39.00	28.00	12.00	-	-	-	-
IR244B	130.00	50.00	33.00	16.00	-	-	-	-
IR244/12PEG	75.00	39.00	28.00	12.00	-	-	-	-
M244	120.00	39.00	23.00	12.00	-	-	-	-
M244/10	72.00	42.00	25.00	10.00	-	-	-	-



M/IR244



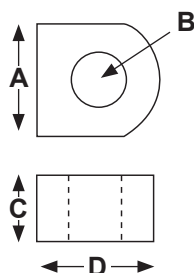
IR206
Spring Loaded Sword Pin

Supplied with Chain and Darlaston Washer.
Supplied finish: Self colour.

CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
IR206	73.02	10.00	12.70	114.30	32.00	-	-	-
IR206/114	114.30	16.00	22.00	176.20	50.80	-	-	-
IR206/63	63.50	10.00	12.70	114.30	32.00	-	-	-
IR206B	101.60	12.70	19.00	147.60	38.10	-	-	-



IR206



IR320
Weld-On Locking Bar Eye

Available in two sizes.
Supplied finish: As Forged.

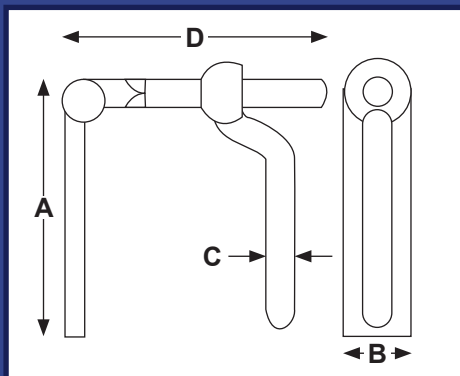
CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
IR320A	44.45	19.00	25.40	44.45	-	-	-	-
IR320B	44.45	26.00	25.40	44.45	-	-	-	-



IR320

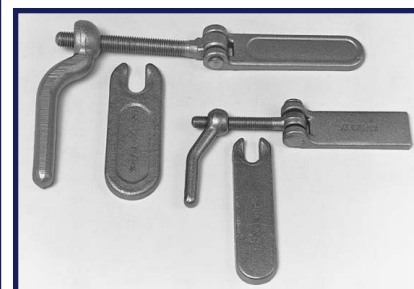


Miscellaneous - Ironwork

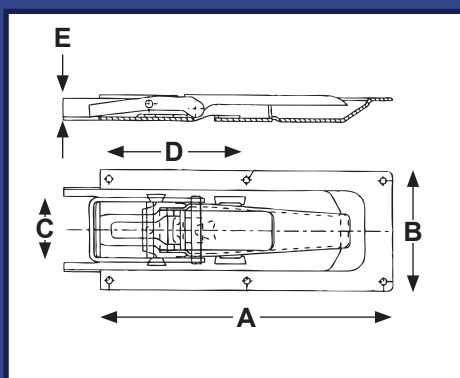


IR153
Ramp Fastener Threaded M16

Ramp Fastener Threaded 5/8"
ACME (IR01530001)
Supplied finish: Self colour.



CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
IR153	165.10	38.10	17.50	175.40	-	-	-	-



IR694B
Overcentre Spring Loaded
Toggle Fastener

Widely used on Aluminium
dropsides for TIR trailers.
Supplied finish: Zinc Plated.



CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	W (kg)
IR694B	295.00	120.00	65.00	140.00	122.00	-	-	1.65

Ramp Springs MC-RT

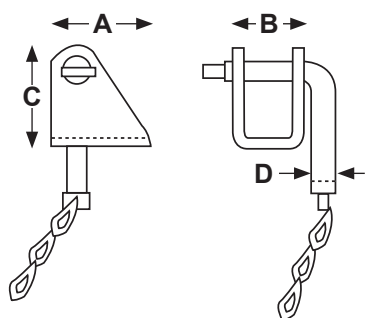
DESCRIPTION	L (mm)	W (kg)
Complete Assembly Spring	305	7.30
Spring Only Left / Right Hand	305	5.10
Reaction Plate	-	0.650
Channel	-	0.340
Bush & Screw	-	0.650
Complete Assembly Spring	508	11.00
Spring Only Left / Right Hand	508	8.70

Ramp Springs





Miscellaneous - Ironwork



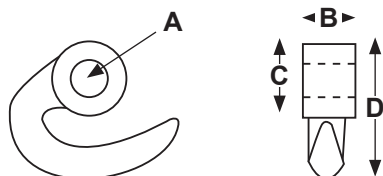
IR254
Catch and Pin for Locking Bar Handle.

