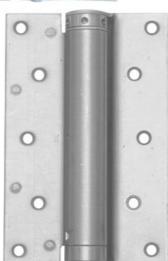
CI/SfB 31 49 September 2007





### D&E Liobex compact single action spring hinge

The D&E Liobex compact range has an enclosed body to reduce the risk of vandalism. This unique fixing method makes it suitable for environments where security and reliability are essential.

DELSA03 75mm / 3" s/a spring hinge silver

DELSA03SS 75mm / 3" s/a spring hinge sat. stainless steel

Door width: 650mm
Door thickness: 20 - 25mm
Max. door weight: 10Kgs
Packaging: 1pr

DELSA04 100mm / 4" s/a spring hinge silver

DELSA04SS 100mm / 4" s/a spring hinge sat. stainless steel

Door width: 700mm
Door thickness: 21 - 30mm
Max. door weight: 15Kgs
Packaging: 1pr

DELSA05 125mm / 5" s/a spring hinge silver

DELSA05SS 125mm / 5" s/a spring hinge sat. stainless steel

Door width: 780mm
Door thickness: 25 - 35mm
Max. door weight: 25Kgs
Packaging: 1pr

DELSA06 150mm / 6" s/a spring hinge silver

DELSA06SS 150mm / 6" s/a spring hinge sat. stainless steel

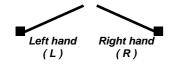
Door width: 850mm
Door thickness: 25 - 40mm
Max. door weight: 35Kgs
Packaging: 1pr

DELSA07L 175mm / 7" s/a spring hinge - LH silver
DELSA07R 175mm / 7" s/a spring hinge - RH silver

Door width: 920mm
Door thickness: 33 - 50mm
Max. door weight: 45Kgs
Packaging: 1pr

Dimensions & other technical information can be found on pages B-1005 to B-1007

The DELSA06 single action spring hinge has been tested as part of a door set for use on 30 minute fire doors - 3 hinges required per door.





CI/SfB 31 49 September 2007





### D&E Liobex compact single action spring hinge

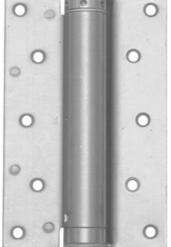
The D&E Liobex compact range has an enclosed body to reduce the risk of vandalism. This unique fixing method makes it suitable for environments where security and reliability are essential.

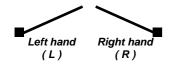
DELSA08L 200mm / 8" s/a spring hinge - LH silver 200mm / 8" s/a spring hinge - RH DELSA08R silver

Door width: 1000mm Door thickness: 35 - 55mm Max. door weight: 55Kgs Packaging: 1pr

Dimensions & other technical information can be found on pages B-1005 to B-1007

The DELSA06 single action spring hinge has been tested as part of a door set for use on 30 minute fire doors - 3 hinges required per door.

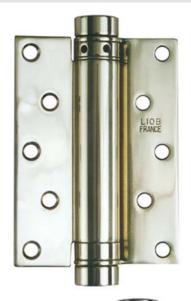




Sales: 01733 896123



CI/SfB
31 49 September 2007



### D&E Liobex 'décor' single action spring hinge

The D&E Liobex 'décor' range has decorative end caps at the top and bottom of the barrel. It is a must for applications where aesthetics and reliability are essential.

DELSA03B 75mm / 3" s/a spring hinge brass plated
DELSA03PC 75mm / 3" s/a spring hinge pol. chrome plated

Door width: 650mm
Door thickness: 20 - 25mm
Max. door weight: 12Kgs
Packaging: 1pr

DELSA04B 100mm / 4" s/a spring hinge brass plated DELSA04PC 100mm / 4" s/a spring hinge pol. chrome plated

Door width: 700mm

Door thickness: 21 - 30mm

Max. door weight: 20Kgs

Packaging: 1pr

DELSA05B125mm / 5" s/a spring hingebrass platedDELSA05PC125mm / 5" s/a spring hingepol. chrome plated

Door width: 780mm
Door thickness: 25 - 35mm
Max. door weight: 30Kgs
Packaging: 1pr

DELSA06B 150mm / 6" s/a spring hinge brass plated
DELSA06PC 150mm / 6" s/a spring hinge pol. chrome plated

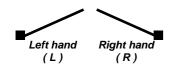
Door width: 850mm
Door thickness: 25 - 40mm
Max. door weight: 40Kgs
Packaging: 1pr

DELSA07L/B175mm / 7" s/a spring hinge - LHbrass platedDELSA07R/B175mm / 7" s/a spring hinge - RHbrass platedDELSA07L/PC175mm / 7" s/a spring hinge - LHpol. chrome platedDELSA07R/PC175mm / 7" s/a spring hinge - RHpol. chrome plated

Door width: 920mm
Door thickness: 25 - 40mm
Max. door weight: 50Kgs
Packaging: 1pr

Dimensions & other technical information can be found on pages B-1005 to B-1007

The DELSA06 single action spring hinge has been tested as part of a door set for use on 30 minute fire doors - 3 hinges required per door.



Sales: 01733 896123

B-1003

CI/SfB					
31	49				
September 2007					



### D&E Liobex 'décor' single action spring hinge

The D&E Liobex 'décor' range has decorative end caps at the top and bottom of the barrel. It is a must for applications where aesthetics and reliability are essential.

