

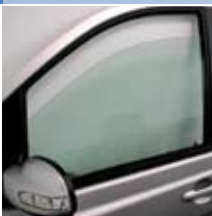
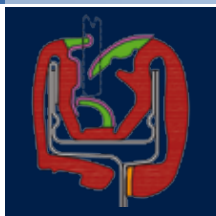
Profiles and gaskets made to measure

Customer solutions for highest performance



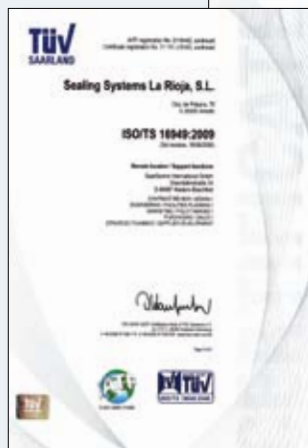
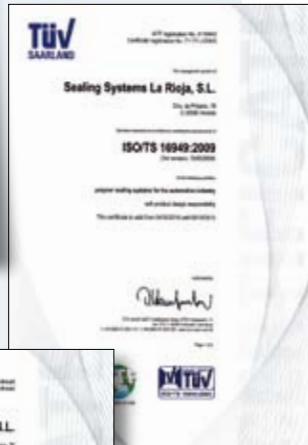
Research and
Development

Application



www EMKA com

Guaranteed quality by In-house production



Quality criteria's like efficiency and the ability to produce with a high depth of manufacturing are deeply seated in the company philosophies of EMKA.

After successfully expanding the EMKA Group, we are in a position to manufacture many different rubber sealing profiles like carrier profiles, hollow profiles as well as lip profiles in different degrees of hardness. We are able to implement wire and lanced steel, stamped steel and reinforced yarn. For subsequent processing we can also manufacture fixed lengths, rings and corner frames. Additionally we offer the application of adhesive as well as additional benefits like; profiles can be coated with flock or spray varnish.

To meet special quality characteristics according different industry sectors (automotive industry, windows manufacturers, chemical, railway technology, HVAC/air-conditioning technology, etc.) we are in a position to inspect with our own specialist equipment in our laboratories.

The following national and international engineering standards can be achieved:

UL 50, UL 50E, UL 94-HB, UL 94-VO, VDI 6022, NF F-101, E DIN 5510-2, UNI CEI 11170, BS 6853, CEN/TS 45545-2, ASTM C 542, ASTM E 662, SMP 800 C

The manufacturing bases are ISO 9001, ISO/TS 16949 and ISO 14001 certified.

Heating furnace



Compression set test



SEALING
SYSTEMS

Sealing Systems La Rioja, S. L.
Member of the EMKA Group · Carretera De Prejano, 78
Poligono Industrial Planarresano
2658 Arnedo (La Rioja) · SPAIN



EMKA
Profiles

EMKA Profiles Ltd.
Unit 31, Fort Industrial Park,
Fort Parkway, Castle Bromwich
Birmingham B35 7AR · UNITED KINGDOM

Manufacturing technology provided from one source



Development engineering

- CAD based product development
- 3D interference and function control
- design models and functional prototypes

Tool and mould manufacture

- highly qualified staffs
- ultra modern EDM machinery
- engineering and production are adjacent

Zinc die casting technology

- more than 50 die casting machines (20 t - 315 t)
- making various parts up to 2.5 Kg (5.5 lbs)

Aluminium die casting technology

- 9 die casting machines (200 t - 1,100 t)
- Making various parts up to 15 kg (33 lbs)

Cutting technology

- 30 CNC milling machines, lathes, and transfer machines
- capability to produce cross-holes, hexagons etc.

