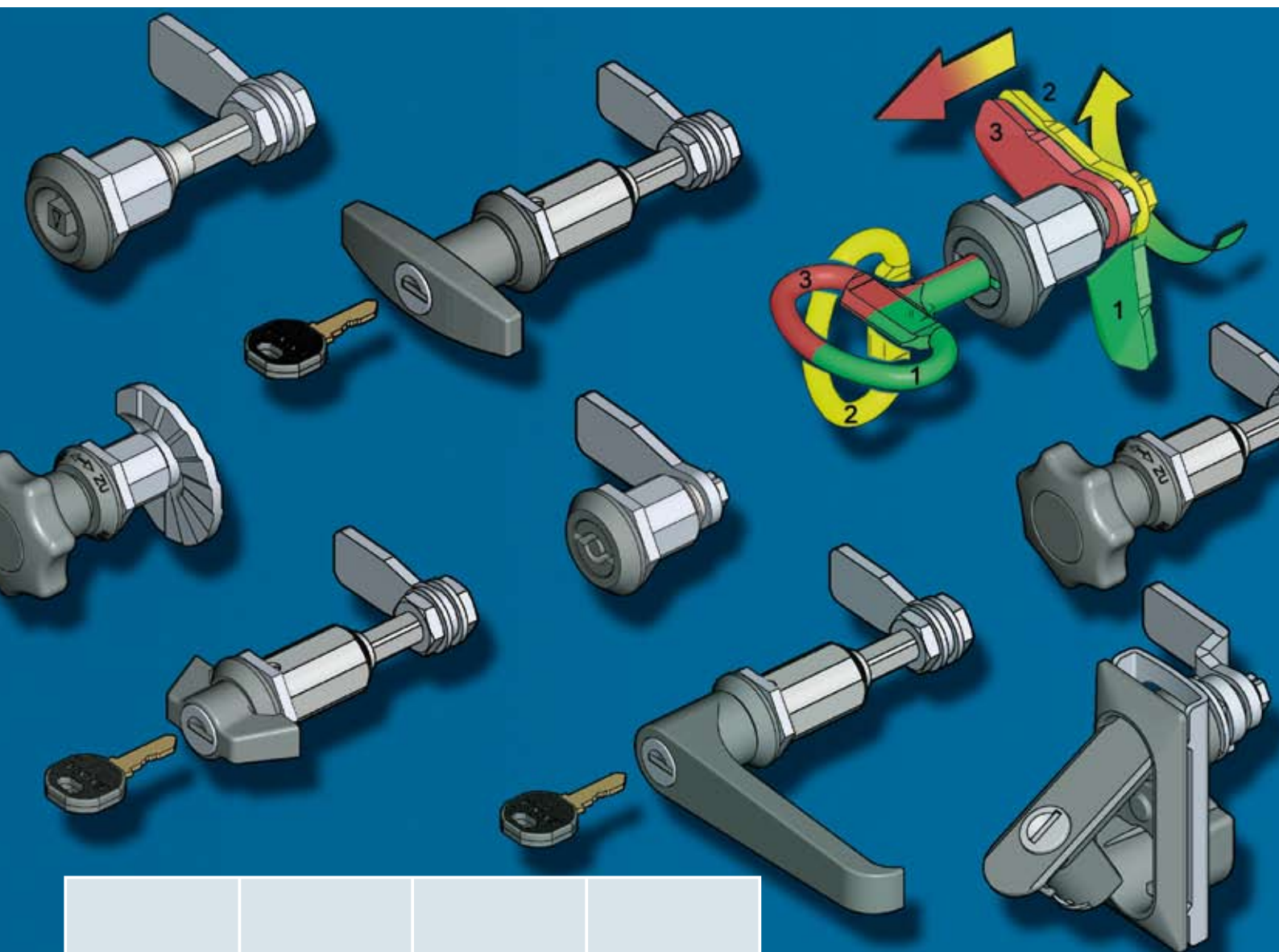


Compression Latches

Methods of operation, versions and accessories



Electrical
Equipment

Construction
Equipment

HVAC
Equipment

Automotive,
Transportation



Downloads of Solid Model Files



To assist design engineers EMKA provides a simple, and efficient service:

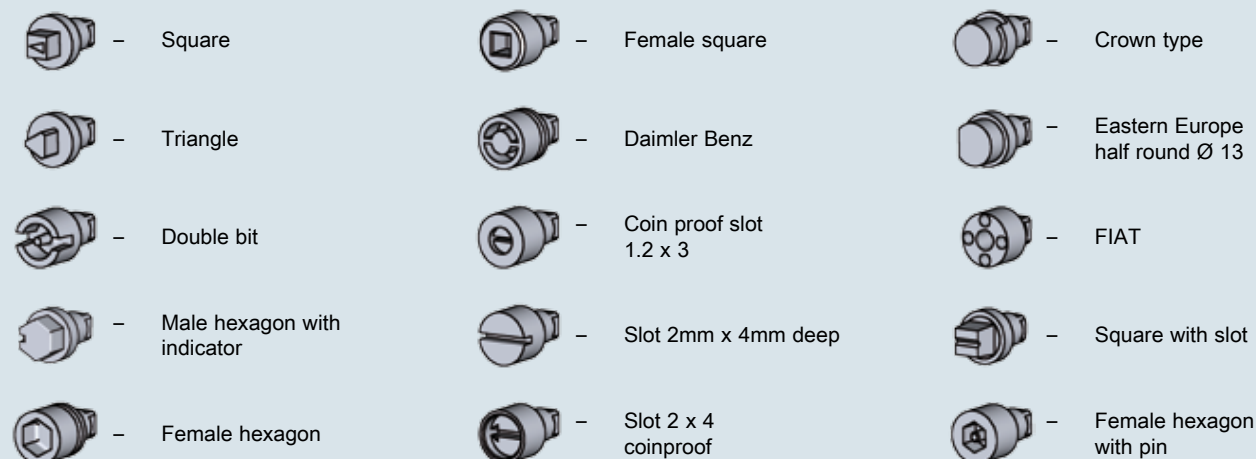
From the home page of any of the EMKA group's web sites solid models of EMKA parts can be easily downloaded and inserted into designs. The models are available in either STEP or IGES formats. Models can be searched either by part number or product group.

EMKA's models are generated in Pro/Engineer and so can easily be inserted into any CAD software.

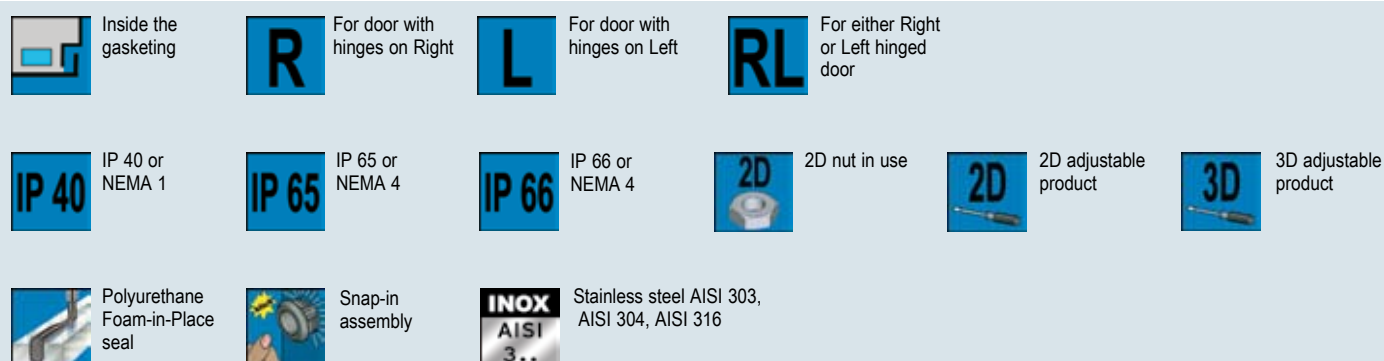
STEP

IGES

Summary of inserts



Explanation of pictograms

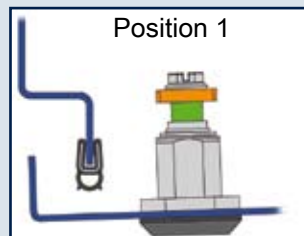


Operation of Compression Latches

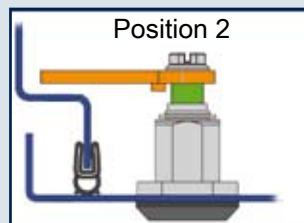


Compression Latch:

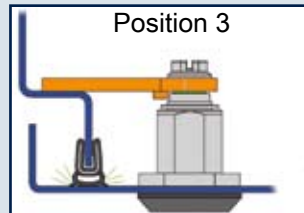
Rotating the insert or handle 90° causes the cam to swing into its locking position. Continuing the rotation another 90° draws the cam 6 mm axially towards the door, so compressing the gasket.