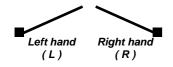
DELSA08L/B200mm / 8" s/a spring hinge - LHbrass platedDELSA08R/B200mm / 8" s/a spring hinge - RHbrass platedDELSA08L/PC200mm / 8" s/a spring hinge - LHpol. chrome platedDELSA08R/PC200mm / 8" s/a spring hinge - RHpol. chrome plated

Door width: 1000mm
Door thickness: 35 - 55mm
Max. door weight: 70Kgs
Packaging: 1pr

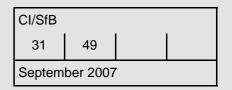
Dimensions & other technical information can be found on pages B-1005 to B-1007

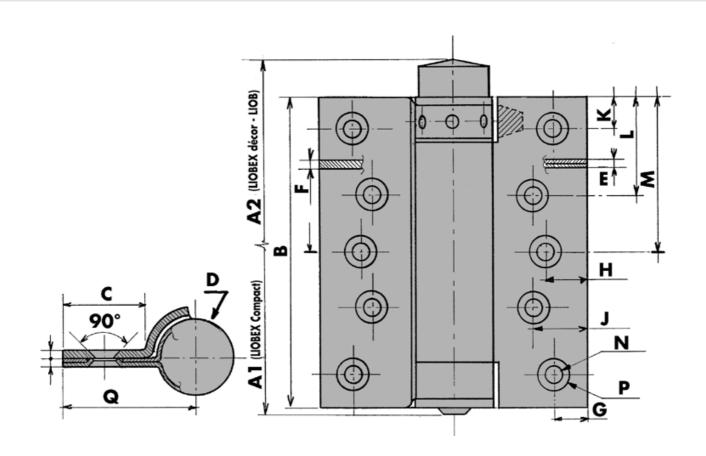
The DELSA06 single action spring hinge has been tested as part of a door set for use on 30 minute fire doors - 3 hinges required per door.











	A1	A2	В	С	D	Е	F	G	Н	J	K	L	М	N	Р	Q
DELSA03/0	78	95	75	20	19	2	2	7		13	8	24		5.5	8	34.5
DELSA04/1	103	120	100	23	21	2	2	9		15	9.5	28		5.5	8	37.5
DELSA05/5	128	147	125	28	22.5	2.4	2	9		20	9.5	36	63	5.5	8	44.5
DELSA06/9	153	171	150	30	25	3	2.5	9	14	20	9	37	75	5.5	9	48.25
DELSA07 / 13	179	203	175	38	29	3.6	3.5	10	17	25	15	50	88	7	12	57.5
DELSA08 / 17	203	228	200	42	33	4	4	10	18	30	16	57	100	7	12	64

Other finishes (RAL colours etc...) are available to order - (a surcharge may apply).

The spring mechanism and tension retaining pins are manufactured from stainless steel.

Reverse springing (hold open) models are available to order.

Sales: 01733 896123



CI/SfB 31 49 September 2007

Characteristics common to all	the Liobex	hinge n	nodels				
	Model No.	LSA03	LSA04	LSA05	LSA06	LSA07	LSA08
Height of Leaf	mm	75	100	125	150	175	200
	inch	3	4	5	6	7	8
To suit door thickness	mm	20 - 25	21 - 30	25 - 35	25 - 40	33 - 50	35 - 55
To suit max door width	mm	650	700	780	850	920	1000
Characteristics specific to the	Liobex Cor	npact ra	nge				
Weight of the hinge - pair	Kg	0.390	0.580	0.850	1.290	1.765	2.530
Max torque at 90° - per hinge	daN	0.250	0.350	0.500	0.700	0.850	1.200
Max weight of door - per pair	Kg	10	15	25	35	45	55
Fixing screws recommended - Counte	rsunk Screw	4 x 20	4 x 20	4 x 25	4.5 x 25	6 x 30	6 x 30
Characteristics specific to Liob	ex 'décor'	range -	with en	d caps			
Weight of hinge - per pair	Kg	0.625	0.870	1.390	1.970	2.675	3.840
Max torque at 90° - per hinge	daN	0.400	0.500	0.600	0.950	1.000	1.400
Max weight of door - per pair	Kg	12	20	30	40	50	70
Fixing screws recommended - Countersunk Screw			4 x 25	4.5 x 25	5 x 25	6 x 30	6 x 30

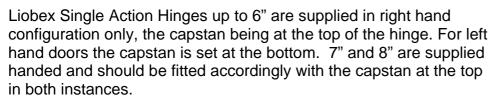
Sales: 01733 896123

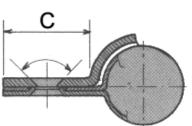


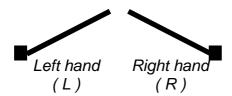
CI/SfB					
31	49				
September 2007					

### Installation of Liobex single action spring hinges

To install Liobex Single Action Spring Hinges it may be necessary to fix a plant down the hanging frame. The width of the plant should be sufficient to provide a bearing surface for the flanged face (C) of the hinge. The thickness of the plant should be sufficient to allow the hinge cylinder to rotate freely after the leaf has been morticed into the door, ensuring that the cylinder is free to rotate and that standard door / plant clearance is maintained.







Normal installation should be 250mm from the top and bottom of the door. In the event of a door being oversize, a third hinge may be fitted 100mm below the top hinge. Care must be taken that the centre line of the hinges is in alignment.

#### Adjustment

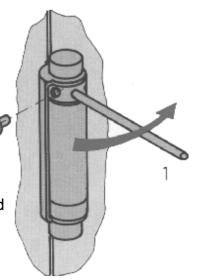
Normal operation of the hinge is achieved by tightening the capstan on each hinge and inserting the pin provided.

Normally the top hinge(s) will not require more than three (3) holes, and the bottom Hinge two (2) holes.

#### **DO NOT OVERTIGHTEN THE CAPSTANS**

#### **Maintenance**

Liobex Spring Hinges are lubricated before despatch. We recommend annual lubrication to maintain trouble free operation.