Bending, punching, and stamping machines

- more than 40 bending, punching, and stamping machines (up to 250 t)
- processing of mild and stainless steel, aluminium or brass

Processing of all Thermoplastics

- approx. 50 injection moulding machines (30 t - 550 t)
- processing of all thermoplastics

Gravity die-cast

ready-made surface for anodisation

Seal technology (foam-in-place)

- fully automated application: captive sealing gaskets sealing up to IP 66 (NEMA 4X)
- extruded profiles

Surface coating

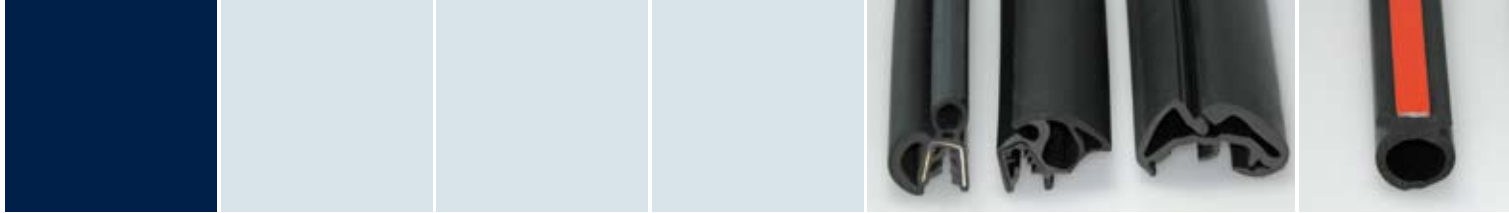
- 4-zone pre-treatment, powder coating and baking in one production line
- approx. 1,000,000 pcs/month capacity

Window manufacturing

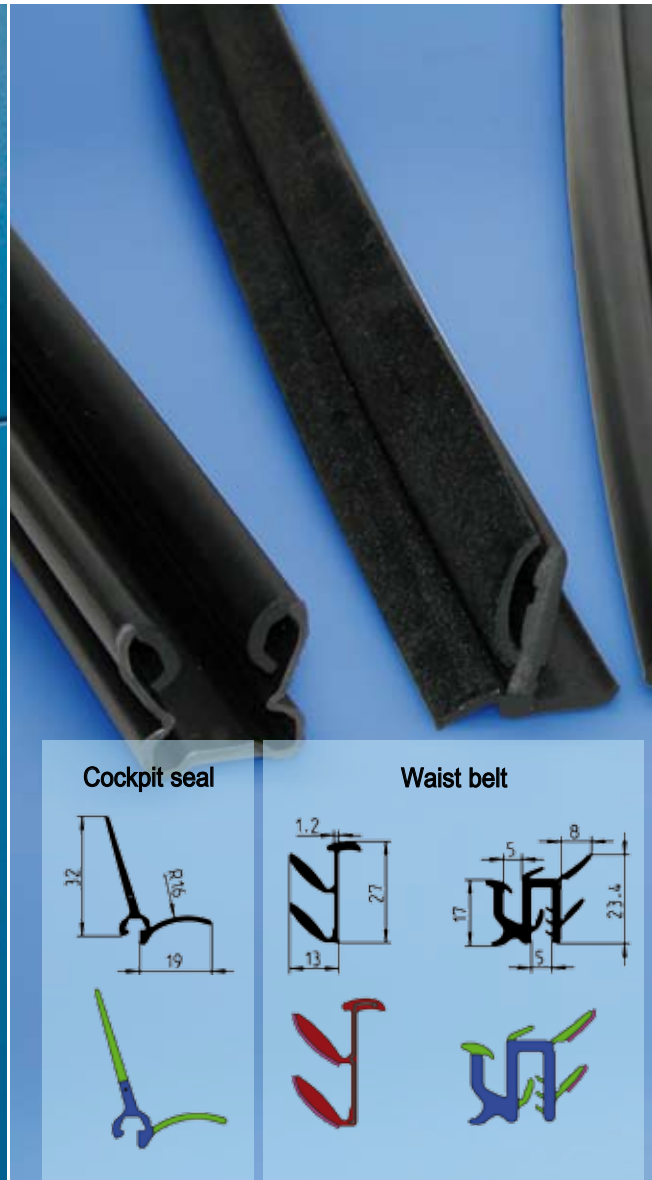
- customised windows and doors
- with or without frames

Assembly

- automated assembly
- component manufacturing



Solutions and Applications for Electrical industry,



Stamping and bending machine
Stretch bending

We will find
you the best
solution.