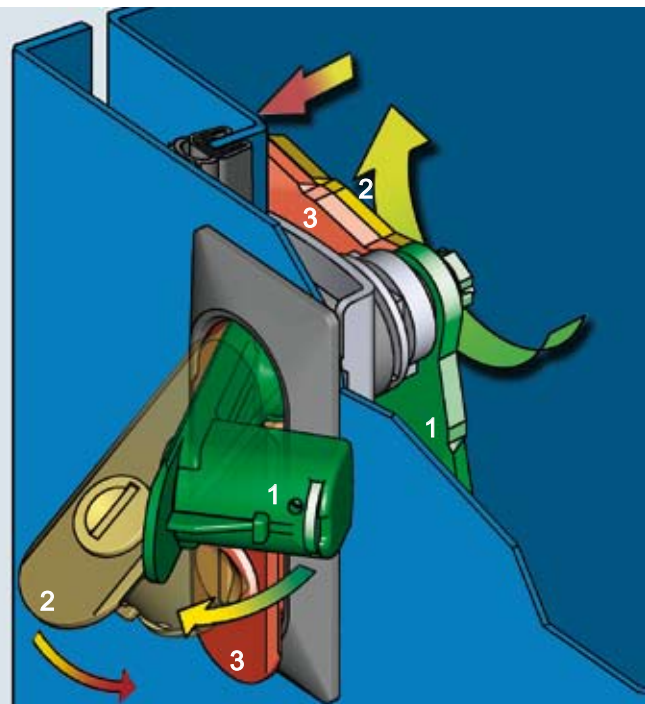
Open position



Closed position

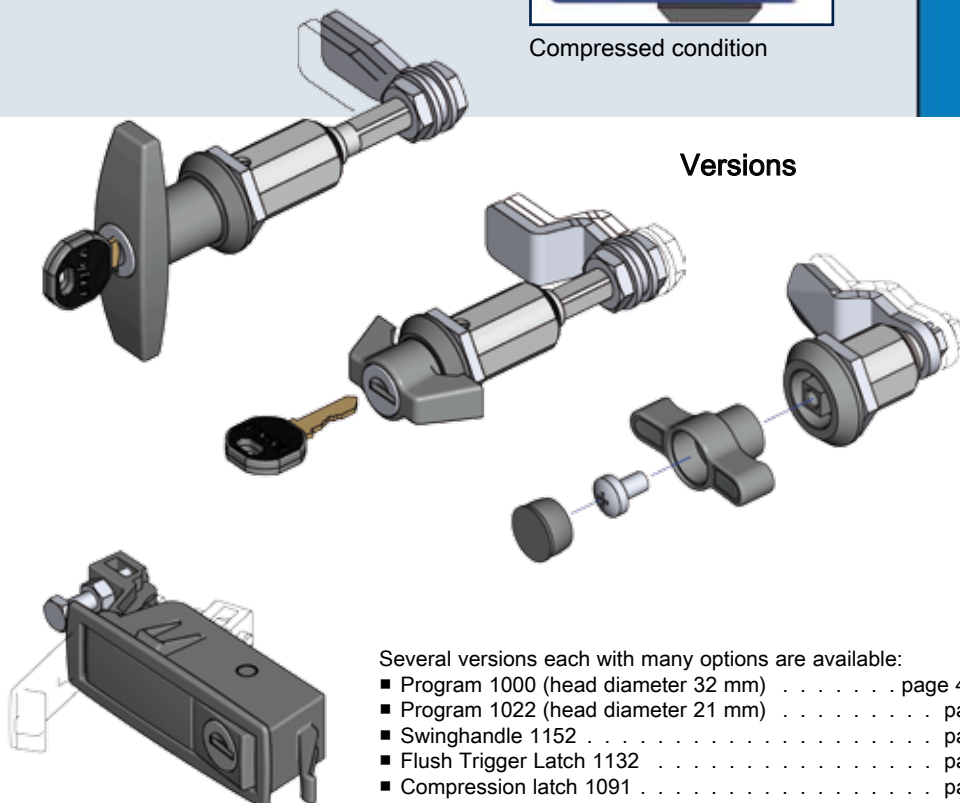


Compressed condition



Compression Swinghandle

Rotating the handle 90° causes the cam to swing into its locking position. Pushing the handle into its escutcheon draws the cam 3 mm axially towards the door, so compressing the gasket.

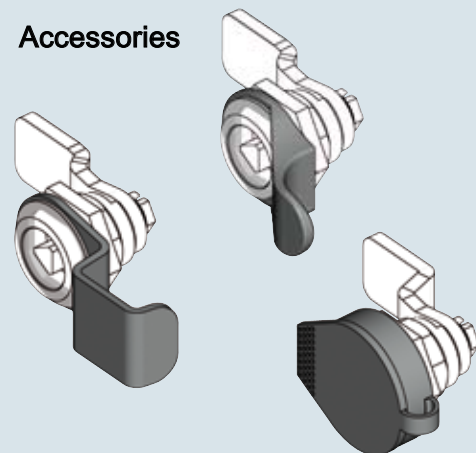


Versions

Several versions each with many options are available:

- Program 1000 (head diameter 32 mm) page 4 to 14
- Program 1022 (head diameter 21 mm) page 15
- Swinghandle 1152 page 16
- Flush Trigger Latch 1132 page 17
- Compression latch 1091 page 18
- Different versions e.g. stainless steel on request

Accessories

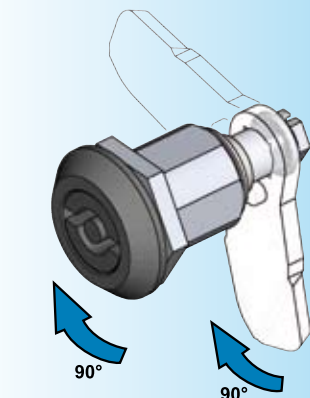


Accessories for compression latches:

- Finger pulls page 14
- Dust cap page 14
- Hasp for padlock on request
- Serrated lock washer on request

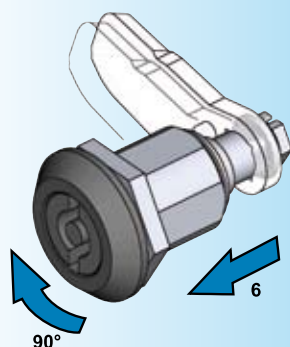
Compression Latch with Fixed Cam

PROGRAM 1000



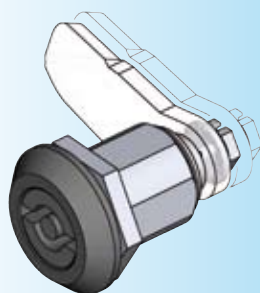
Open position

The first 90° of rotation of the insert also turns the cam 90°.



Closed position

The second 90° of rotation of the insert draws the cam toward the door 6 mm axially.



Compressed condition

Unlock:

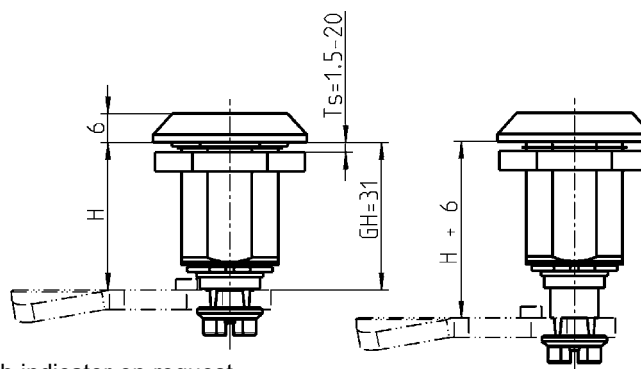
Turn insert counter-clockwise 180°.

Further parts see page

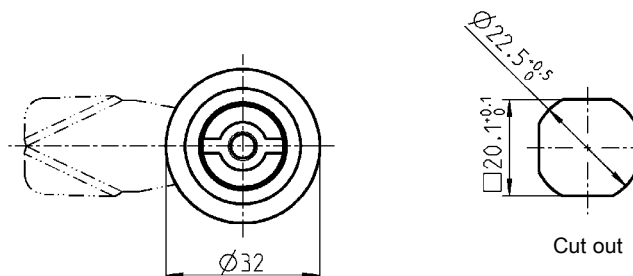
- Cam (GH = 31) page 12-13
- Accessories page 14
- Escutcheon 3B-140
- Key 12B-120

Vibration proof

These latches are designed to be vibration resistant with a distinct “over-center” action. There may be some cases of extreme vibration where this detent is overcome. Therefore we recommend rigorous testing.



Housing with indicator on request.
Stainless steel on request.



Housing and insert: black powder coated zinc alloy, nut and screw zinc plated m.s.

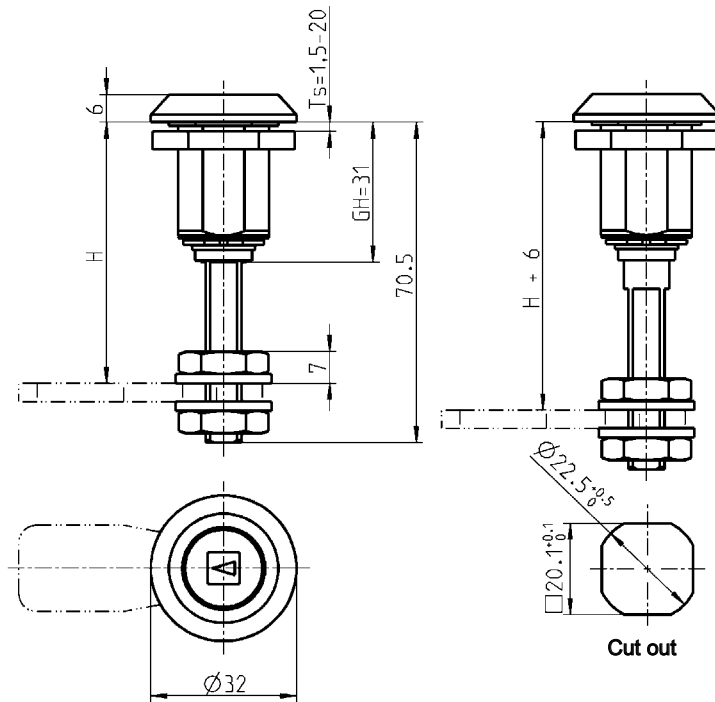
Square 6mm	on request
Square 7mm	1000-U796
Square 8mm	1000-U755
Square 8mm slotted	on request
Square 8mm with arrow	1000-U798
Square 8mm with M6 thread and wing knob	1000-U800
Triangle 6,5mm CNOMO	on request
Triangle 7mm	1000-U795
Triangle 8mm	1000-U783
Triangle 9mm	on request
Triangle 10mm	on request
Double bit 3mm	1000-U749
Double bit 5mm	1000-U748
Male hexagon 11mm with indicator	on request
Hexagon female 8mm	1000-U807
Hexagon female 8mm with pin	1000-U805
Hexagon female 10mm	1000-U809
Square female 6mm	on request
Square female 7mm	on request
Square female 8mm	1000-U811
Daimler Benz	on request
Coin proof slot 1.2 x 3mm	1000-U750
Slot 2 x 4mm	1000-U777
Slot 2 x 4mm coin proof	on request
Crown type	on request
Eastern Europe Ø 13mm	on request