© D&E Architectural Hardware Ltd 2007



CI/SfB 31 49 September 2007





Sales: 01733 896123

### D&E Liobex compact double action spring hinge

The D&E Liobex compact range has an enclosed body to reduce the risk of vandalism. This unique fixing method makes it suitable for environments where security and reliability are essential.

DELDA03 75mm / 3" d/a spring hinge silver

DELDA03SS 75mm / 3" d/a spring hinge sat. stainless steel

Door width: 650mm
Door thickness: 20 - 25mm
Max. door weight: 10Kgs
Packaging: 1pr

DELDA04 100mm / 4" d/a spring hinge silver

DELDA04SS 100mm / 4" d/a spring hinge sat. stainless steel

Door width: 700mm
Door thickness: 21 - 30mm
Max. door weight: 15Kgs
Packaging: 1pr

DELDA05 125mm / 5" d/a spring hinge silver

DELDA05SS 125mm / 5" d/a spring hinge sat. stainless steel

Door width: 780mm
Door thickness: 25 - 35mm
Max. door weight: 25Kgs
Packaging: 1pr

DELDA06 150mm / 6" d/a spring hinge silver

DELDA06SS 150mm / 6" d/a spring hinge sat. stainless steel

Door width: 850mm
Door thickness: 25 - 40mm
Max. door weight: 35Kgs
Packaging: 1pr

DELDA07 175mm / 7" d/a spring hinge - RH silver

DELDA07SS 175mm / 7" d/a spring hinge - RH sat. stainless steel

Door width: 920mm
Door thickness: 33 - 50mm
Max. door weight: 45Kgs
Packaging: 1pr

Dimensions & other technical information can be found on pages B-1012 to B-1014

DELDA04 / 100mm version is recommended by the 'Muscular Distrophy Campaign' through their adaptations manual, for use on internal doors.

DELDA06 have been tested as part of a door set for use on 30 minute fire doors - 3 hinges required per door.

DELDA08 have been tested as part of a door set for use on 60 minute fire doors - 2 hinges up to 930mm wide doors & 3 hinges for doors wider than 930mm.





CI/SfB 31 49 September 2007



### D&E Liobex compact double action spring hinge

The D&E Liobex compact range has an enclosed body to reduce the risk of vandalism. This unique fixing method makes it suitable for environments where security and reliability are essential.

DELDA08 200mm / 8" d/a spring hinge silver

DELDA08SS 200mm / 8" d/a spring hinge sat. stainless steel

Door width: 1000mm
Door thickness: 35 - 55mm
Max. door weight: 55Kgs
Packaging: 1pr

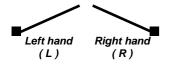
Dimensions & other technical information can be found on pages B-1012 to B-1014

DELDA04 / 100mm version is recommended by the 'Muscular Distrophy Campaign' through their adaptations manual, for use on internal doors.

DELDA06 have been tested as part of a door set for use on 30 minute fire doors - 3 hinges required per door.

DELDA08 have been tested as part of a door set for use on 60 minute fire doors - 2 hinges up to 930mm wide doors & 3 hinges for doors wider than 930mm.







CI/SfB
31 49 September 2007



### D&E Liobex 'décor' double action spring hinge

The D&E Liobex 'décor' range has decorative end caps at the top and bottom of the barrel. It is a must for applications where aesthetics and reliability are essential.

DELDA03B 75mm / 3" d/a spring hinge brass plated DELDA03PC 75mm / 3" d/a spring hinge pol. chrome plated

Door width: 650mm
Door thickness: 20 - 25mm
Max. door weight: 12Kgs
Packaging: 1pr

DELDA04B100mm / 4" d/a spring hingebrass platedDELDA04PC100mm / 4" d/a spring hingepol. chrome plated

Door width: 700mm
Door thickness: 21 - 30mm
Max. door weight: 20Kgs
Packaging: 1pr

DELDA05B125mm / 5" d/a spring hingebrass platedDELDA05PC125mm / 5" d/a spring hingepol. chrome plated

Door width: 780mm
Door thickness: 25 - 35mm
Max. door weight: 30Kgs
Packaging: 1pr

DELDA06B150mm / 6" d/a spring hingebrass platedDELDA06PC150mm / 6" d/a spring hingepol. chrome plated

Door width: 850mm
Door thickness: 25 - 40mm
Max. door weight: 40Kgs
Packaging: 1pr

DELDA07B 175mm / 7" d/a spring hinge brass plated
DELDA07PC 175mm / 7" d/a spring hinge pol. chrome plated

Door width: 920mm
Door thickness: 25 - 40mm
Max. door weight: 50Kgs
Packaging: 1pr

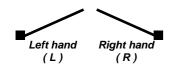
Dimensions & other technical information can be found on pages B-1012 to B-1014

DELDA04 / 100mm version is recommended by the 'Muscular Distrophy Campaign' through their adaptations manual, for use on internal doors.

DELDA06 have been tested as part of a door set for use on 30 minute fire doors - 3 hinges required per door.

DELDA08 have been tested as part of a door set for use on 60 minute fire doors - 2 hinges up to 930mm wide doors & 3 hinges for doors wider than 930mm.





Sales: 01733 896123



CI/SfB						
31	49					
September 2007						



### D&E Liobex 'décor' double action spring hinge

The D&E Liobex 'décor' range has decorative end caps at the top and bottom of the barrel. It is a must for applications where aesthetics and reliability are essential.