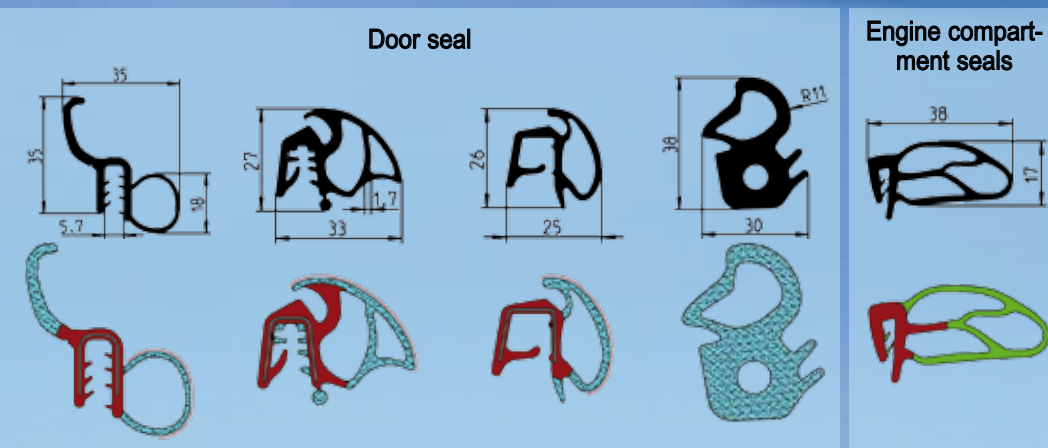


Mechanical engineering, HVAC and Automotive



Product program

- Sealing section
- Rubber profiles
- Edge protector
- Cell rubber
- Moulded rubber parts
- Plastic profiles



Legend / Material:

- Soft rubber
- Polypropylene
- Thermoplastic
- Sponge rubber
- Insert steel carrier
- Flock foil
- Silicone coating
- Fiberglass thread



Vulcanisation around corner

Vulcanised ring

Velbert, Germany



Wuppertal, Germany



Bourré, France



Henriville, France



Arnedo, Spain



Goražde, Bosnia-Herzegovina



Birmingham, UK



Produktionsstandorte / Production facilities

Niederlassungen / Subsidiaries

AUSTRIA
EMKA Beschlagteile Ges.m.b.H.
Tel. +43/2143/43063
info@EMKA-beschlagteile.at

BELGIUM
EMKA Benelux B.V.
Service Office
Tel. +31/413/323510
sales@EMKA.org

BOSNIA-HERZEGOVINA
EMKA Bosnia d.o.o. Goražde
Tel. +38/738/241310
info@EMKA.ba

CHINA
EMKA Industrial Hardware Co. Ltd.
Tel. +86/22/82123759
info@EMKA.cn

CROATIA
EMKA Okovi d.o.o.
Tel. +385/35/270073
info@EMKA-okovi.hr

CZECH REPUBLIC
EMKA Kovanie / Beschlagteile
Tel. +421/2/45259910
miro.EMKA@ba.telecom.sk