Compression Latch with Adjustable Cam

PROGRAM 1000

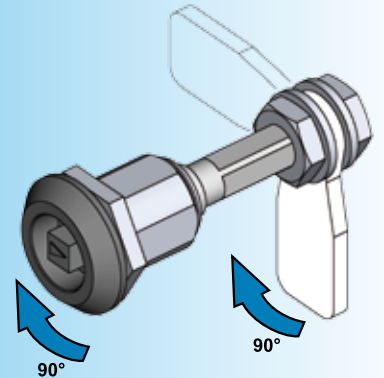
Vibration proof

These latches are designed to be vibration resistant with a distinct "over-center" action. There may be some cases of extreme vibration where this detent is overcome. Therefore we recommend rigorous testing.



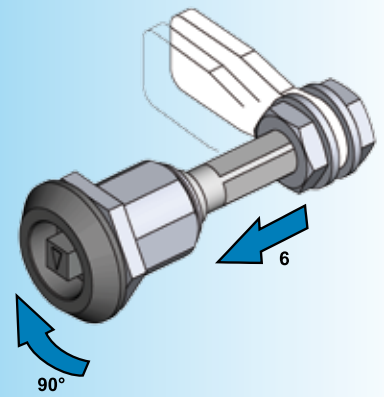
Housing and insert: black powder coated zinc alloy, nut and screw: zinc plated m.s..
Wing knob: black GR nylon, blind plug: black PE.

Square 6mm	on request
Square 7mm	1000-U786
Square 8mm	1000-U797
Square 8mm slotted	on request
Square 8mm with arrow	1000-U799
Square 8mm with M6 thread and wing knob	1000-U801
Triangle 6,5mm CNOMO	on request
Triangle 7mm	1000-U794
Triangle 8mm	1000-U802
Triangle 9mm	on request
Triangle 10mm	on request
Double bit 3mm	1000-U803
Double bit 5mm	1000-U804
Male hexagon 11mm with indicator	1000-U816
Hexagon female 8mm	1000-U808
Hexagon female 8mm with pin	1000-U806
Hexagon female 10mm	1000-U810
Square female 6mm	on request
Square female 7mm	on request
Square female 8mm	1000-U812
Daimler Benz	on request
Slotproof slot 1,2 x 3mm	1000-U814
Slot 2 x 4mm	1000-U813
Slot 2 x 4mm coin proof	on request
Crown type	on request
Eastern Europe Ø 13mm	on request



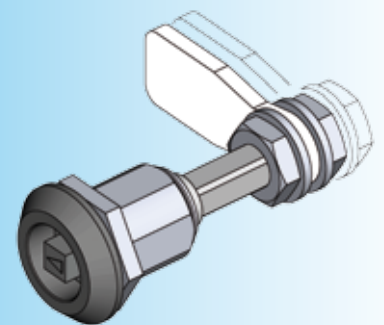
Open position

The first 90° of rotation of the insert also turns the cam 90°.



Closed position

The second 90° of rotation of the insert draws the cam toward the door 6 mm axially.



Compressed condition

Unlock:

Turn insert counter-clockwise 180°.

Note:

Only cams without stops can be used on adjustable cam latches.