DELDA08B200mm / 8" d/a spring hingebrass platedDELDA08PC200mm / 8" d/a spring hingepol. chrome plated

Door width: 1000mm
Door thickness: 35 - 55mm
Max. door weight: 70Kgs
Packaging: 1pr

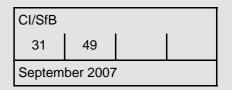
Dimensions & other technical information can be found on pages B-1012 to B-1014

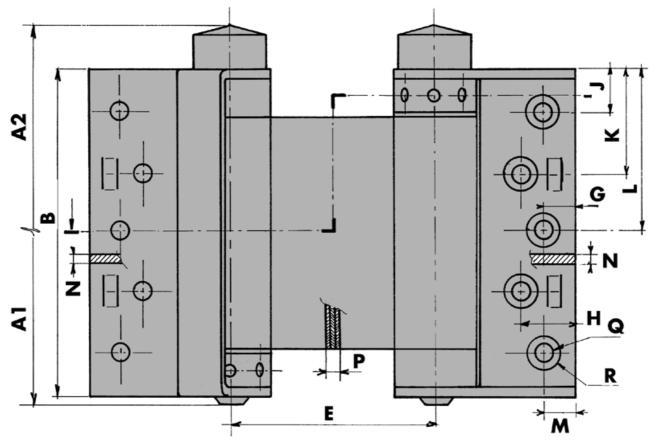
DELDA04 / 100mm version is recommended by the 'Muscular Distrophy Campaign' through their adaptations manual, for use on internal doors.

DELDA06 have been tested as part of a door set for use on 30 minute fire doors - 3 hinges required per door.

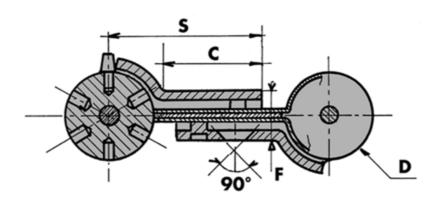
DELDA08 have been tested as part of a door set for use on 60 minute fire doors - 2 hinges up to 930mm wide doors & 3 hinges for doors wider than 930mm.







G: EXCEPT HINGES - LDA03 & LDA04



	A1	A2	В	С	D	Е	F	G	Н	J	K	L	М	N	Р	Q	R	S
DELDA03 / 29	78	95	75	20	19	47	11	7.5	12.5	10	24			2	3	5.5	8	33
DELDA04 / 30	103	120	100	25	21	54	11	8	16	11	27			2	3	5.5	8	40
DELDA05 / 33	128	147	125	30	22.5	62.5	12.5	11	21	12	35	62.5		2	3.9	5.5	8	45
DELDA06 / 36	153	172	150	35	25	70	14.5	17	22	14	37	75	10	2.5	4.5	5.5	8	52
DELDA07/39	179	203	175	40	29	78	16.5	18.5	29	15	42.5	87.5	11	3	5.4	7	11	59
DELDA08 / 42	202	228	198	45	32	85	17	23.5	34	14	43	99	11	3	6	7.2	11	65.5

Sales: 01733 896123



CI/SfB 31 49 September 2007

Characteristics common to all	the Liobex	hinge n	nodels				
	Model No.	LDA03	LDA04	LDA05	LDA06	LDA07	LDA08
Height of Leaf	mm	75	100	125	150	175	200
	inch	3	4	5	6	7	8
To suit door thickness	mm	20 - 25	21 - 30	25 - 35	25 - 40	33 - 50	35 - 55
To suit max door width	mm	650	700	780	850	920	1000
Characteristics specific to the	Liobex Cor	npact ra	nge				
Weight of the hinge - pair	Kg	0.75	1.120	1.620	2.510	3.670	4.850
Max torque at 90° - per hinge	daN	0.250	0.350	0.500	0.700	0.850	1.200
Max weight of door - per pair	Kg	10	15	25	35	45	55
Fixing screws recommended - Counte	rsunk Screw	4 x 20	4 x 20	4 x 25	4.5 x 25	6 x 30	6 x 30
Characteristics specific to Liok	ex 'décor'	range -	with en	d caps			
Weight of the hinge - pair	Kg	1.070	1.680	2.400	3.310	4.850	6.370
Max torque at 90° - per hinge	daN	0.400	0.500	0.600	0.950	1.000	1.400
Max weight of door - per pair	Kg	12	20	30	40	50	70
Fixing screws recommended - Countersunk Screw			4 x 25	4.5 x 25	5 x 25	6 x 30	6 x 30

Sales: 01733 896123

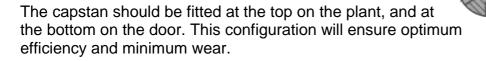


CI/SfB					
31	49				
September 2007					

**Plant** 

### Installation of Liobex double action spring hinges

To install Liobex double action spring hinges correctly it is necessary to have or fix a plant down the hanging frame. Ideally the width of the plant should be the same dimension as the thickness of the door. The thickness of the plant should be sufficient to allow the hinge cylinders to rotate freely after the lipped face ( C ) has been morticed in. The other lipped face should be morticed into the door, ensuring that both cylinders are free to rotate and that standard door plant clearance is maintained.



Normal installation should be 250mm from the top and bottom of the door. In the event of a door being oversize, a third hinge may be fitted 100mm below the top hinge. Care must be taken to ensure that the centre line of the hinges is in alignment.

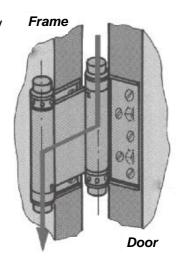


Normal operation of the hinge is achieved by tightening both capstans on each hinge and inserting the pins provided. Normally the top hinge (s) will not require more than three holes, and the bottom hinge two holes.

#### DO NOT OVERTIGHTEN THE CAPSTANS

### **Maintenance**

Liobex Spring Hinges are lubricated before despatch. We recommend annual lubrication to maintain trouble free operation.



© D&E Architectural Hardware Ltd 2007

Fax: 01733 894466



### D&E contract single action spring hinge

CI/SfB 49 September 2007

silver

brass plated

nickel plated

pol. chrome plated

sat. stainless steel

pol. brass



### D&E contract single action spring hinge

The D&E contract range has decorative end caps at the top and bottom of the barrel.