Available to suit 1" (25mm) diameter locking bar handle.
Supplied finish: Self colour.



IR254

CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
IR254	50.00	37.00	50.00	10.00	-	-	-	-



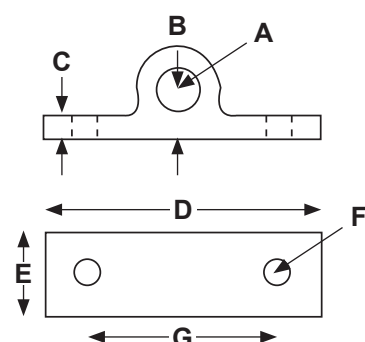
IR188
Locking Bar Hook

Available to suit two bar sizes.
Supplied finish: As Forged.



IR188

CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
IR188A	19.00	26.00	32.00	65.00	-	-	-	-
IR188B	25.00	26.00	32.00	65.00	-	-	-	-



IR190
Locking Bar Bracket

Available to suit two bar sizes.
Supplied finish: As Forged.



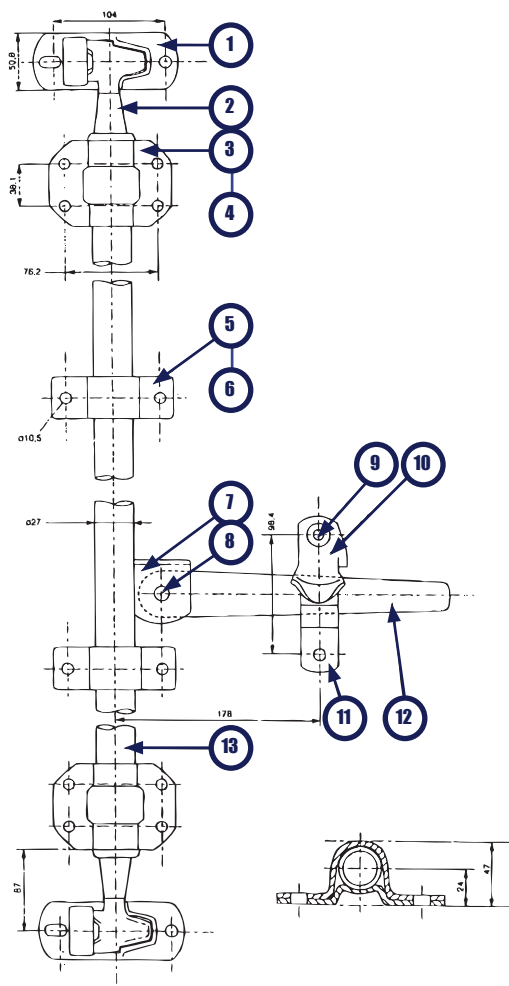
IR190

CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)
IR190A	25.00	6.00	6.00	88.00	30.00	8.00	70.00	-
IR190B	19.00	6.00	6.00	88.00	30.00	8.00	70.00	-