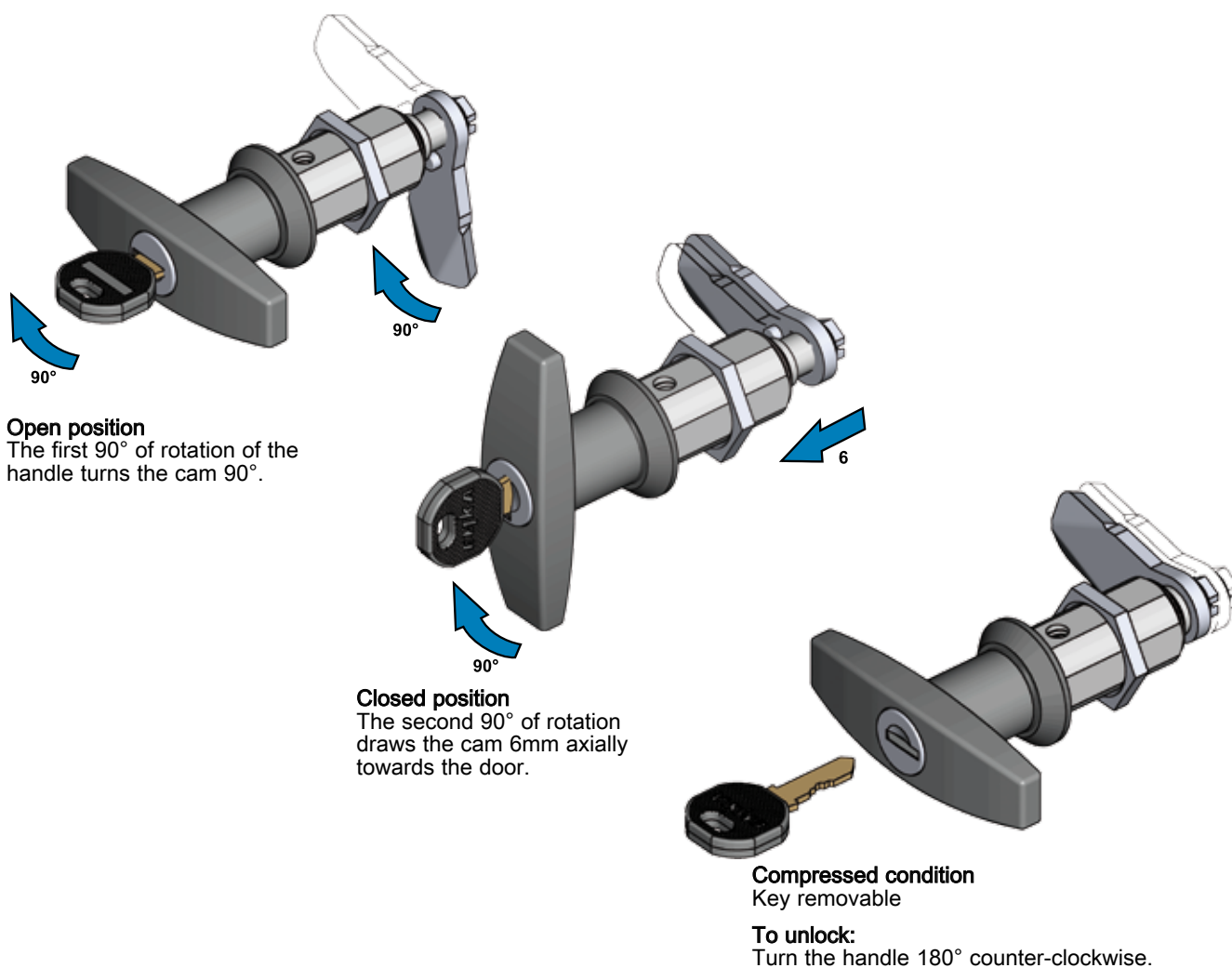
Further parts see page

– Cam	page 10
– Accessories	page 14
– Escutcheon	3B-140
– Key	12B-120

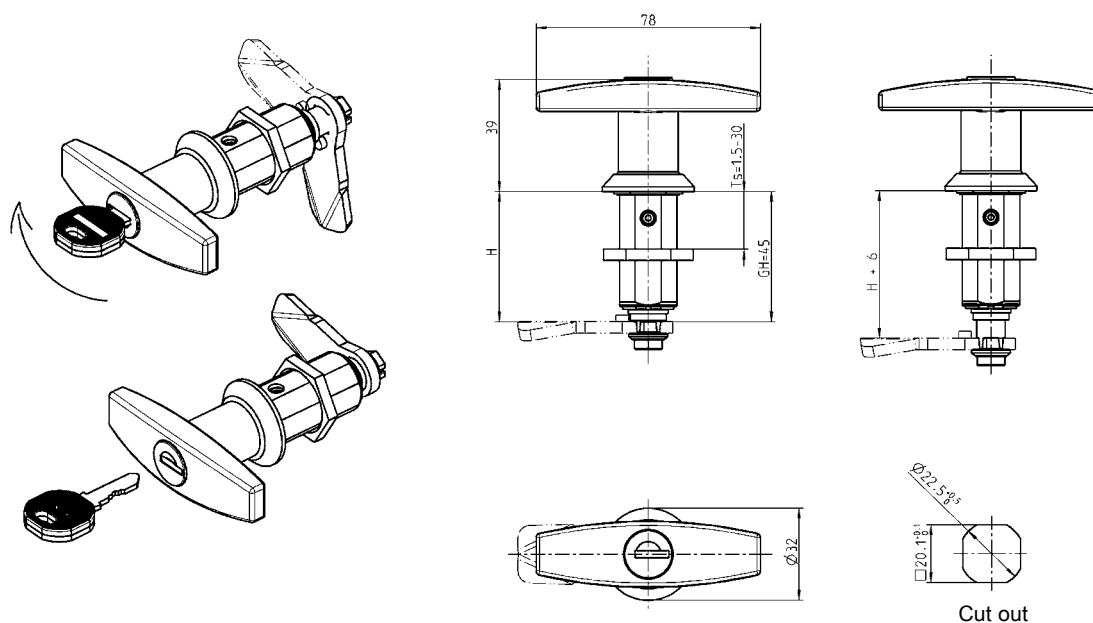
Compression Handles with Fixed Cams

PROGRAM 1000

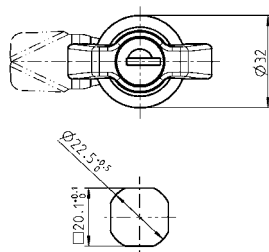
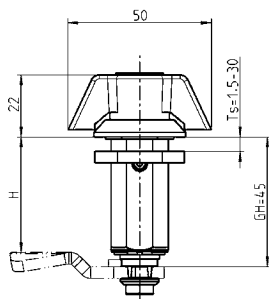
Compression T-handle



Compression T-handle

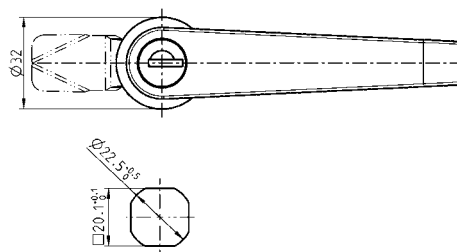
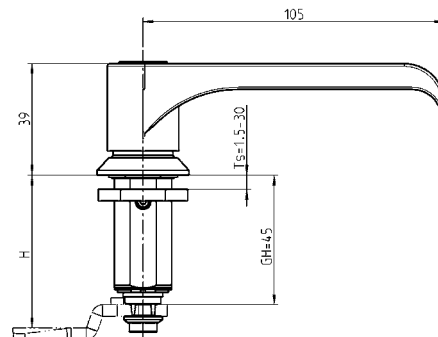


Compression wing knob



Cut out

Compression L-handle



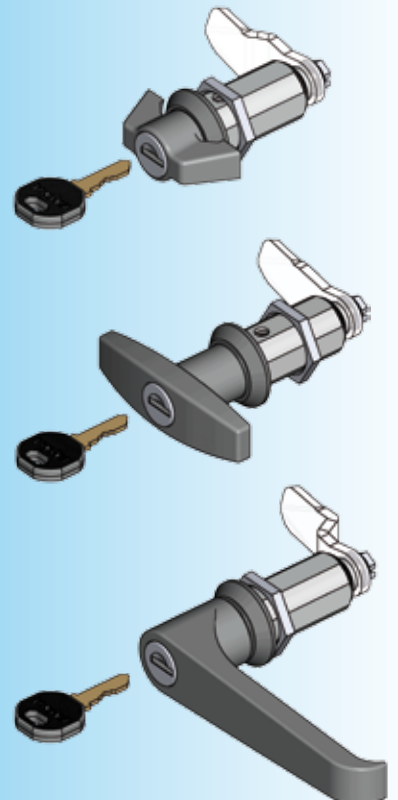
Cut out

Vibration Proof

These latches are designed to be vibration resistant with a distinct "over-center" action. There may be some cases of extreme vibration where this detent is overcome. Therefore we recommend rigorous testing.

Handle and housing: black powder coated zinc alloy, cylinder: zinc alloy with stainless steel cap and shutter, nut and screw: zinc plated m.s..
Each locking handle has one silver steel key with black nylon grip.
Key removable in both positions is standard.

	non locking	keyed EK 333	keyed different
Wing knob	on request	on request	on request
T-handle	on request	on request	on request
L-handle	on request	on request	on request

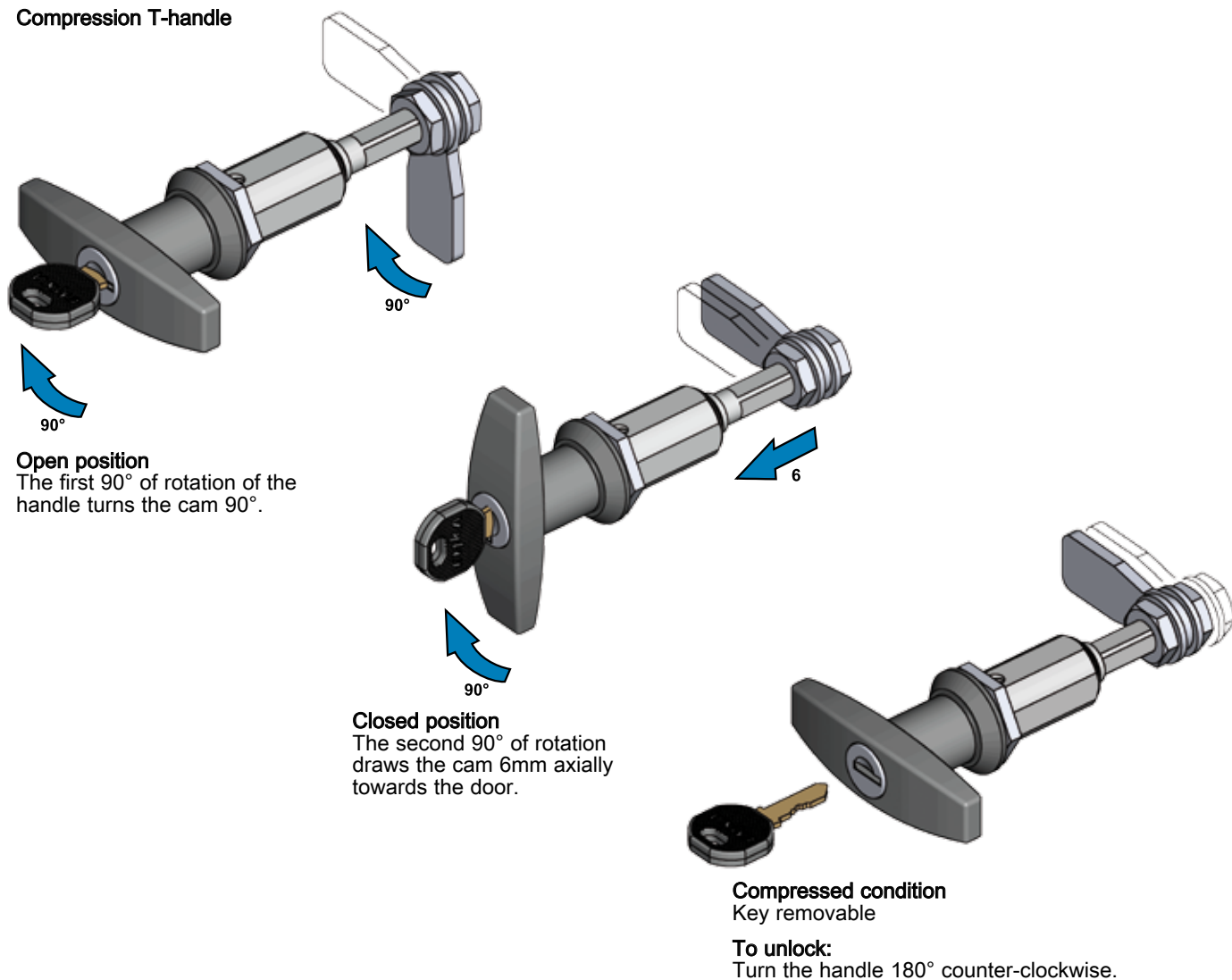


Further parts see page
– Cams page 12-13
– Dust cap for T-handle 1C-340

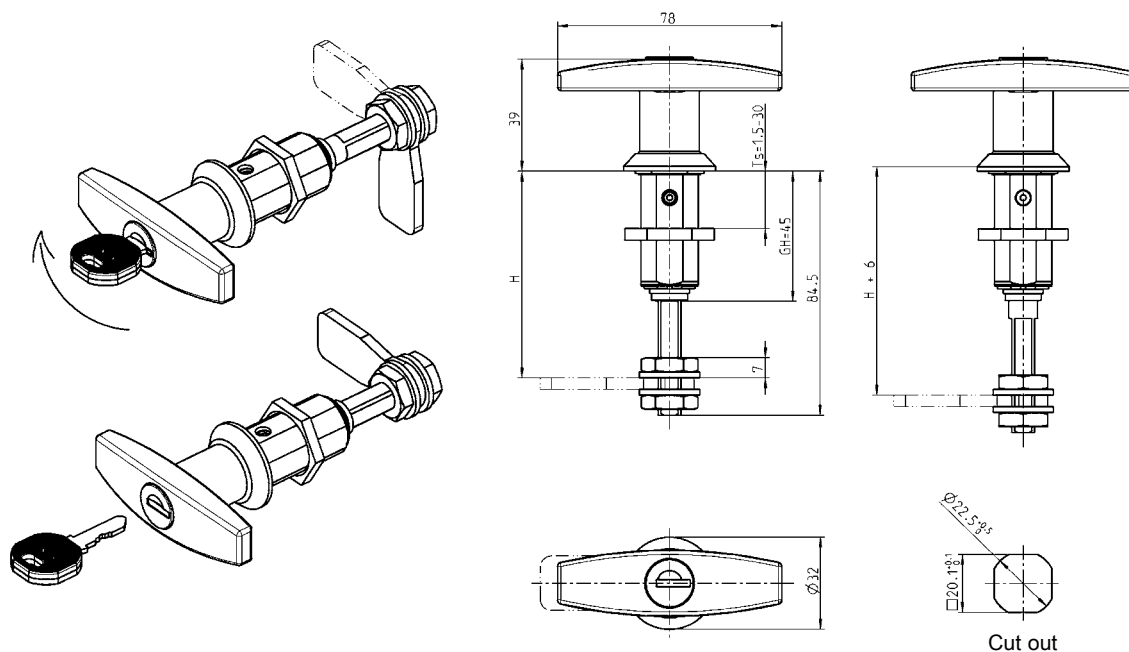
Compression Handles with Adjustable Cams