DESA03 75mm / 3" s/a spring hinge silver DESA03B 75mm / 3" s/a spring hinge brass plated 75mm / 3" s/a spring hinge 75mm / 3" s/a spring hinge DESA03N nickel plated DESA03PB pol. brass 75mm / 3" s/a spring hinge DESA03PC pol. chrome plated

Door width: 600mm 18 - 25mm Door thickness: Max. door weight: 15Kgs Packaging: 1pr

DESA04 100mm / 4" s/a spring hinge silver DESA04B 100mm / 4" s/a spring hinge brass plated DESA04N 100mm / 4" s/a spring hinge nickel plated 100mm / 4" s/a spring hinge DESA04PB pol. brass 100mm / 4" s/a spring hinge DESA04PC pol. chrome plated DESA04SS 100mm / 4" s/a spring hinge sat. stainless steel

125mm / 5" s/a spring hinge

125mm / 5" s/a spring hinge 125mm / 5" s/a spring hinge

125mm / 5" s/a spring hinge

Door width: 700mm 25 - 30mm Door thickness: 22Kgs

Max. door weight: Packaging: 1pr 125mm / 5" s/a spring hinge DESA05

DESA05B

DESA05N

DESA05PB

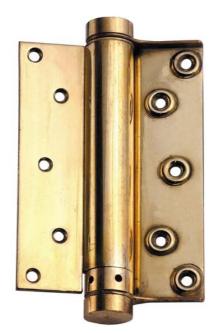
DESA05PC

DESA05SS 125mm / 5" s/a spring hinge Door width: 700mm Door thickness: 30 - 35mm

Max. door weight: 27Kgs Packaging: 1pr

150mm / 6" s/a spring hinge DESA06 silver brass plated DESA06B 150mm / 6" s/a spring hinge DESA06N 150mm / 6" s/a spring hinge nickel plated 150mm / 6" s/a spring hinge DESA06PB pol. brass 150mm / 6" s/a spring hinge DESA06PC pol. chrome plated DESA06SS 150mm / 6" s/a spring hinge sat. stainless steel

Door width: 750mm 35 - 40mm Door thickness: Max. door weight: 40Kgs Packaging: 1pr



Sales: 01733 896123

E&OE

## D&E contract single action spring hinge

CI/SfB					
31	49				
September 2007					



### D&E contract single action spring hinge

The D&E contract range has decorative end caps at the top and bottom of the barrel.

DESA07175mm / 7" s/a spring hingesilverDESA07B175mm / 7" s/a spring hingebrass platedDESA07PC175mm / 7" s/a spring hingepol. chrome platedDESA07N175mm / 7" s/a spring hingenickel plated

Door width: 850mm
Door thickness: 40 - 45mm
Max. door weight: 55Kgs
Packaging: 1pr





### D&E contract double action spring hinge

CI/SfB
31 49 September 2007



### D&E contract double action spring hinge

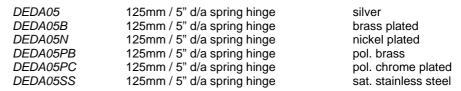
The D&E contract range has decorative end caps at the top and bottom of the barrel

DEDA03	75mm / 3" d/a spring hinge	silver
DEDA03B	75mm / 3" d/a spring hinge	brass plated
DEDA03N	75mm / 3" d/a spring hinge	nickel plated
DEDA03PB	75mm / 3" d/a spring hinge	pol. brass
DEDA03PC	75mm / 3" d/a spring hinge	pol. chrome plated
DEDA03SS	75mm / 3" d/a spring hinge	sat. stainless steel

Door width: 600mm
Door thickness: 18 - 25mm
Max. door weight: 15Kgs
Packaging: 1pr

DEDA04	100mm / 4" d/a spring hinge	silver
DEDA04B	100mm / 4" d/a spring hinge	brass plated
DEDA04N	100mm / 4" d/a spring hinge	nickel plated
DEDA04PB	100mm / 4" d/a spring hinge	pol. brass
DEDA04PC	100mm / 4" d/a spring hinge	pol. chrome plated
DEDA04SS	100mm / 4" d/a spring hinge	sat. stainless steel

Door width: 700mm
Door thickness: 25 - 30mm
Max. door weight: 22Kgs
Packaging: 1pr



Door width: 700mm
Door thickness: 30 - 35mm
Max. door weight: 27Kgs
Packaging: 1pr

DEDA06 150mm / 6" d/a spring hinge silver DEDA06B 150mm / 6" d/a spring hinge brass plated 150mm / 6" d/a spring hinge DEDA06N nickel plated DEDA06PB 150mm / 6" d/a spring hinge pol. brass DEDA06PC 150mm / 6" d/a spring hinge pol. chrome plated DEDA06SS 150mm / 6" d/a spring hinge sat. stainless steel

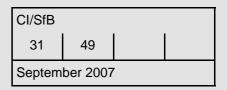
Door width: 750mm
Door thickness: 35 - 40mm
Max. door weight: 40Kgs
Packaging: 1pr



Sales: 01733 896123

D-E

## D&E contract double action spring hinge





### D&E contract double action spring hinge

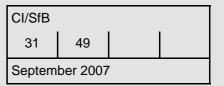
The D&E contract range has decorative end caps at the top and bottom of the barrel.

DEDA07175mm / 7" d/a spring hingesilverDEDA07B175mm / 7" d/a spring hingebrass platedDEDA07N175mm / 7" d/a spring hingenickel platedDEDA07PC175mm / 7" d/a spring hingepol. chrome plated

Door width: 850mm
Door thickness: 40 - 45mm
Max. door weight: 55Kgs
Packaging: 1pr









### D&E Auto-hinge 1000 series.

The 1000 series is a door closer built into a pair of hinges. Comprising of 1 spring hinge and 1 damper hinge and offers a fully adjustable, controlled closing action.