Locking Gears - Ironwork

BE2000 - Door Locking Mechanism



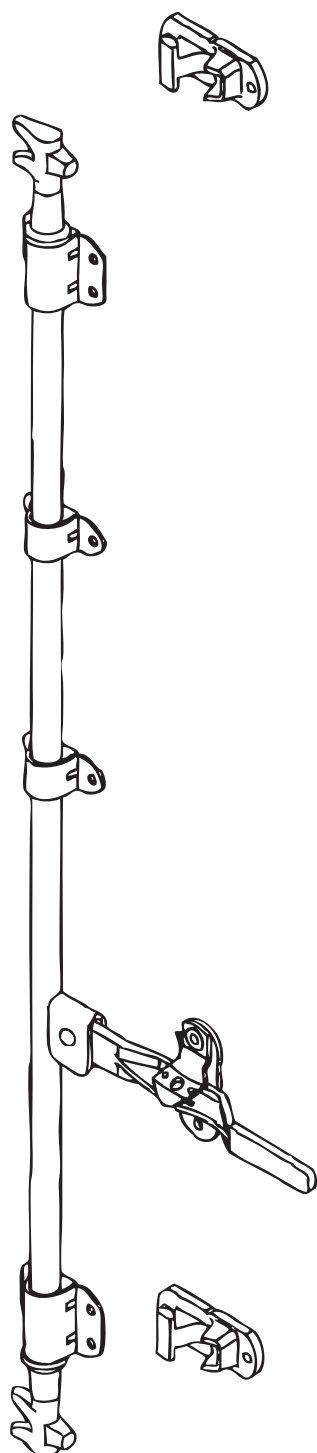
Item	Part No.	Description	Weight (g)	Quantity
1	22788	Keeper	650	2
2	22789	Cam	840	2
3	22080	Bearing Bracket Outer Large	306	2
4	22077	Bearing Bracket Inner Large	201	2
5	22082	Bearing Bracket Outer Small	158	2
6	22081	Bearing Bracket Inner Small	118	2
7	22084	Handle Hub	189	1
8	BCP 10038/1	Rivet	25	1
9	22185	Bush	6	1
10	22192	Catch	114	1
11	22183	Retainer	204	1
12	22182	Handle	820	1
13	BCP 12337	Tube (Ø27)	1870g/m	1



Locking Gears - Ironwork

Page 31

B2000MN



Based on the highly successful B2000 model - probably the world's most successful Commercial Door Gear - the B2000MN has additional improvements, improvements borne out of customers comments incorporating the best features from other Bloxwich models into one "complete" door gear - the **B2000MN**.

Smooth Operation

- Now supplied with "snap - on" anti seize bushes for fast simple assembly and smooth operation.

High Security

- Equipped with a long reach handle hub.
- Catch and retainer gives 3 - point customs sealing facility.

High Strength

- Cams and handles forged from high tensile carbon manganese steel.
- Cast iron keepers.
- Wider cam shoulder maximises the resistance to racking loads.

User Friendly

- Cams and keepers are unhandled.
- Handle supplied with black PVC sleeve.
- Available with narrow base cam and keeper option.
- Can be supplied in loose part sets (without tube) or fully welded ready for immediate fitting.