PROGRAM 1000

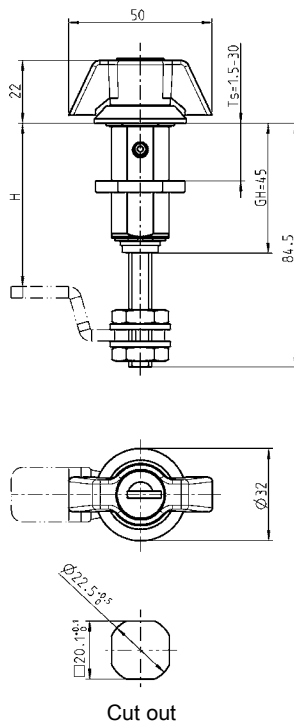
Compression T-handle



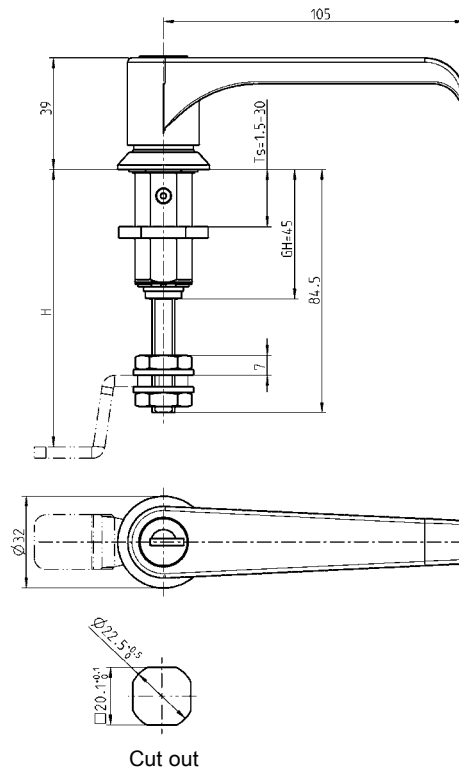
Compression T-handle



Compression wing knob



Compression L-handle



Vibration Proof

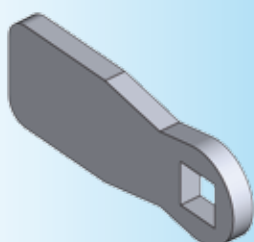
These latches are designed to be vibration resistant with a distinct "over-center" action. There may be some cases of extreme vibration where this detent is overcome. Therefore we recommend rigorous testing.

Handle and housing are black powder coated zinc alloy. The round cylinder is zinc alloy with stainless steel cap and shutter, the washer and nut are zinc plated m.s.. Each locking handle has one silver steel key with black nylon grip. Key removable in both positions is standard.

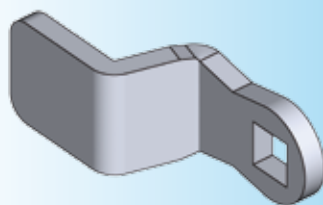
	non locking	keyed EK 333	keyed different
Wing knob	1000-U790	1000-U789	1000-U791
T-handle	1000-U785	1000-U784	1000-U792
L-handle	1000-U788	1000-U787	1000-U793

Note:
Only cams without a stop can be used.

Further parts see page
– Cams page 10
– Dust cap for T-handle 1C-340



straight cam



cranked cam

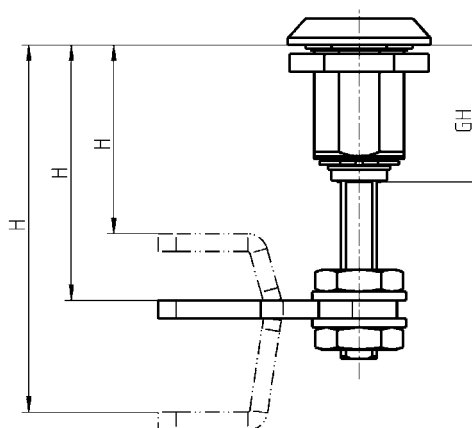
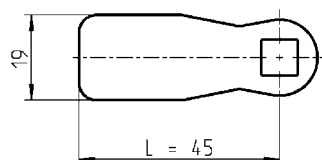
Note:

Offset cams can be installed in either orientation.

Further parts see page

- Compression latch with insert page 5
- Compression latch with handle page 9

thickness = 4



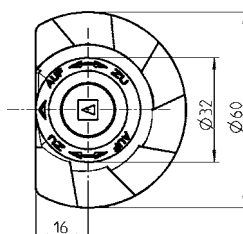
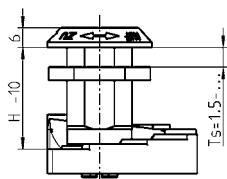
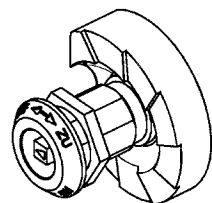
Cam: zinc plated m.s.

for latches GH = 31	H	GH = 31
straight	38 - 58	1000-476
offset +/- 14 mm	24 - 44; 52 - 72	1000-478
offset +/- 26 mm	12 - 32; 64 - 84	1000-477
for handles GH = 45	H	GH = 45
straight	52 - 72	1000-476
offset +/- 14 mm	38 - 58; 66 - 86	1000-478
offset +/- 26 mm	26 - 46; 78 - 98	1000-477

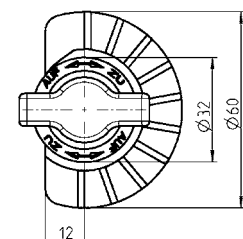
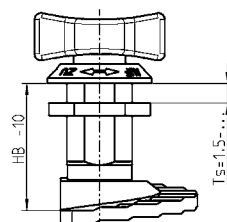
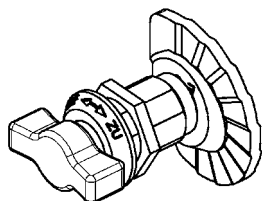
Quarter Turn with Stepped Cam

PROGRAM 1000

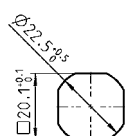
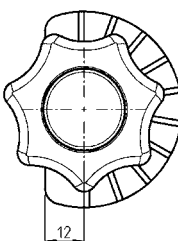
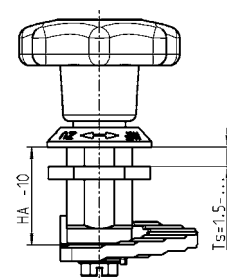
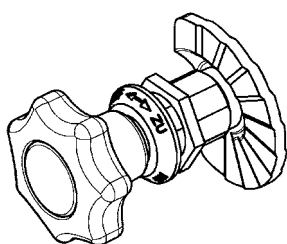
Version A



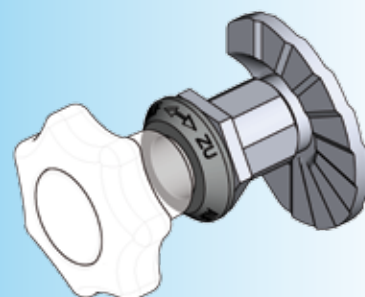
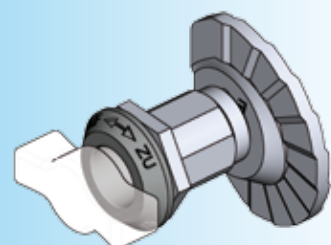
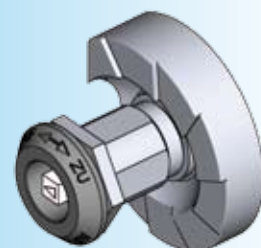
Version B



Version B



Cut out



Housing with 270° stop

Stepped cam

Version A	zinc plated m.s., no stop		1000-127
	zinc plated m.s., with stop		1000-244
Version B	zinc alloy, with stop		1000-387

Housing: die cast zinc alloy, screw and nut: zinc plated m.s.