#### Suitable for use on internal doors up to 35Kg.

DE1111/35/L DE1111/35/R	auto-hinge - LH auto-hinge - RH	SAA
DE1111/35/SL	auto-hinge with H/O - LH	SAA
DE1111/35/SR	auto-hinge with H/O - RH	SAA
DE1110/L	blank hinge - non load bearing - LH	SAA
DE1110/R	blank hinge - non load bearing - RH	SAA

Hold open angle: 85° (hold open model only)

Opening angle: 180°

Door weight: 1 pr 35Kg

Packaging: 1 / 10 prs

Supplied handed (see page B-1024)

Supplied complete with fixing screws

See page B-1023 & B-1024 for all technical information including model specification for timber / metal doors in timber / metal frames etc...



#### D&E Auto-hinge 100 series.

The 100 series is a door closer built into a pair of hinges. Comprising of 1 spring hinge and 1 damper hinge and offers a fully adjustable, controlled closing action.

#### Suitable for use on internal doors up to 40Kg.

DE112/40/L	auto-hinge - LH	silver
DE112/40/L	auto-hinge - RH	silver
DE112/40/SL	auto-hinge with H/O - LH	silver
DE112/40/SR	auto-hinge with H/O - RH	silver
DE110/L	blank hinge - non load bearing - LH	silver
DE110/R	blank hinge - non load bearing - RH	silver

Opening angle: 180°

Hold open angle: 85° & 150° (hold open model only)

Door weight: 1 pr 40Kg

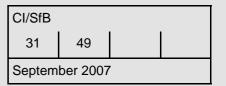
Packaging: 1 / 10 prs

Supplied handed (see page B-1024)

Supplied complete with fixing screws

See page B-1023 & B-1024 for all technical information including model specification for timber / metal doors in timber / metal frames etc...







### D&E Auto-hinge 100 series.

The 100 series is a door closer built into a pair of hinges. Comprising of 1 spring hinge and 1 damper hinge and offers a fully adjustable, controlled closing action.

#### Suitable for use on internal doors up to 60Kg.

DE113/60/L DE113/60/R	auto-hinge - LH auto-hinge - RH	silver
DE113/60/SL	auto-hinge with H/O - LH	silver
DE113/60/SR	auto-hinge with H/O - RH	silver
DE110/L	blank hinge - non load bearing - LH	silver
DE110/R	blank hinge - non load bearing - RH	silver

Opening angle: 180°

Hold open angle: 85° & 150° (hold open model only)

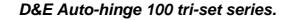
Door weights: 1 pr 60Kg

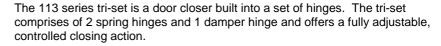
Packaging: 1 / 10 prs

Supplied handed (see page B-1024)

Supplied complete with fixing screws

See page B-1023 & B-1024 for all technical information including model specification for timber / metal doors in timber / metal frames etc...







DE113/80/L	tri-set auto-hinge - LH	silver
DE113/80/R	tri-set auto-hinge - RH	silver
DE113/80/SL DE113/80/SR	tri-set auto-hinge with H/O - LH tri-set auto-hinge with H/O - RH	silver silver
DE110/L	blank hinge - non load bearing - LH	silver
DE110/R	blank hinge - non load bearing - RH	silver

Opening angle: 180°

Hold open angle: 85° & 150° (hold open model only)

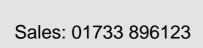
Door weights: 1 set 80Kg

Packaging: 1 / 10 sets

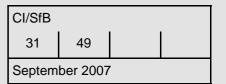
Supplied handed (see page B-1024)

Supplied complete with fixing screws

See page B-1023 & B-1024 for all technical information including model specification for timber / metal doors in timber / metal frames etc...









### D&E Auto-hinge 100 PC series - weather resistant.

The D&E 113PC series is a door closer built into a pair of hinges. Comprising of 1 spring hinge and 1 damper hinge and offers a fully adjustable, controlled closing action which is enhanced by a thermal compensator.

#### Suitable for use on external doors up to 60Kg.

DE113PC/60/L<br/>DE113PC/60/RPC auto-hinge - LH<br/>PC auto-hinge - RHsilver<br/>silverDE113PC/60/SL<br/>DE113PC/60/SRPC auto-hinge with H/O - LH<br/>PC auto-hinge with H/O - RHsilver<br/>silverDE110PC/LPC blank hinge - non load bearing - LHsilver

DETTOPCIZE FC blank hinge - non load bearing - EH silver
DE110PC/R PC blank hinge - non load bearing - RH silver

Opening angle: 180°

Hold open angle: 85° & 150°

Door weights: 1 pr 60Kg

Packaging: 1 / 10 prs

Supplied handed (see page B-1024)

Supplied complete with fixing screws

See page B-1023 & B-1024 for all technical information including model specification for timber / metal doors in timber / metal frames etc...



### D&E Auto-hinge 113 AEM.

The D&E 113AEM is a an electro-magnetic hold open device for use with the 112 / 113 Auto-hinge. It can be wired into a fire alarm system.

DE113AEM/L 113 AEM auto-hinge - LH silver DE113AEM/R 113 AEM auto-hinge - RH silver

Opening angle: 180°

Hold open angle: adjustable 30° to 170°

Power: 24 / 48vdc (please specify)

Door weights: non load bearing

Packaging: each

Supplied handed (see page B-1024)

Supplied complete with fixing screws

Sales: 01733 896123



CI/SfB							
31	49						
September 2007							



#### D&E Auto-hinge NK153 series.

The D&E NK153 series is a door closer built into either a pair or set of hinges. There are two door weight configurations. The 60Kg models comprise of 1 spring hinge and 1 damper hinge. The 80Kg models comprise of 2 spring hinges and 1 damper hinge. Both offer a fully adjustable, controlled closing action.