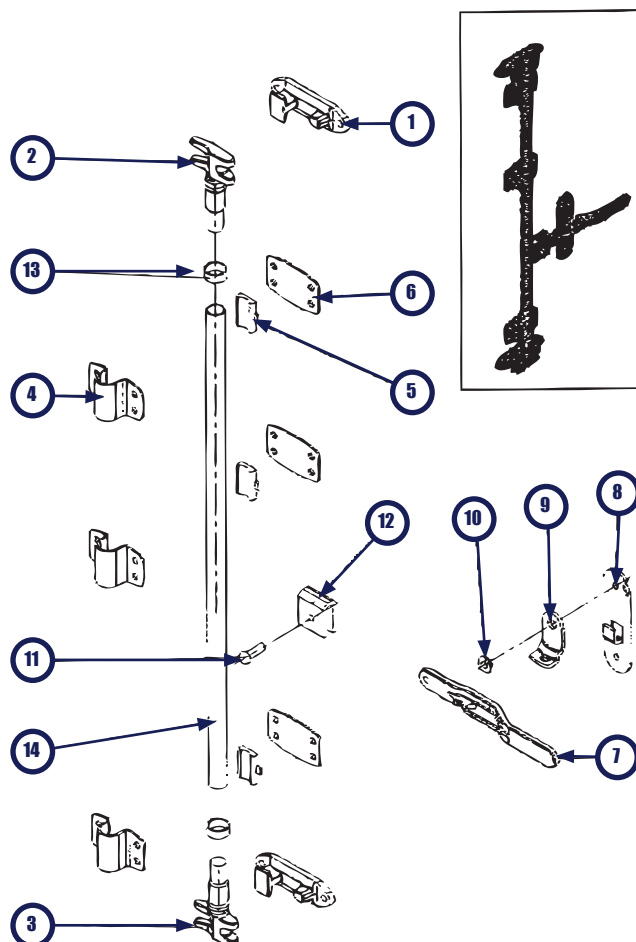
Stylish

- Re-designed bracketry.
- Handle sleeve can be supplied with customer's own logo. (subject to minimum order quantities.)



Locking Gears - Ironwork

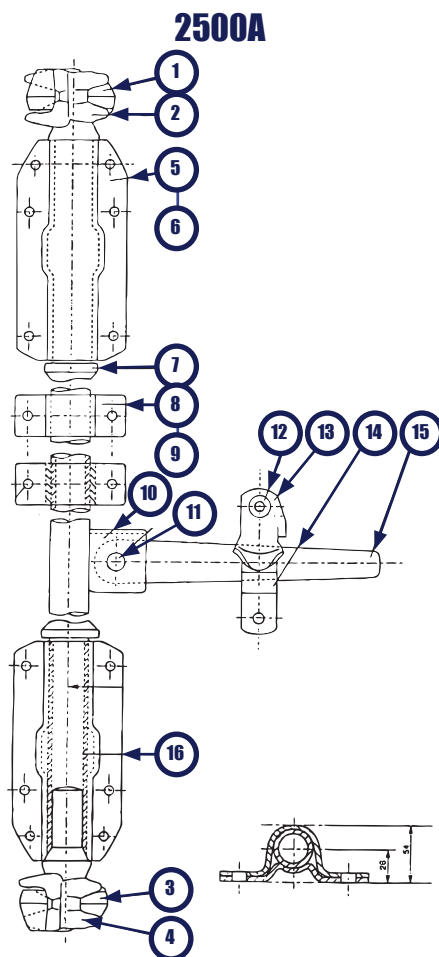
B1000



Item	Part No.	Description	Weight (g)	Quantity
1	BCP 12180	Keeper	300	2
2	BCP 12179	Cam Left Hand	325	1
3	BCP 12178	Cam Right Hand	325	1
4	BCP 11238	Bearing Bracket (Outer)	107	3
5	BCP 11239	Bearing Bracket (Inner)	4	3
6	BCP 12188	Packing Plate	113	3
7	BCP 14354	Handle	360	1
8	BCP 14355	Retainer	135	1
9	BCP 14356	Catch	52	1
10	BCP 11242	Bush	6	1
11	BCP 12199	Rivet	15	1
12	BCP 11243	Handle Hub	140	1
13	BCP 11244	Collar	12	2
14	BCP 12339	Tube (Ø22 x 1.6)	828g/m	1