FRANCE
EMKA France
Tel. +33/254/320862
EMKA@EMKA-france.com

GREECE
EMKA Hellas
Tel. +30/21041/83000
info@EMKA-hellas.com

HUNGARY
EMKA Beschlagteile
Tel. +36/1/2360032
info@EMKA.hu

INDIA
EMKA India
Panel Accessories P Ltd.
Tel. +91/80/26660212
info@EMKA.in

ITALY
EMKA Italia S.r.l. Unipersonale
Tel. +39/045/6471070
info@EMKA.it

MONTENEGRO
EMKA Bosnia d.o.o. Goražde
Tel. +38/738/241310
info@EMKA.ba

NETHERLANDS
EMKA Benelux B.V.
Tel. +31/413/323510
info@EMKA.org

POLAND
EMKA-Polska Sp. Z o.o.
Tel. +48/323606026
info@EMKA.net

PORTUGAL
EMKA Ferragens Portuguesa Lda.
Tel. +351/214663355
mail@EMKA.pt

ROMANIA
S.C. EMKA Beschlagteile S.R.L.
Tel. +40/269/222700
info@EMKA.ro

SERBIA
EMKA Okovi d.o.o.
Tel. +385/35/270073
info@EMKA-okovi.hr

SLOVAKIA
EMKA Kovanie
Tel. +421/2/45259910
miro.EMKA@ba.telecom.sk

SPAIN
EMKA España S.A.
Tel. +34/91/6432087
mail@EMKA.es

SWEDEN
Emil Krachten
Scandinavia AB
Tel. +46/36/314130
info@EMKA.se

SWITZERLAND
EMKA Beschlagteile AG
Tel. +41/33/8260220
info@EMKA.ch

TURKEY
EMKA Kilit Sistemleri
Metal San. VE Tic. Ltd. Sti.
Tel. +90/216/5617801
info@emkakilit.com.tr

UNITED KINGDOM
EMKA (UK) Ltd.
Tel. +44/2476/616505
enquiry@EMKA.co.uk

UAE
EMKA Middle East
Tel. +971/42844528
info@EMKA.ae

USA
EMKA Inc.
Tel. +1/717/9861111
EMKA@emkausa.com

Agenturen / Agencies

AUSTRALIA
Lock Focus Pty. Ltd.
Tel. +61/3/97981322
lockf@lockfocus.com.au

CANADA
Normont Industrial Hardware,
Canada Ltd.
Tel. +1/450/6812884
bstruthers@normont.com

COLOMBIA
Comercializadora Becor Ltda.
Tel. +57/1/2350234
gerencia@cbecor.com

DENMARK
A/S Megatrade Beslag
Tel. +45/44916700
mega@megatrade.dk

ESTONIA
Colly Components AB
Tel. +46/8/7030100
customerccp@colly.se

FINLAND
OY Colly Components AB
Tel. +358/2/9006150
sales@colly.fi

ISRAEL
Teder Electro Mechanical
Engineering Ltd.
Tel. +972/73/2331200
sales@teder.com

JAPAN
TOCHIGIYA Co., LTD
Tel. +81/3/32542043
support@tochigiya.co.jp

LATVIA
Colly Components AB
Tel. +46/8/7030100
customerccp@colly.se

LITHUANIA
Colly Components AB
Tel. +46/8/7030100
customerccp@colly.se

NORWAY
Colly AS
Tel. +47/67/170025
post@colly.no

RUSSIA
OOO"MK-Electro
Tel. +7/81/24492928
info@mk-electro.ru

SINGAPORE
VF Fastening Systems PTE Ltd.
Tel. +65/675/2333
vincent@vffastening.com.sg

SOUTH AFRICA
Enclosure Solutions
Tel. +27/11/4212675
info@enclosuresolutions.co.za

SOUTH KOREA
Geo Jeon Co. Ltd.
Tel. +82/314/335508
koreaemka@naver.com

SWEDEN
Colly Components AB
Tel. +46/8/7030100
customerccp@colly.se

THAILAND
Best Port Company Ltd.
Tel. +66/2/9935739
bestport@samartas.com

VIETNAM
Terramar Engineering and
Machinery (Pte.) Ltd.
Tel. +84/8/9974089
cam@terramar.com

For any other country please
contact the EMKA headquarters.

EMKA Gruppe / Group



Headquarters

EMKA Beschlagteile GmbH & Co. KG
Langenberger Str. 32 · 42551 Velbert · Germany
Telefon +49 (0) 20 51 / 2 73-0
Telefax +49 (0) 20 51 / 2 73-128
www.EMKA.com · info@EMKA.com