Ts	H	HA	HB	Zinc alloy housing		with zinc adapter	Spacer, zinc alloy
1,5				chrome plated	black powder coated	(Flush mounted insert)	for 5 mm tolerance and screw zinc plated
8	19	19	27	1000-U157	1000-U231	no need	1000-U539
20	31	31	39	1000-U158	1000-U232	1000-U164	1000-U540
26	37	37	45	1000-U247	1000-U250	1000-U198	1000-U541
30	41	41	49	1000-U159	1000-U233	1000-U165	1000-U542
40	51	51	59	1000-U160	1000-U234	1000-U166	1000-U543

Note:
Quarter turn assembly 1B-105

Further parts see page

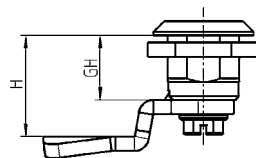
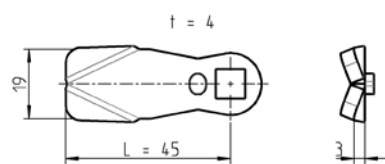
– Insert 1B-140
– IP65 or IP 66 (NEMA 4) 1B-140
– Accessories from 1C-320
– Escutcheon 3B-140
– Key 12B-120

Fixed Cams for Compression Latches and Handles

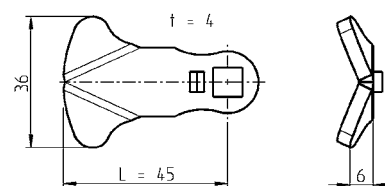
(GH = 28, 31 & 45)

PROGRAM 1000

Cam



Cam



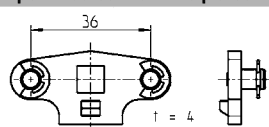
Cam: zinc plated m.s.

H.....	GH = 28	GH = 31	GH = 45
14.....	1000-112	-	-
16.....	1000-22	-	-
17.....	-	1000-112	-
18.....	1000-113	-	-
19.....	-	1000-22	-
20.....	1000-21	-	-
21.....	-	1000-113	-
23.....	1000-20	1000-21	-
24.....	1000-19	-	-
26.....	1000-18	1000-20	-
27.....	-	1000-19	-
28.....	1000-17	-	-
29.....	-	1000-18	-
30.....	1000-16	-	-
31.....	-	1000-17	1000-112
32.....	1000-15	-	-
33.....	-	1000-16	1000-22
34.....	1000-14	-	-
35.....	1000-27	1000-15	1000-113
36.....	1000-50	-	-
37.....	-	1000-14	1000-21
38.....	1000-13	1000-27	-
39.....	-	1000-50	-
40.....	1000-28	-	1000-20
41.....	-	1000-13	1000-19
42.....	1000-26	-	-
43.....	-	1000-28	1000-18
44.....	1000-12	-	-
45.....	1000-11	1000-26	1000-17
46.....	1000-51	-	-
47.....	-	1000-12	1000-16
48.....	1000-52	1000-11	-
49.....	-	1000-51	1000-15
50.....	1000-25	-	-
51.....	-	1000-52	1000-14
52.....	1000-53	-	1000-27
53.....	-	1000-25	1000-50
54.....	1000-54	-	-
55.....	1000-10	1000-53	1000-13
57.....	1000-55	1000-54	1000-28
58.....	1000-56	1000-10	-
59.....	-	-	1000-26
60.....	-	1000-55	-
61.....	-	1000-56	1000-12
62.....	-	-	1000-11
63.....	-	-	1000-51
65.....	-	-	1000-52
67.....	-	-	1000-25
69.....	-	-	1000-53
71.....	-	-	1000-54
72.....	-	-	1000-10
74.....	-	-	1000-55
75.....	-	-	1000-56

Cam: zinc plated m.s.

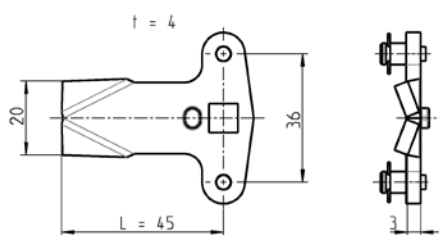
H.....	GH = 28	GH = 31	GH = 45
14.....	1000-286	-	-
16.....	1000-287	-	-
17.....	-	1000-286	-
18.....	1000-288	-	-
19.....	-	1000-287	-
20.....	1000-289	-	-
21.....	-	1000-288	-
23.....	1000-290	1000-289	-
24.....	1000-291	-	-
26.....	1000-292	1000-290	-
27.....	-	1000-291	-
28.....	1000-293	-	-
29.....	-	1000-292	-
30.....	1000-294	-	-
31.....	-	1000-293	1000-286
32.....	1000-295	-	-
33.....	-	1000-294	1000-287
34.....	1000-296	-	-
35.....	1000-297	1000-295	1000-288
36.....	1000-298	-	-
37.....	-	1000-296	1000-289
38.....	1000-299	1000-297	-
39.....	-	1000-298	-
40.....	1000-300	-	1000-290
41.....	-	1000-299	1000-291
42.....	1000-301	-	-
43.....	-	1000-300	1000-292
44.....	1000-302	-	-
45.....	1000-303	1000-301	1000-293
46.....	1000-304	-	-
47.....	-	1000-302	1000-294
48.....	1000-305	1000-303	-
49.....	-	1000-304	1000-295
50.....	1000-306	-	-
51.....	-	1000-305	1000-296
52.....	1000-307	-	1000-297
53.....	-	1000-306	1000-298
54.....	1000-308	-	-
55.....	1000-309	1000-307	1000-299
57.....	1000-310	1000-308	1000-300
58.....	-	1000-309	-
59.....	-	-	1000-301
60.....	1000-311	1000-310	-
61.....	-	-	1000-302
62.....	-	-	1000-303
63.....	-	1000-311	1000-304
65.....	-	-	1000-305
67.....	-	-	1000-306
69.....	-	-	1000-307
71.....	-	-	1000-308
72.....	-	-	1000-309
74.....	-	-	1000-310
77.....	-	-	1000-311

2-point rod control: zinc plated m.s.

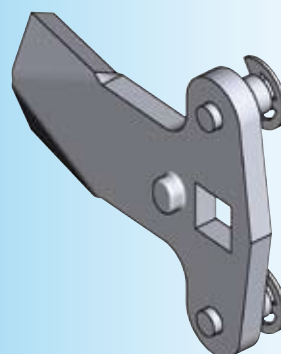
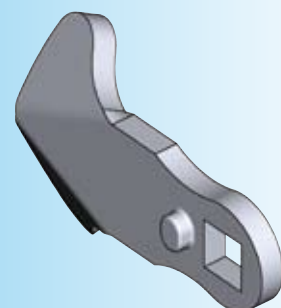
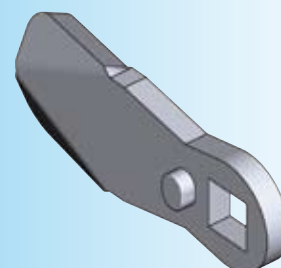


1000-U167

Cam with rod control



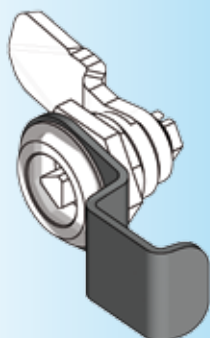
Cam with rod control: zinc plated m.s.			
H.....	GH = 28	GH = 31	GH = 45
14.....	1000-U63	—	—
16.....	1000-U21	—	—
17.....	—	1000-U63	—
18.....	1000-U64	—	—
19.....	—	1000-U21	—
20.....	1000-U22	—	—
21.....	—	1000-U64	—
23.....	1000-U23	1000-U22	—
24.....	1000-U24	—	—
26.....	1000-U25	1000-U23	—
27.....	—	1000-U24	—
28.....	1000-U26	—	—
29.....	—	1000-U25	—
30.....	1000-U27	—	—
31.....	—	1000-U26	1000-U63
32.....	1000-U28	—	—
33.....	—	1000-U27	1000-U21
34.....	1000-U29	—	—
35.....	1000-U30	1000-U28	1000-U64
36.....	1000-U31	—	—
37.....	—	1000-U29	1000-U22
38.....	1000-U32	1000-U30	—
39.....	—	1000-U31	—
40.....	1000-U33	—	1000-U23
41.....	—	1000-U32	1000-U24
42.....	1000-U34	—	—
43.....	—	1000-U33	1000-U25
44.....	1000-U35	—	—
45.....	1000-U36	1000-U34	1000-U26
46.....	1000-U37	—	—
47.....	—	1000-U35	1000-U27
48.....	1000-U38	1000-U36	—
49.....	—	1000-U37	1000-U28
50.....	1000-U39	—	—
51.....	—	1000-U38	1000-U29
52.....	1000-U40	—	1000-U30
53.....	—	1000-U39	1000-U31
54.....	1000-U41	—	—
55.....	1000-U42	1000-U40	1000-U32
57.....	1000-U43	1000-U41	1000-U33
58.....	—	1000-U42	—
59.....	—	—	1000-U34
60.....	1000-U44	1000-U43	—
61.....	—	—	1000-U35
62.....	—	—	1000-U36
63.....	—	1000-U44	1000-U37
65.....	—	—	1000-U38
67.....	—	—	1000-U39
69.....	—	—	1000-U40
71.....	—	—	1000-U41
72.....	—	—	1000-U42
74.....	—	—	1000-U43
77.....	—	—	1000-U44



When considering a multi point latching system with a compression latch please evaluate the effects of the axial movement of the cam on the rods.

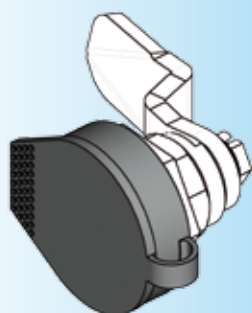
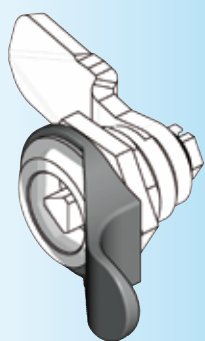
Further parts see page

— Rod 1C-620
— Quarter turns 1B-220
1B-680



Note:

The H dimension will be reduced by 2 mm with either of these finger pulls.

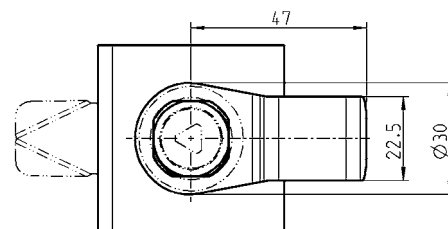
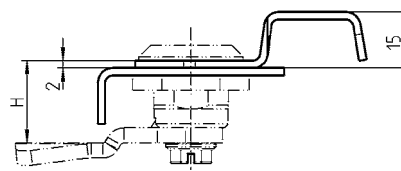
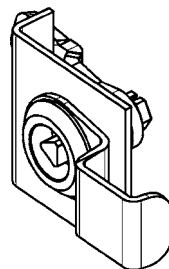


Attention:

The H-dimension will be reduced by 2 mm with this dust cap.

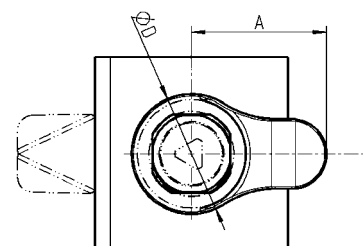
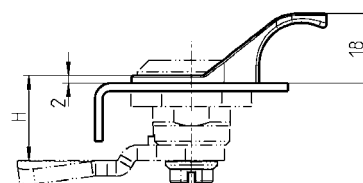
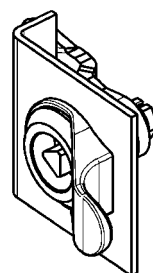
Further parts see page

– Quarter turns
up to 1B-120
up to 1B-320
up to 1B-360
up to 1B-420
1B-840
1B-860



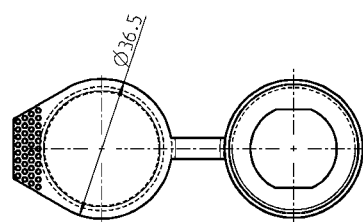
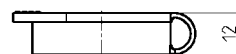
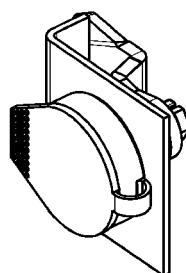
Finger pull: black powder coated m.s.

	1000-359
IP 65 / NEMA 4 with:	
Flat seal	1000-23



Finger pull: black GR nylon

for housing with head diameter Ø 28	; D = 31, A = 35	1000-358
for housing with head diameter Ø 30 and 32	; D = 35, A = 36	1000-358-01
IP 65 with:		
Flat seal		1000-23



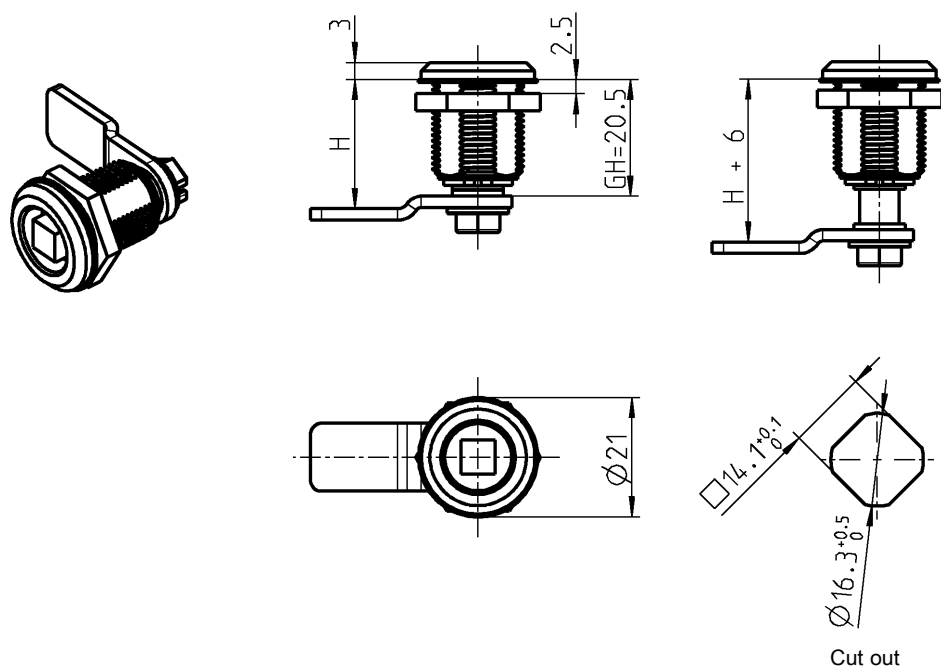
Dust cap: black polyethylene

	1000-97-01
--	------------

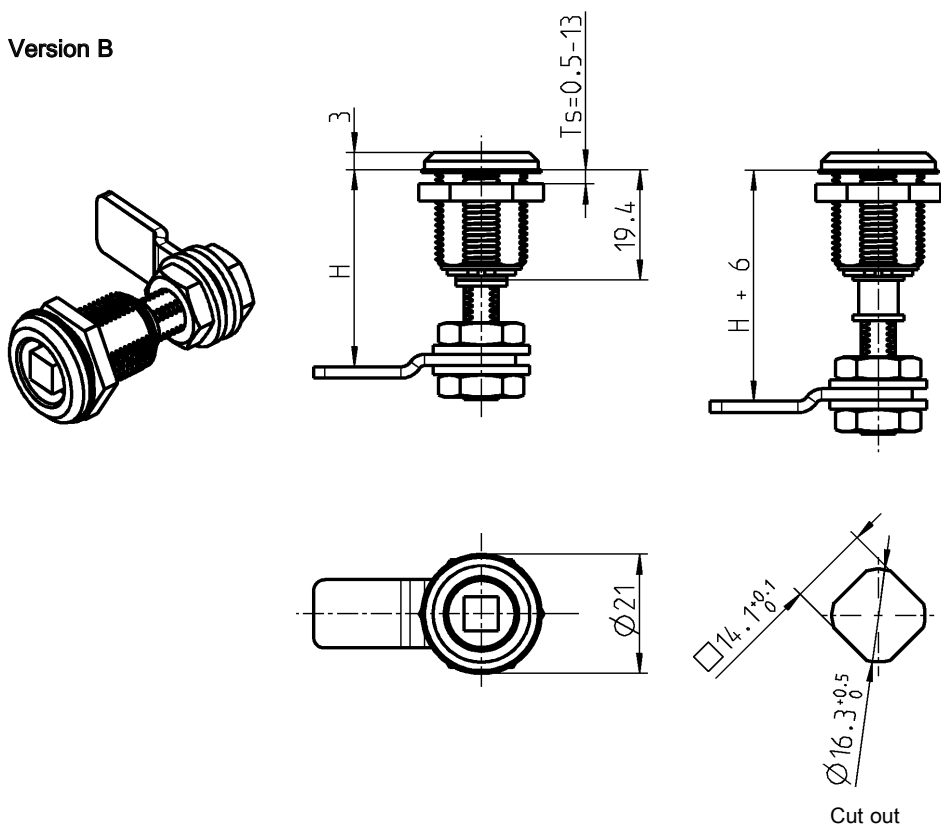
Compression Latch, Small Version

PROGRAM 1022

Version A

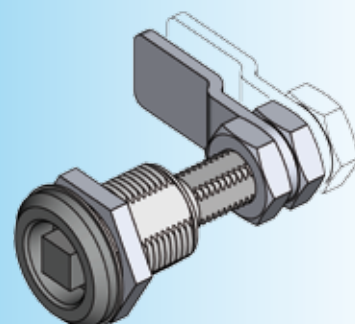
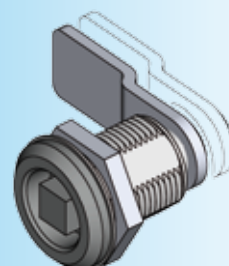


Version B



Housing and insert: black powder coated, zinc alloy, nut and screw: zinc plated m.s.

	Version A	Version B
Square 6mm	on request	on request
Triangular 6,5mm	on request	on request
Slot 1,5mm	on request	on request



Further parts see page
– Cam on request

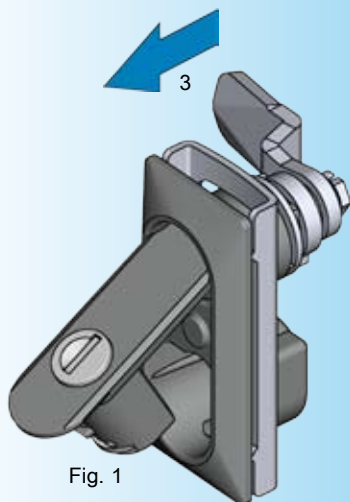


Fig. 1

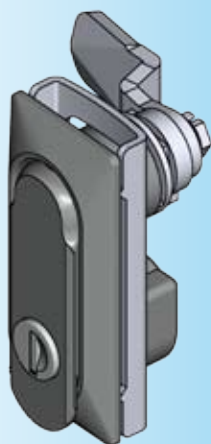


Fig. 2

Turn 90° to engage or disengage the cam.

Note:

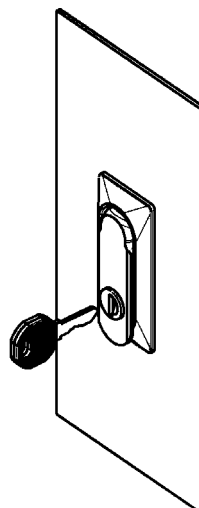
Suitable for door thickness from 1 – 3 mm (18, 16, 14, and 12 ga. steel).