Suitable for use on frameless glass doors up to 60Kg.

DENK153/60/LNK153 auto-hinge - LHsilverDENK153/60/RNK153 auto-hinge - RHsilver

DENK153/60/SL NK153 auto-hinge with HO - LH silver DENK153/60/SR NK153 auto-hinge with HO - RH silver

DENK150/L blank hinge - non load bearing - LH silver DENK150/R blank hinge - non load bearing - RH silver

Opening angle: 180°

Hold open angle: 85° & 150°

Door weights: 1 pair 60Kg

Glass thickness: 8 to 12mm

Door dimensions: 2100 x 900mm

Packaging: 1 / 10 prs

Supplied handed (see page B-1024)

Supplied complete with fixing screws.

Suitable for use on frameless glass doors up to 80Kg.

DENK153/80/L NK153 tri-set auto-hinge - LH silver DENK153/80/R NK153 tri-set auto-hinge - RH silver

DENK153/80/SL NK153 tri-set auto-hinge with HO - LH silver DENK153/80/SR NK153 tri-set auto-hinge with HO - RH silver

DENK150/L blank hinge - non load bearing - LH silver DENK150/R blank hinge - non load bearing - RH silver

Opening angle: 180°

Hold open angle: 85° & 150°

Door weights: 1 set 80Kg

Glass thickness: 8 to 12mm

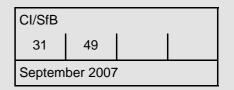
Door dimensions: 2200 x 1000mm

Packaging: 1 / 10 prs

Supplied handed (see page B-1024)

Supplied complete with fixing screws.

# D&E Auto-hinge



Part	No.	Hand	Max Door	Hold Open	Max	Max Door
Without hold open	With hold open	папи	Weight	Position	Opening Angle	Dimensions
1000 series						
To suit a Timber d	oor in a Timber fr	ame				
1111R	1111SR	Right	25Va	0.50		
1111L	1111SL	Left	song	35Kg 85°	180°	W: 850mm
1110R	_	Right	_	_		H: 2000mm T: min 30mm
1110L	_	Left	_	_		

### 100 series

o suit a Timber	door in a Timber f	rame					
112R	112SR	Right	40Ka				
112L	112SL	Left	- 40Kg			W: 900mm H: 2100mm	
113R	113SR	Right	- 60Kg	85°		T: min 30mm	
113L	113SL	Left		ft Jht	bung	& 150°	
113R Tri-Set	113SR Tri-Set	Right	- 80Kg		130	180°	W: 1000mm
113L Tri-Set	113SL Tri-Set	Left				H: 2200mm T: min 30mm	
110R	_	Right					
110L	_	Left	_	_			

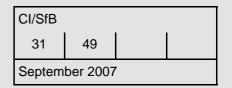
To suit a Timber door in a Steel frame								
122R-T	122SR -T	Right	40Ka	85° &				
122L-T	122SL-T	Left	40Kg	150°	180°	W: 900mm H: 2100mm		
120R-T	_	Right			100	T: min 30mm		
120L-T	_	Left	_	_				

To suit a Steel door in a Steel frame								
143R-T	143SR-T	Right	601/2	85° &				
143L-T	143SL-T	Left	60Kg	150°	4000	W: 900mm		
140R-T	_	Right			180°	H: 2100mm T: min 30mm		
140L-T	_	Left	_	_				

To suit a Steel door in a Steel frame							
244R-T	244SR-T	Right	120Ka	85° &			
244L-T	244SL-T	Left	120Kg	150°	1000	W: 1200mm	
240R-T	_	Right			- 180°	H: 2100mm T: min 40mm	
120L-T	_	Left	_				



# D&E Auto-hinge

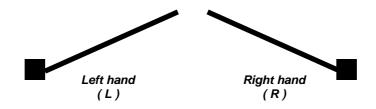


Part	No.	Hand	Max Door	Hold Open	Max	Max Door
Without hold open	With hold open	Папи	Weight	Position	Opening Angle	Dimensions
100 PC series						
To suit timber, alu	ıminium & lightwe	ight steel do	oors			
113R-PC	113SR-PC	Right	601/2	85°		
113L-PC	113SL-PC	Left	60Kg	& 150°	180°	W: 900mm H: 2100mm T: min 30mm
110R	_	Right				1. 111111 30111111
110L	_	Left		_		

To suit aluminium, lightweight steel & partition doors								
133R-PC	133SR-PC	Right	601/2	85° &				
133L-PC	133SL-PC	Left	60Kg	180°	)° 180°	W: 900mm H: 2100mm		
130R-PC	_	Right				T: min 30mm		
130L-PC	_	Left		_				

To suit a Steel door in a Steel frame								
143R-T-PC	143SR-T-PC	Right	60Ka	85° &				
143L-T-PC	143SL-T-PC	Left	60Kg	150°	1000	W: 900mm		
140R-T-PC	_	Right			- 180°	H: 2100mm T: min 30mm		
140L-T-PC	_	Left		_				

To suit a Steel door in a Steel frame						
244R-T-PC	244SR -T-PC	Right	1201/2	85° &		
244L-T-PC	244SL-T-PC	Left	120Kg	150°	180°	W: 1200mm
240R-T-PC	_	Right			160	H: 2100mm T: min 40mm
240L-T-PC	_	Left		_		





## D&E Auto-hinge - Centre Hang Type

CI/SfB				
31	49			
September 2007				



### D&E Auto-hinge - Centre Hang type

The D&E Auto-Hinge centre hang type is a concealed single action pivot door closer. Suitable for use on doors ranging from 40Kg up to 510Kg, it offers a controlled closing action.