Locking Gears - Ironwork



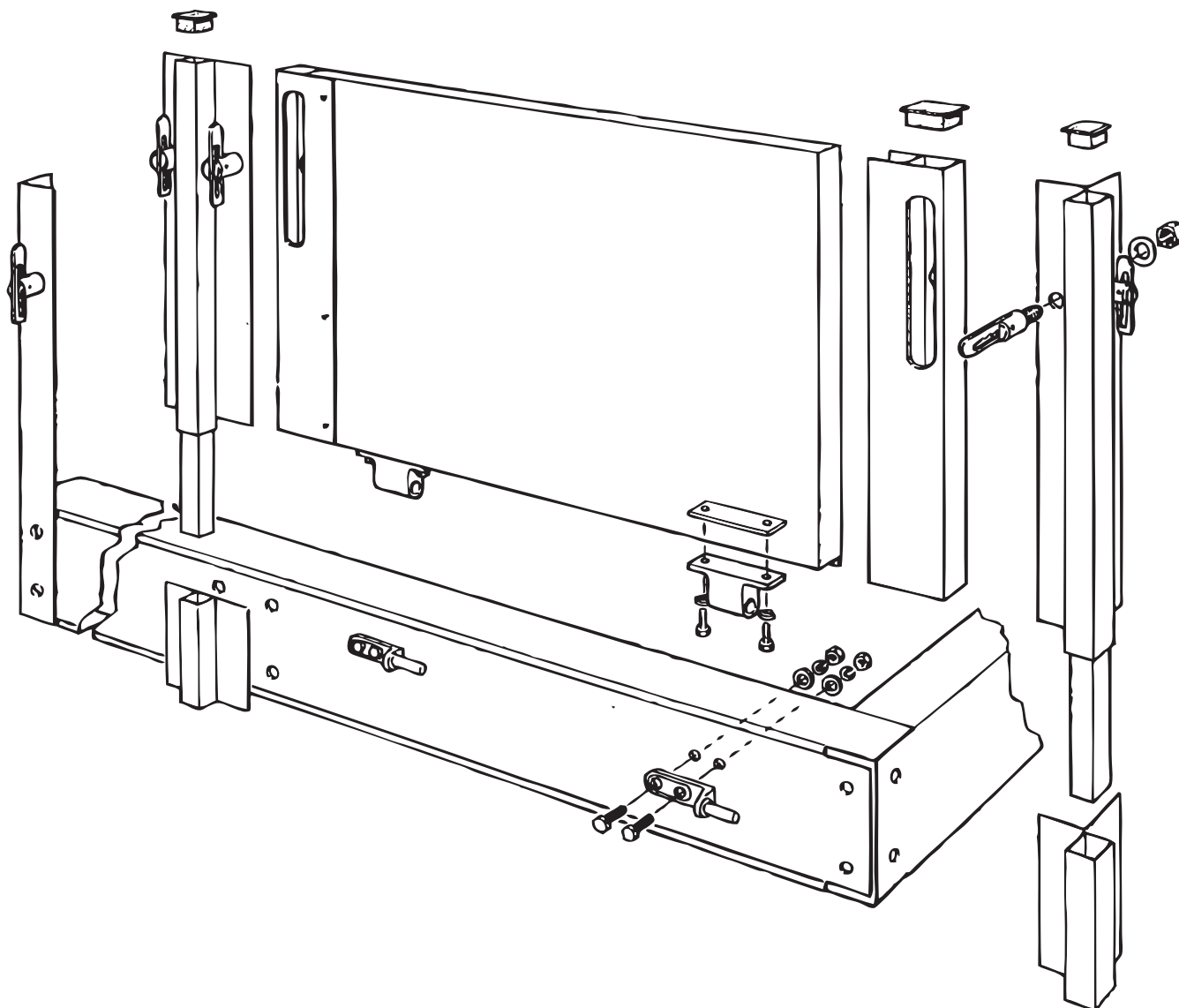
Item	Part No.	Description	Weight (g)	Quantity
1	BCP 10153	Keeper Left Hand	390	1
2	BCP 10081	Cam Left Hand	630	1
3	BCP 10152	Keeper Right Hand	390	1
4	BCP 10080	Cam Right Hand	630	1
5	23153	Bearing Bracket (Outer Large)	890	2
6	BCP 11748	Bearing Bracket (Inner Large)	560	2
7	BCP 11945	Anti Rack Ring	64	2
8	22245	Bearing Bracket (Outer Small)	180	2
9	22246	Bearing Bracket (Inner Small)	110	2
10	22084	Handle Hub	189	1
11	BCP 10038/1	Rivet	25	1
12	22185	Bush	6	1
13	22192	Catch	114	1
14	22183	Retainer	204	1
15	22182	Handle	820	1
16	BCP 12338	Tube (Ø34)	2410g/m	1



Dropside System - Ironwork

Page 34

Dropside Kit



- Pillars, Sockets, Sideboard End Caps and fittings to complete the body type specified.
- Material for Side Rave, Sideboard and Front Pillars is not included.