Note:

- Company logos may be printed or embossed
- This handle has an “over-center” action and so is vibration resistant

Further parts see page

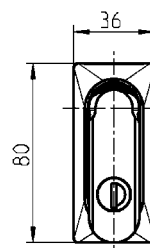
- Cams page 12-13
- Spare key 12B-140



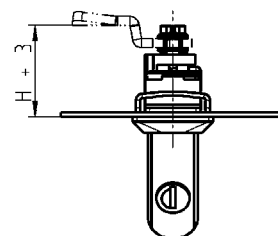
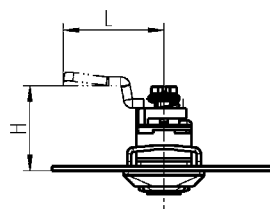
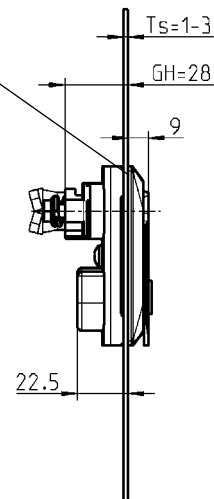
As the handle is pushed into the escutcheon (see fig 2) the cam moves 3 mm axially towards the door.



Cut out



Polyurethane foam-in-place seal



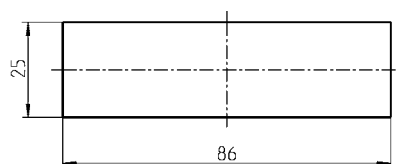
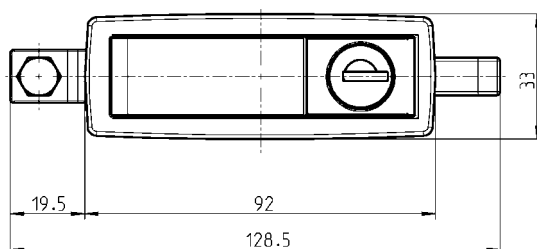
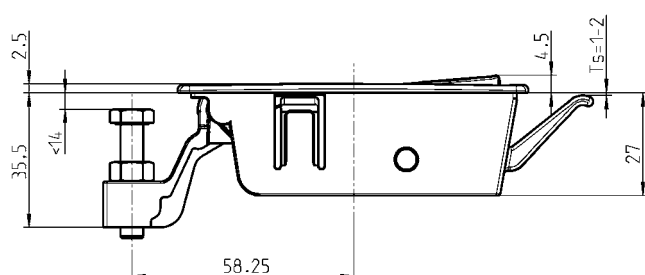
Swinghandle and escutcheon: black GR nylon, Installation hardware: zinc plated m.s., shaft and 90° stopper: zinc alloy, push button: nylon, cylinder with stainless steel cap and shutter.
Each lockable handle has one silver steel key with black nylon grip

	without gasket	with foam-in-place gasket
Push button	1152-U9	1152-U9-01
keyed EK 333	1152-U10	1152-U10-01
keyed different	1152-U12	1152-U12-01
Blank	1152-U11	1152-U11-01

Flush trigger Latch

PROGRAM 1132

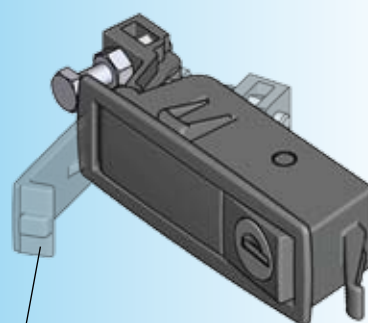
Flush latch with adjustable grip range.
Easy snap-in assembly.
Locking and non-locking versions.



Cut out

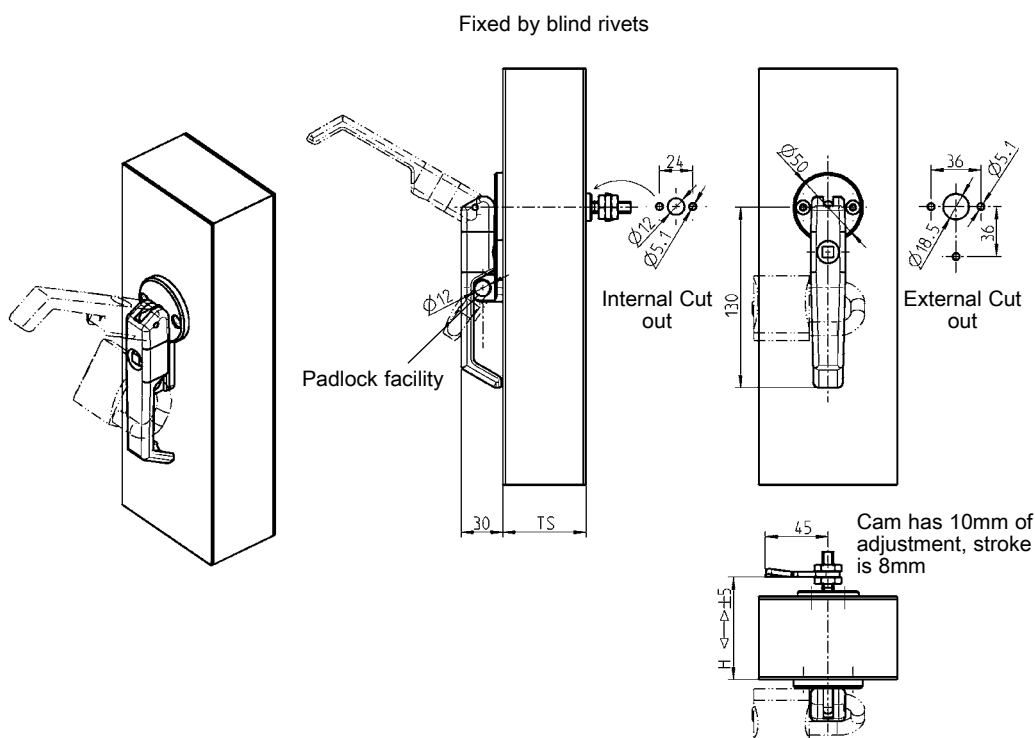
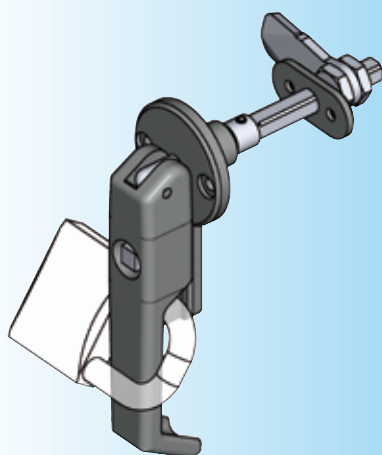
Flush trigger latch: black GR nylon, locking screw and nut: zinc plated m.s., spring: stainless steel, cylinder has stainless steel cap and shutter. Each lockable latch has one silver steel key with black nylon grip.

keyed EK 333	on request
keyed different	on request
non-locking	on request



Position of handle in unlatched state.

Further parts see page
– Spare key 12B-140



Lift and turn handle: consisting of black GR nylon handle, m.s. shaft, zinc alloy back plate, m.s. insert cam, zinc alloy bearing plate, rivets and nuts

Line alloy: zinc plated, zinc plated cam, zinc alloy bearing plate, m.s. and steel					1091-U95
Cam: zinc plated m.s.					
straight					1000-203
offset 10 mm					1000-392
offset 20 mm					1000-391
offset 30 mm					1000-390
Inserts: Chrome plated zinc alloy					
Square 6mm	1121-U11	Double bit 5mm	1121-U17		
Square 7mm	1121-U12	Daimler Benz	1121-U18		
Square 8mm	1121-U13	Slot 2 x 4mm	1121-U123		
Triangle 7mm	1121-U14	Eastern Europe Ø 13	1121-U143		
Triangle 8mm	1121-U15	Blind plug	1091-83		
Double bit 3mm	1121-U16	Assembly	1000-990		
Shaft: zinc plated m.s. (to be pinned to the handle boss)					
Ts	H dimension depends on the cam				
max.	1000 – 390	1000 – 391	1000 – 392	1000 – 203	
40	20 – 30	30 – 40	40 – 50	50 – 60	1091-59-01
60	40 – 50	50 – 60	60 – 70	70 – 80	1091-59-02
80	60 – 70	70 – 80	80 – 90	90 – 100	1091-59-03
100	80 – 90	90 – 100	100 – 110	110 – 120	1091-59-04
120	100 – 110	110 – 120	120 – 130	130 – 140	1091-59-05
140	120 – 130	130 – 140	140 – 150	150 – 160	1091-59-06

Further parts see page
– Key

12B-120

Hinges, Gasketing and Accessories

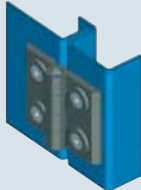
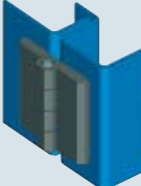
Hinges for surface mounted doors:

Refer to EMKA General Catalogue chapter 4A

	for in-line cabinets	
for different door returns		120° / 135° / 180° opening angles
	polyamide, zinc alloy, steel or stainless steel	
for low cost installation	Lift-off version	for cabinets with double doors

Hinges for flush doors

Refer to EMKA main catalog, chapter 4B

for in-line cabinets		concealed hinge
	screw-on, weld-on, or low cost assembly	
180°, 270° opening angles		polyamide, zinc alloy, steel or stainless steel
	2D or 3D adjustable	for different door returns

Wide product range of gasketing and edge protection:

Refer to EMKA main catalogue, chapter 5

			
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More locking & latching systems and accessories:

Refer to EMKA main catalogue



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