controlled electing de	
DEA8K/L DEA8K/R	centre hang auto-hinge - LH - 40Kg centre hang auto-hinge - RH - 40Kg
DEA8/L DEA8/R	centre hang auto-hinge - LH - 50Kg centre hang auto-hinge - RH - 50Kg
DEA10/L DEA10/R	centre hang auto-hinge - LH - 85Kg centre hang auto-hinge - RH - 85Kg
DEA12/L DEA12/R	centre hang auto-hinge - LH - 100Kg centre hang auto-hinge - RH - 100Kg
DEA14/L DEA14/R	centre hang auto-hinge - LH - 130Kg centre hang auto-hinge - RH - 130Kg
DEA16/L DEA16/R	centre hang auto-hinge - LH - 160Kg centre hang auto-hinge - RH - 160Kg
DEA18/L DEA18/R	centre hang auto-hinge - LH - 200Kg centre hang auto-hinge - RH - 200Kg
DEA22/L DEA22/R	centre hang auto-hinge - LH - 240Kg centre hang auto-hinge - RH - 240Kg
DEA26/L DEA26/R	centre hang auto-hinge - LH - 310Kg centre hang auto-hinge - RH - 310Kg
DEA30/L DEA30/R	centre hang auto-hinge - LH - 410Kg centre hang auto-hinge - RH - 410Kg
DEA30H/L DEA30H/R	centre hang auto-hinge - LH - 510Kg centre hang auto-hinge - RH - 510Kg

Opening angle: 180°

Door weights: all door weights shown above are subject to certain criteria -

see pages B-1026 & B-1027 for further information.

Finish: stove enamelled

Packaging: each

Supplied handed (see page B-1026)

Supplied complete with fixing screws

Sales: 01733 896123

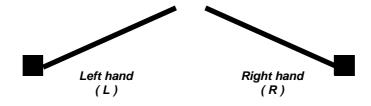
# D&E Auto-hinge - Centre Hang Type

CI/SfB 31 49 September 2007

model no.	doc	or dimensions (I	mm)	may door weight	standard closing force	max opening angle
model no.	width	height	thickness	max door weight		
A-8K	800	1850 (max)	36 (min)	40	6.9 N-m	
A-8	(max)	2000		2000 (min)	50	8.9 N-m
A-10	1000			85	10.8 N-m	
A-12	1200	2100	0 40	100	15.7 N-m	
A-14	1400			130	19.7 N-m	
A-16	1600		45	160	24.6 N-m	180°
A-18	1800	2400		200	41.2 N-m	
A-22	2200		50	240	49.1 N-m	
A-26	2600		55	310	60.9 N-m	
A-30		2600		410	- 68.7 N-m	
A-30H	3000			510		

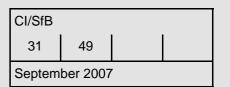
- 1. Select an appropriate model according to the dimensions (height x width) of the door. (See chart on page B-1027)
- 2. Ensure that the door weight is within the guidelines set out in the table below.
- N.B. The chart on page B-1027 is based on a wind velocity of 3m/sec. If being used in conjunction with a smoke ventilation system or should the wind conditions be any greater then please contact the sales office.

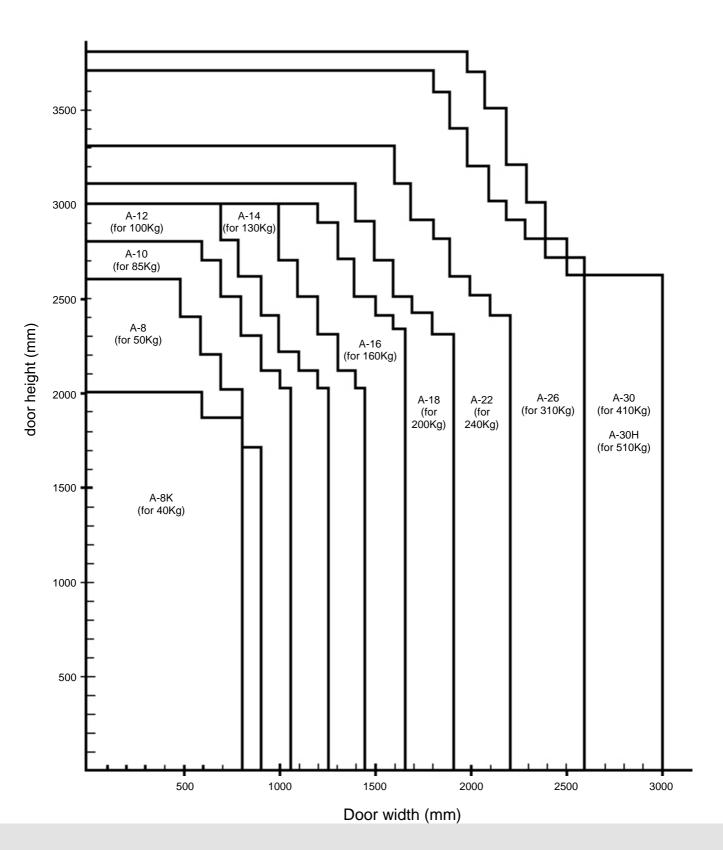
model	weight / 1m²	type of door
A-8K	27Kg/m² max	steel door (only for wicket door)
A-8	31Kg/m² max	
A-10, A-12	39Kg/m² max	
A-14, A-16	41Kg/m² max	steel
A-18, A-22, A-26	45Kg/m² max	door
A-30	52Kg/m² max	
A-30H	65Kg/m² max	



Sales: 01733 896123







Sales: 01733 896123



## Notes

CI/SfB				
	31/59	Xt 7		
September 2007				