Kit Description	Dropside Interior Height (mm)	Weight (kg)
Single Dropside	381	15
Single Dropside	457	17
Double Dropside	381	28
Double Dropside	457	29
Double Dropside	610	34

Glasgow - 0141 557 0007 Huddersfield - 01484 863 222 Newry - 02830 260026

Head Office: Atlas Industrial Estate, Edgefauld Drive, Springburn, Glasgow, G21 4UR



Dropside System - Ironwork

Page 35

Centre Pillars



Corner Pillars



End Caps Left Hand



End Caps Right Hand



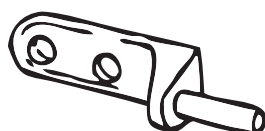
Centre Sockets



Corner Sockets



Zinc Plated Gudgeon Pin



Zinc Plated Hinge Housing



Zinc Plated Back Plate



Antiluce Assembly Dacramet Plated



Hinge Fixing Pack

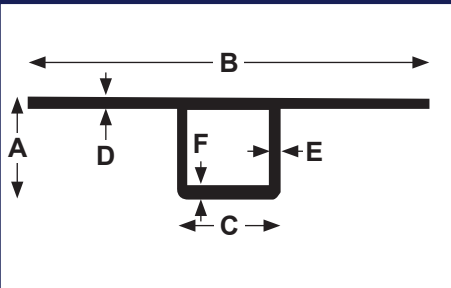


Kit Description	Available Sizes (")
Centre Pillars	15, 18, 24
Corner Pillars	15, 18, 24
End Caps Left Hand	16, 19, 25
End Caps Right Hand	16, 19, 25
Centre Sockets	2.3/8, 3.3/8
Corner Sockets	4.1/4, 5.1/4



Dropside Sections - Ironwork

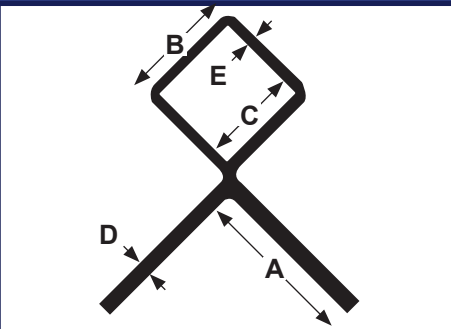
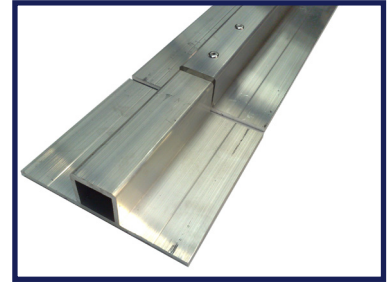
Page 36



Dropside Centre Pillar & Socket

CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	W (kg/m)
Centre	35.00	133.00	34.00	4.50	3.50	5.00	-	2.408

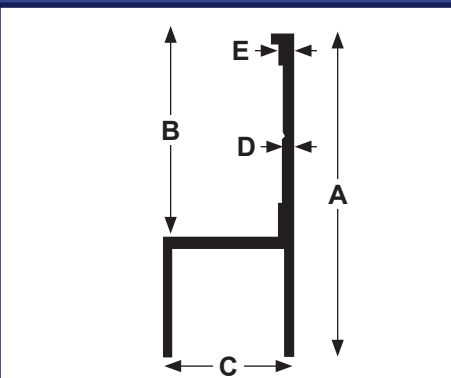
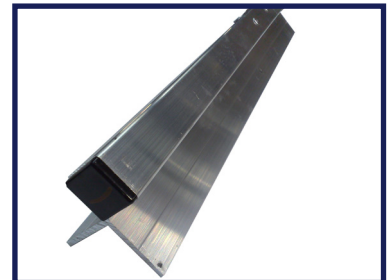
DSCNT



Dropside Corner Pillar & Socket

CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	W (kg/m)
Corner	45.00	31.50	25.50	4.00	3.00	-	-	1.931

DSCRN



Dropside End Cap

CODE	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	W (kg/m)
End Cap	75.00	47.50	30.50	3.00	4.00	-	-	0.981

DSEC



Notes:

Notes:

Notes:

