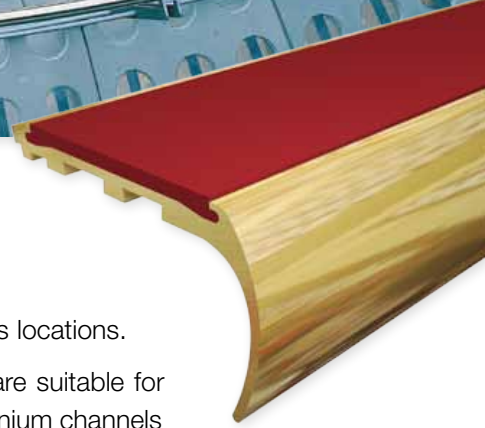
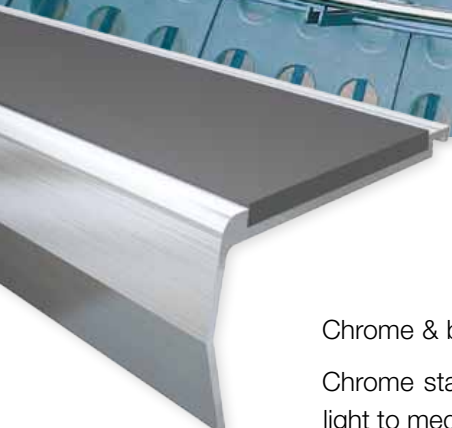


# Chrome & Bronze - Stair Edgings



Chrome & bronze stair edgings offer premium finishes for prestigious locations.

Chrome stair edgings offer an attractive, contemporary finish and are suitable for light to medium traffic interior applications. Comprise chromed aluminium channels with slip-resistant inserts.

Bronze stair edgings are ideal for use in prestigious locations such as theatres, banks & hotels, and are suitable for both interior & exterior heavy traffic applications. Comprise polished manganese bronze channels with slip-resistant inserts.

## Choice of Profile:

- Elite range (Chrome subject to minimum order quantities / surcharges)
- Traditional range

## Information:

- For guidance on the correct selection of stair edgings see pages 8 to 12.
- For larger colour swatches, Light Reflectance Values (LRVs) and NCS references see pages 14 to 15.



Profile can be curved subject to approval of template - contact Gradus Technical Support for further information.



Visit: [www.gradusworld.com](http://www.gradusworld.com) to download: AutoCAD drawings, Gradus & NBS Specifications, Cleaning & Maintenance, Installation Guidelines and Health & Safety Data Sheets.

# Traditional - Chrome

## Channel:

Chrome Finish Aluminium

## Insert options:

### Xtra-grip:

- Carbon
- Deepsea
- Truffle
- Rock
- Pebble
- Pampas
- Breeze
- Vapour
- Oat
- Zest
- Iceberg

### Xtra-grip Plus:

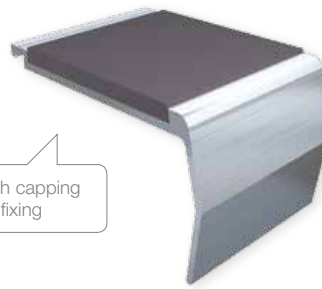
- Raven
- Navy
- Conker
- Marl
- Cliff
- Vine
- Meltwater
- Lunar
- Bone
- Sulphur
- Diamond

### Interior:

- Jet
- Ink
- Midnight
- Burgundy
- Evergreen
- Coffee
- Nutmeg
- Ocean
- Lead
- Cloud
- Steel
- Linen
- Glacier
- Canvas
- Buttercup
- Poppy
- Photoluminescent
- Snowdrift

### Interior Grained:

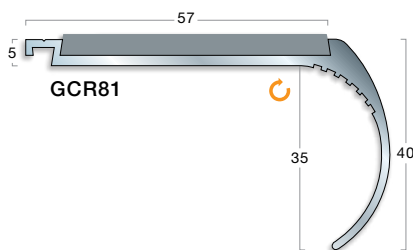
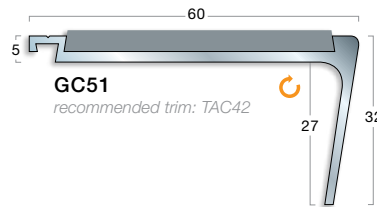
- Black
- Brown
- Granite
- Dove



Factory bonded inserts supplied with capping plugs to conceal screw heads after fixing

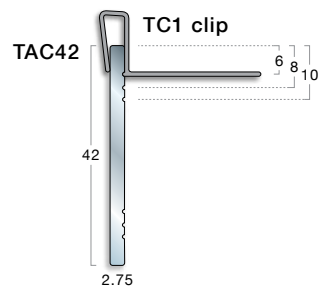
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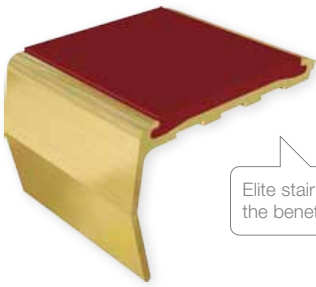
In addition to the profiles shown, chrome finish is available in other aluminium stair edgings (except the XT range), subject to minimum order quantity/surcharge.

TAC42 is available as standard in 83° and 90° corners. Other angles available subject to minimum quantity/surcharge.  
Welded corners should be mitre finished during installation and not butt jointed.



	For guidance on the correct selection of stair edgings and inserts see pages 8 to 12.
Colour	For larger colour swatches, Light Reflectance Values (LRVs) and NCS references see pages 14 to 15.
Gauge	5mm - typically used with carpet or resilient flooring with bevelled underlay (see page 48) in heavy use areas.
Length	Available cut to finished length only. Maximum continuous length 2m.
Trims	For recommended trims see individual profiles. For further information on trims see pages 42 to 49.
Profiles	Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice.

# Elite™ - Bronze



Elite stair edgings offer a secured insert with the benefit of a concealed mechanical fixing

Elite Insert is supplied separately from the channel and must be specified separately.

The final 2 digits in the profile code indicate the width of insert required.  
ELINS40 (40mm),  
ELINS50 (50mm).

## Channel:

Bronze Polished ●

## Insert options:

### Interior:

- Jet ●
- Ink ●
- Midnight ●
- Burgundy ●
- Evergreen ●
- Coffee ●
- Nutmeg ●
- Ocean ●
- Lead ●
- Cloud ●
- Steel ●
- Linen ●
- Glacier ●
- Canvas ●
- Buttercup ●
- Poppy ●
- Snowdrift ○



Can be curved see page 30

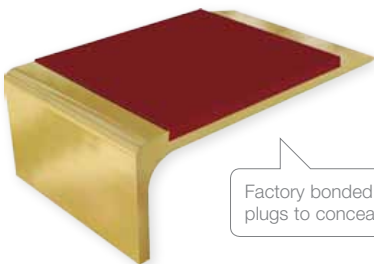
Use a proprietary metal polish to maintain polished finish or allow to oxidise naturally



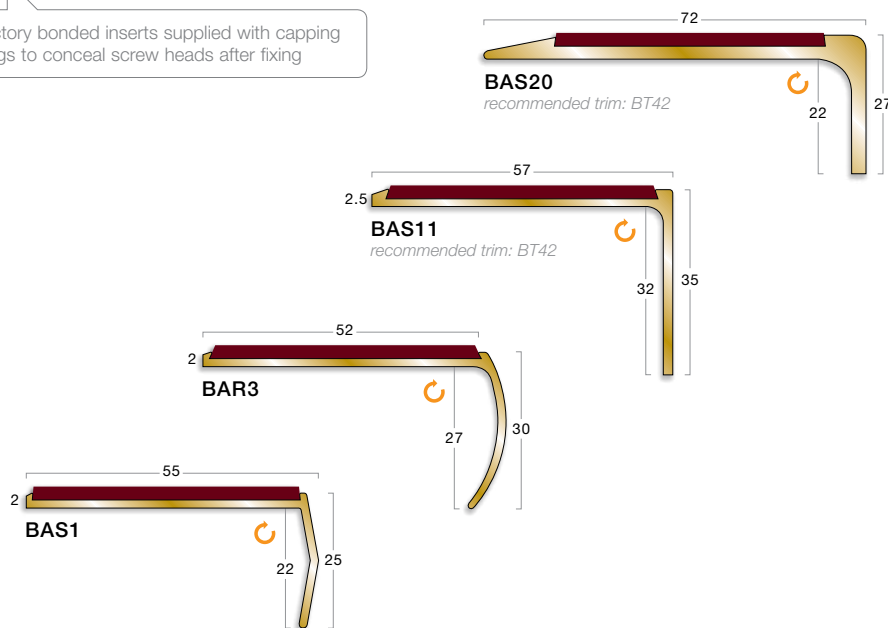
For guidance on the correct selection of stair edgings and inserts see pages 8 to 12.

Colour	For larger colour swatches, Light Reflectance Values (LRVs) ratings and NCS references see pages 14 to 15.
Gauge	4mm - typically used with carpet or resilient flooring with bevelled underlay (see page 48) in heavy use areas.
Trims	For recommended trims see individual profiles. For further information on trims see pages 42 to 49.
Profiles	Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice.

# Traditional - Bronze BA range

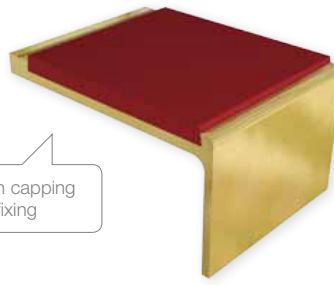


Factory bonded inserts supplied with capping plugs to conceal screw heads after fixing



For colour options see opposite page.

# Traditional - Bronze BG + BC range



## Channel:

Bronze Polished

## Insert options:

### Xtra-grip:

- Carbon
- Deepsea
- Truffle
- Rock
- Pebble
- Pampas
- Breeze
- Vapour
- Oat
- Zest
- Iceberg

### Xtra-grip Plus:

- Raven
- Navy
- Conker
- Marl
- Cliff
- Vine
- Meltwater
- Lunar
- Bone
- Sulphur
- Diamond

### Interior:

- Jet
- Ink
- Midnight
- Burgundy
- Evergreen
- Coffee
- Nutmeg
- Ocean
- Lead
- Cloud
- Steel
- Linen
- Glacier
- Canvas
- Buttercup
- Poppy
- Photoluminescent
- Snowdrift

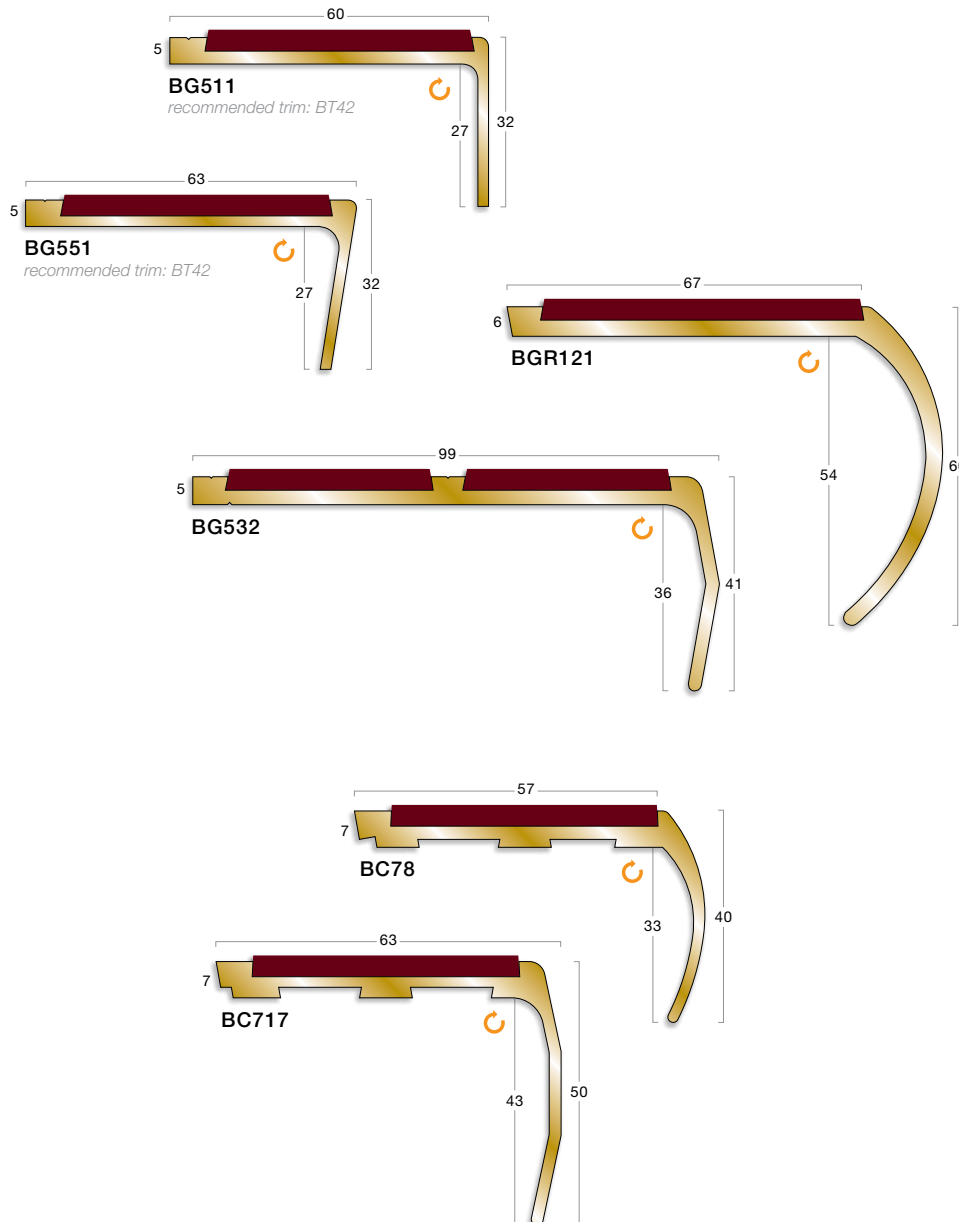
### Interior Grained:

- Black
- Brown
- Granite
- Dove

### Exterior:

- Nightsky
- Sunrise
- Nebula

Factory bonded inserts supplied with capping plugs to conceal screw heads after fixing



For guidance on the correct selection of stair edgings and inserts see pages 8 to 12.

Colour	For larger colour swatches, Light Reflectance Values (LRVs) and NCS references see pages 14 to 15.
Gauge	Ramp - typically used with resilient flooring or where no surface floorcoverings are used. 2mm - 2.5mm - typically used with resilient flooring. 5mm - 6mm - typically used with carpet or resilient flooring with bevelled underlay (see page 48) in heavy use areas. 7mm - typically used with carpet, wood, ceramics and other heavy duty floorcoverings.
Trims	For recommended trims see individual profiles. For further information on trims see pages 42 to 49.
Profiles	Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice.

# PVC-u Hardnose™ - Stair Edgings



Gradus Hardnose™ is an extensive range of attractive and hardwearing stair edgings comprising coloured PVC-u channels and matching slip-resistant pvc inserts. Selecting the channel and insert in the same colour provides the ideal solution for creating a single solid band of colour, which visually contrasts with the surrounding floorcovering, to define the step edge in line with Approved Document M, BS 8300:2009+A1:2010 and BRE (see pages 136 to 139).

## Choice of Profile:

- XT range
- Traditional range



For guidance on selecting matching channel and insert colours that provide visual contrast on both the tread and riser, see pages 134-135.

## Information:

- For guidance on the correct selection of stair edgings see pages 8 to 12.
- For larger colour swatches, Light Reflectance Values (LRVs) and NCS references see pages 14 to 15.



Profile can be curved subject to approval of template - contact Gradus Technical Support for further information.



Visit: [www.gradusworld.com](http://www.gradusworld.com) to download: AutoCAD drawings, Gradus & NBS Specifications, Cleaning & Maintenance, Installation Guidelines and Health & Safety Data Sheets.

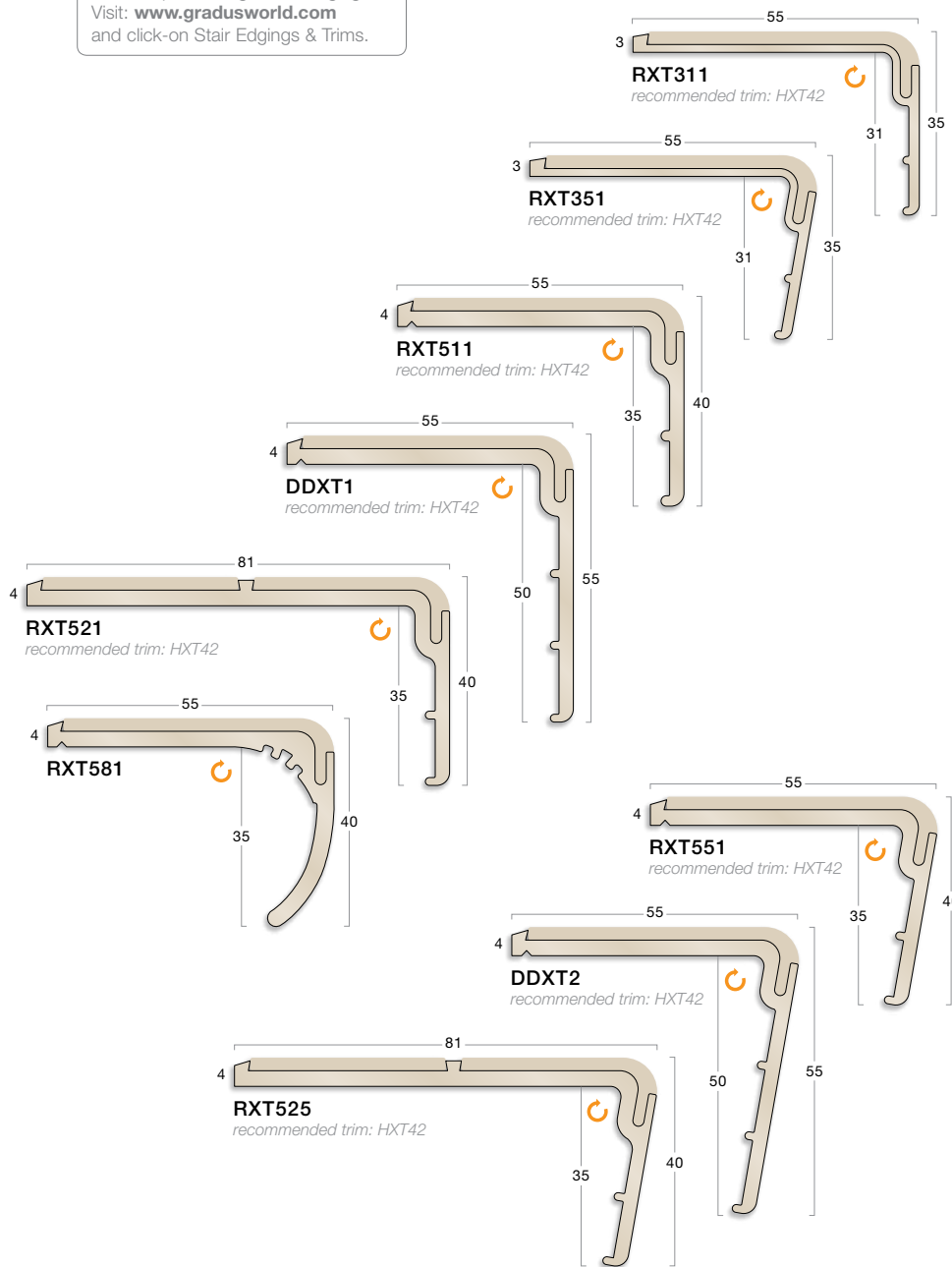
# XT - PVC-u Hardnose™ - Satin Finish



Extended insert design ensures maximum safety underfoot

**Try our Advanced Stair Edgings Search**

Need help selecting a stair edging?  
Visit: [www.gradusworld.com](http://www.gradusworld.com)  
and click-on Stair Edgings & Trims.



## PVC-u Channel:

- Black ●
- Ink ●
- Burgundy ●
- Brown ●
- Granite ●
- Dove ●
- Glacier ●
- Canvas ●
- Clay ●
- Sky ●
- Duckegg ●
- Jade ●
- Buttercup ●
- Snowdrift ○

## Insert options:

### Xtra-grip:

- Carbon ●
- Deepsea ●
- Truffle ●
- Rock ●
- Pebble ●
- Pampas ●
- Breeze ●
- Vapour ●
- Oat ●
- Zest ●
- Iceberg ○

### Xtra-grip Plus:

- Raven ●
- Navy ●
- Conker ●
- Marl ●
- Cliff ●
- Vine ●
- Meltwater ●
- Lunar ●
- Bone ●
- Sulphur ●
- Diamond ○

### Interior:

- Jet ●
- Ink ●
- Burgundy ●
- Coffee ●
- Lead ●
- Steel ●
- Glacier ●
- Canvas ●
- Clay ●
- Sky ●
- Duckegg ●
- Jade ●
- Buttercup ●
- Snowdrift ○



For guidance on the correct selection of stair edgings and inserts see pages 8 to 12.

**Colour** For larger colour swatches, Light Reflectance Values (LRVs) and NCS references see pages 14 to 15.

**Gauge** 3mm - typically used with resilient flooring.

4mm - typically used with carpet or resilient flooring with bevelled underlay (see page 48) in heavy use areas.

**Trims** For recommended trims see individual profiles. For further information on trims see pages 42 to 49.

**Profiles** Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice. UK patent GB2433437B. Registered Community Design no 000465950.

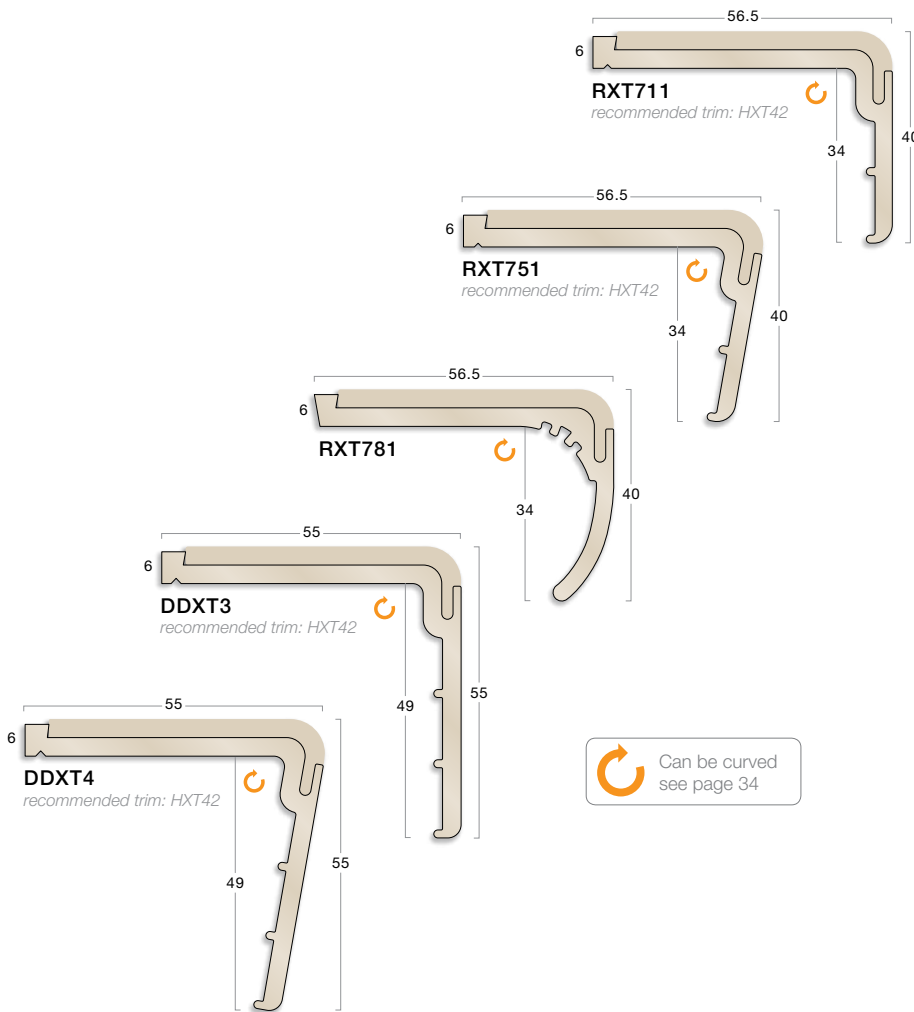
# XT - PVC-u Hardnose™ - Satin Finish



Extended insert design ensures maximum safety underfoot



For guidance on selecting matching channel and insert colours that provide visual contrast on both the tread and riser, see pages 134-135.



## PVC-u Channel:

- Black ●
- Ink ●
- Burgundy ●
- Brown ●
- Granite ●
- Dove ●
- Glacier ●
- Canvas ●
- Clay ●
- Sky ●
- Duckegg ●
- Jade ●
- Buttercup ●
- Snowdrift ○

## Insert options:

### Xtra-grip:

- Carbon ●
- Deepsea ●
- Truffle ●
- Rock ●
- Pebble ●
- Pampas ●
- Breeze ●
- Vapour ●
- Oat ●
- Zest ●
- Iceberg ○

### Xtra-grip Plus:

- Raven ●
- Navy ●
- Conker ●
- Marl ●
- Cliff ●
- Vine ●
- Meltwater ●
- Lunar ●
- Bone ●
- Sulphur ●
- Diamond ○

### Interior:

- Jet ●
- Ink ●
- Burgundy ●
- Coffee ●
- Lead ●
- Steel ●
- Glacier ●
- Canvas ●
- Clay ●
- Sky ●
- Duckegg ●
- Jade ●
- Buttercup ●
- Snowdrift ○



For guidance on the correct selection of stair edgings and inserts see pages 8 to 12.

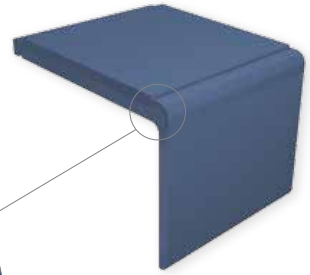
**Colour** For larger colour swatches, Light Reflectance Values (LRVs) and NCS references see pages 14 to 15.

**Gauge** 6mm - typically used with carpet.

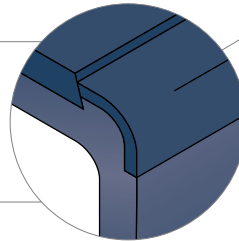
**Trims** For recommended trims see individual profiles. For further information on trims see pages 42 to 49.

**Profiles** Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice. UK patent GB2433437B. Registered Community Design no 000465950.

# Traditional - PVC-u Hardnose™ - Satin Finish



DDA + RNRC profiles feature an extended insert design to provide additional slip-resistance around the leading edge of the stair edging. This ensures that foot contact is always made with the slip-resistant element of the stair edging. DDA profiles are available with 55mm treads and 55mm risers to meet ADM 2004 and BS 8300:2009+A1:2010 guidelines.



## Insert options:

### Xtra-grip:

- Carbon ●
- Deepsea ●
- Truffle ●
- Rock ●
- Pebble ●
- Pampas ●
- Breeze ●
- Vapour ●
- Oat ●
- Zest ●
- Iceberg ●

### Xtra-grip Plus:

- Raven ●
- Navy ●
- Conker ●
- Marl ●
- Cliff ●
- Vine ●
- Meltwater ●
- Lunar ●
- Bone ●
- Sulphur ●
- Diamond ●

### Interior:

- Jet ●
- Ink ●
- Midnight ●
- Burgundy ●
- Evergreen ●
- Coffee ●
- Nutmeg ●
- Ocean ●
- Lead ●
- Cloud ●
- Steel ●
- Linen ●
- Glacier ●
- Canvas ●
- Buttercup ●
- Poppy ●
- Photoluminescent ●
- Snowdrift ●

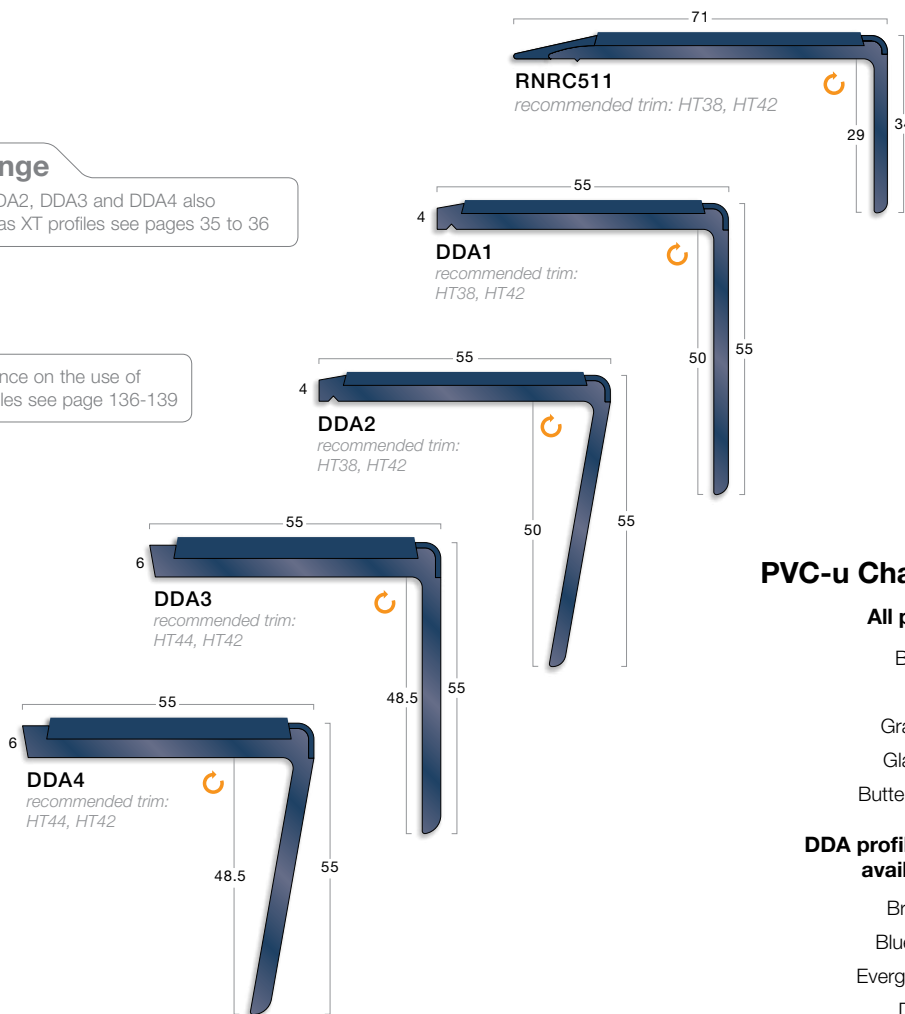
### Interior Grained:

- Black ●
- Brown ●
- Granite ●
- Dove ●

## XT range

DDA1, DDA2, DDA3 and DDA4 also available as XT profiles see pages 35 to 36

For guidance on the use of DDA profiles see page 136-139



## PVC-u Channel:

### All profiles:

- Black ●
- Ink ●
- Granite ●
- Glacier ●
- Buttercup ●

### DDA profiles also available in:

- Brown ●
- Bluebell ●
- Evergreen ●
- Dove ●
- Canvas ●
- Snowdrift ●



For guidance on the correct selection of stair edgings and inserts see pages 8 to 12.

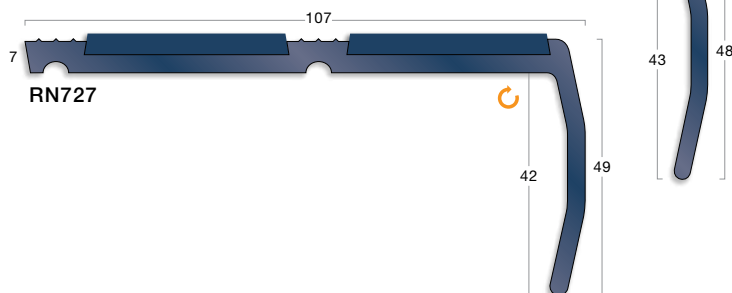
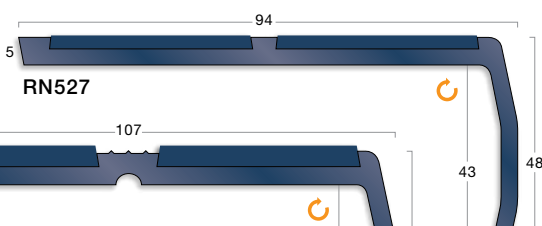
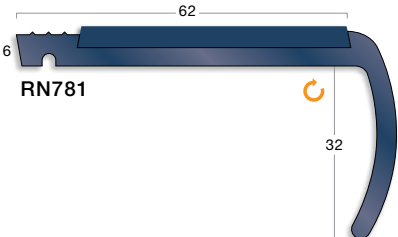
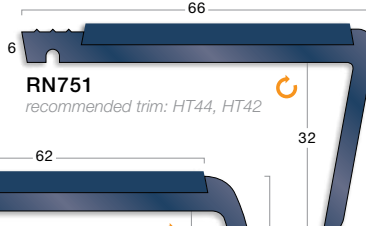
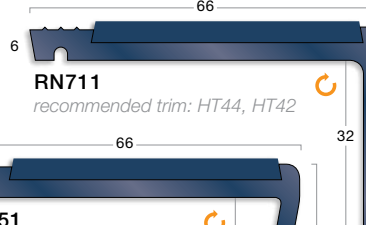
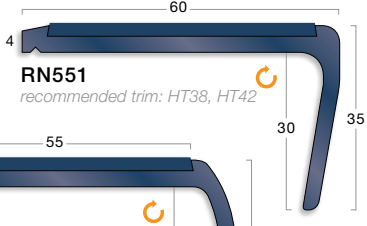
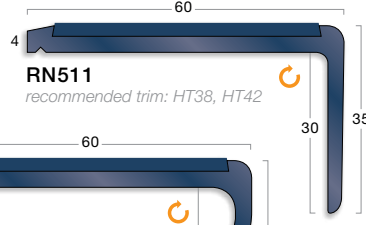
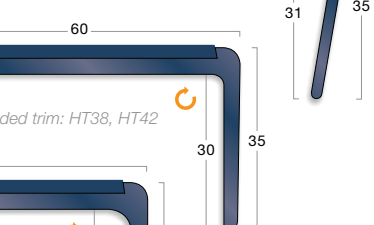
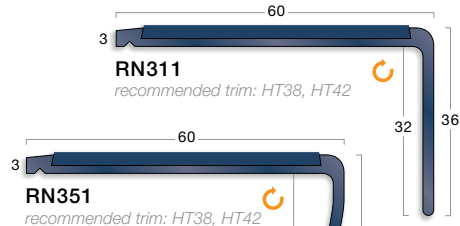
Colour	For larger colour swatches, Light Reflectance Values (LRVs) and NCS references see pages 14 to 15.
Gauge	Ramp - typically used with resilient flooring or where no surface floorcoverings are used. 4mm - typically used with carpet or resilient flooring with bevelled underlay (see page 48) in heavy use areas. 6mm - typically used with carpet.
Trims	For recommended trims see individual profiles. For further information on trims see pages 42 to 49.
Profiles	Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice. Registered Community Design Application No.s 000188982-0001 to 0004, 000732326.

# Traditional - PVC-u Hardnose™ - Satin Finish



Factory bonded inserts supplied with capping plugs to conceal screw heads after fixing

**XT range**  
 RN311, RN351, RN511, RN551, RN581, RN711, RN751 and RN781 also available as XT profiles see pages 35 to 36



## Insert options:

### Xtra-grip:

- Carbon ●
- Deepsea ●
- Truffle ●
- Rock ●
- Pebble ●
- Pampas ●
- Breeze ●
- Vapour ●
- Oat ●
- Zest ●
- Iceberg ●

## PVC-u Channel:

- Black ●
- Brown ●
- Ink ●
- Midnight ●
- Bluebell ●
- Evergreen ●
- Granite ●
- Dove ●
- Burgundy ●
- Nutmeg ●
- Linen ●
- Glacier ●
- Canvas ●
- Buttercup ●
- Snowdrift ●

## Xtra-grip Plus:

- Raven ●
- Navy ●
- Conker ●
- Marl ●
- Cliff ●
- Vine ●
- Meltwater ●
- Lunar ●
- Bone ●
- Sulphur ●
- Diamond ●

## Interior:

- Jet ●
- Ink ●
- Midnight ●
- Burgundy ●
- Evergreen ●
- Coffee ●
- Nutmeg ●
- Ocean ●
- Lead ●
- Cloud ●
- Steel ●
- Linen ●
- Glacier ●
- Canvas ●
- Buttercup ●
- Poppy ●
- Photoluminescent ●
- Snowdrift ●

## Interior Grained:

- Black ●
- Brown ●
- Granite ●
- Dove ●



For guidance on the correct selection of stair edgings and inserts see pages 8 to 12.

**Colour** For larger colour swatches, Light Reflectance Values (LRVs) and NCS references see pages 14 to 15.

**Gauge** 3mm - typically used with resilient flooring.

4mm - 5mm - typically used with carpet or resilient flooring with bevelled underlay (see page 48) in heavy use areas.

6mm - 7mm - typically used with carpet.

**Trims** For recommended trims see individual profiles. For further information on trims see pages 42 to 49.

**Profiles** Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice.

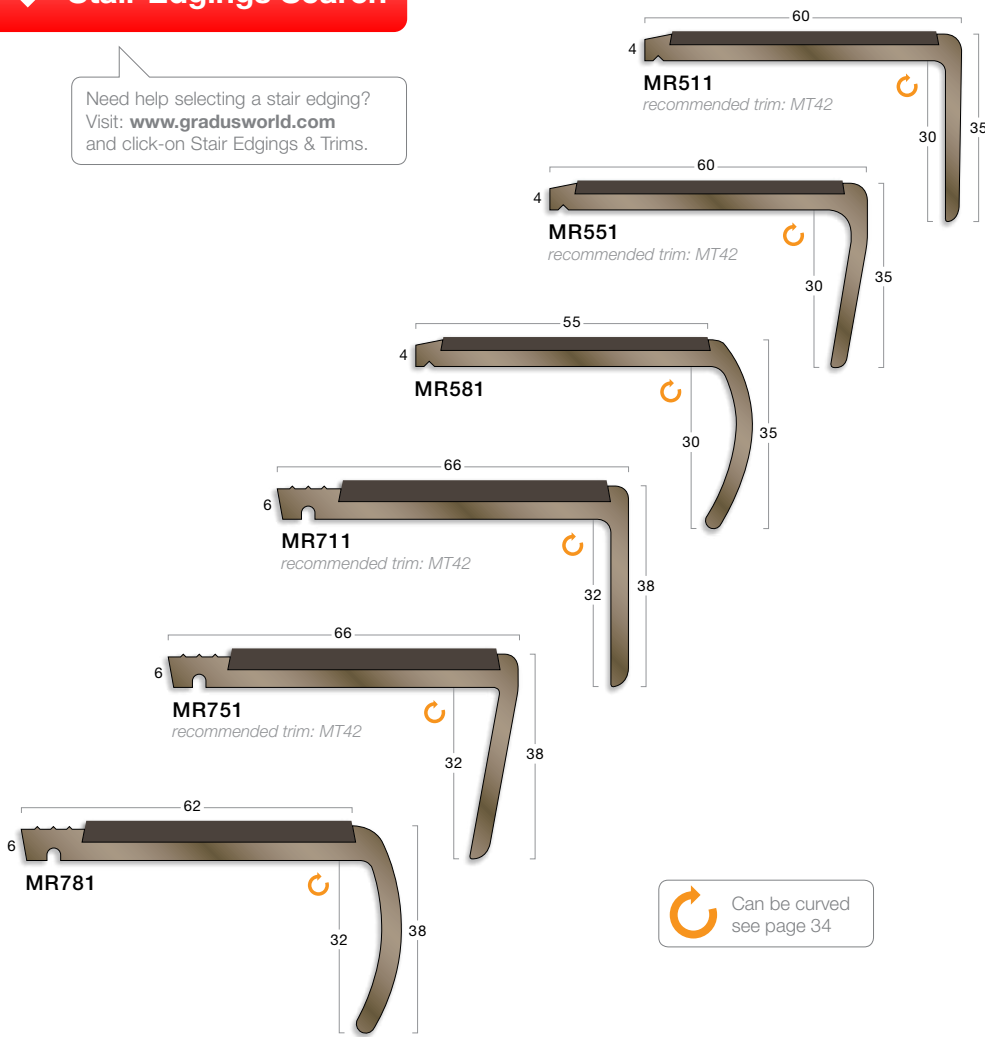
# Traditional - PVC-u Hardnose™ - Metallic Finish



Factory bonded inserts supplied with capping plugs to conceal screw heads after fixing

**Try our Advanced Stair Edgings Search**

Need help selecting a stair edging?  
Visit: [www.gradusworld.com](http://www.gradusworld.com)  
and click-on Stair Edgings & Trims.



## PVC-u Channel:

- Burnt Almond ●
- Doubleloon ●
- Silver ●
- Zinc ●

## Insert options:

### Xtra-grip:

- Carbon ●
- Deepsea ●
- Truffle ●
- Rock ●
- Pebble ●
- Pampas ●
- Breeze ●
- Vapour ●
- Oat ●
- Zest ●
- Iceberg ●

### Xtra-grip Plus:

- Raven ●
- Navy ●
- Conker ●
- Marl ●
- Cliff ●
- Vine ●
- Meltwater ●
- Lunar ●
- Bone ●
- Sulphur ●
- Diamond ●

### Interior:

- Jet ●
- Ink ●
- Midnight ●
- Burgundy ●
- Evergreen ●
- Coffee ●
- Nutmeg ●
- Ocean ●
- Lead ●
- Cloud ●
- Steel ●
- Linen ●
- Glacier ●
- Canvas ●
- Buttercup ●
- Poppy ●
- Photoluminescent ●
- Snowdrift ●

### Interior Grained:

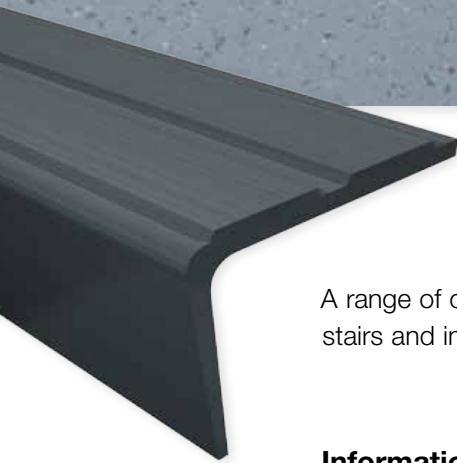
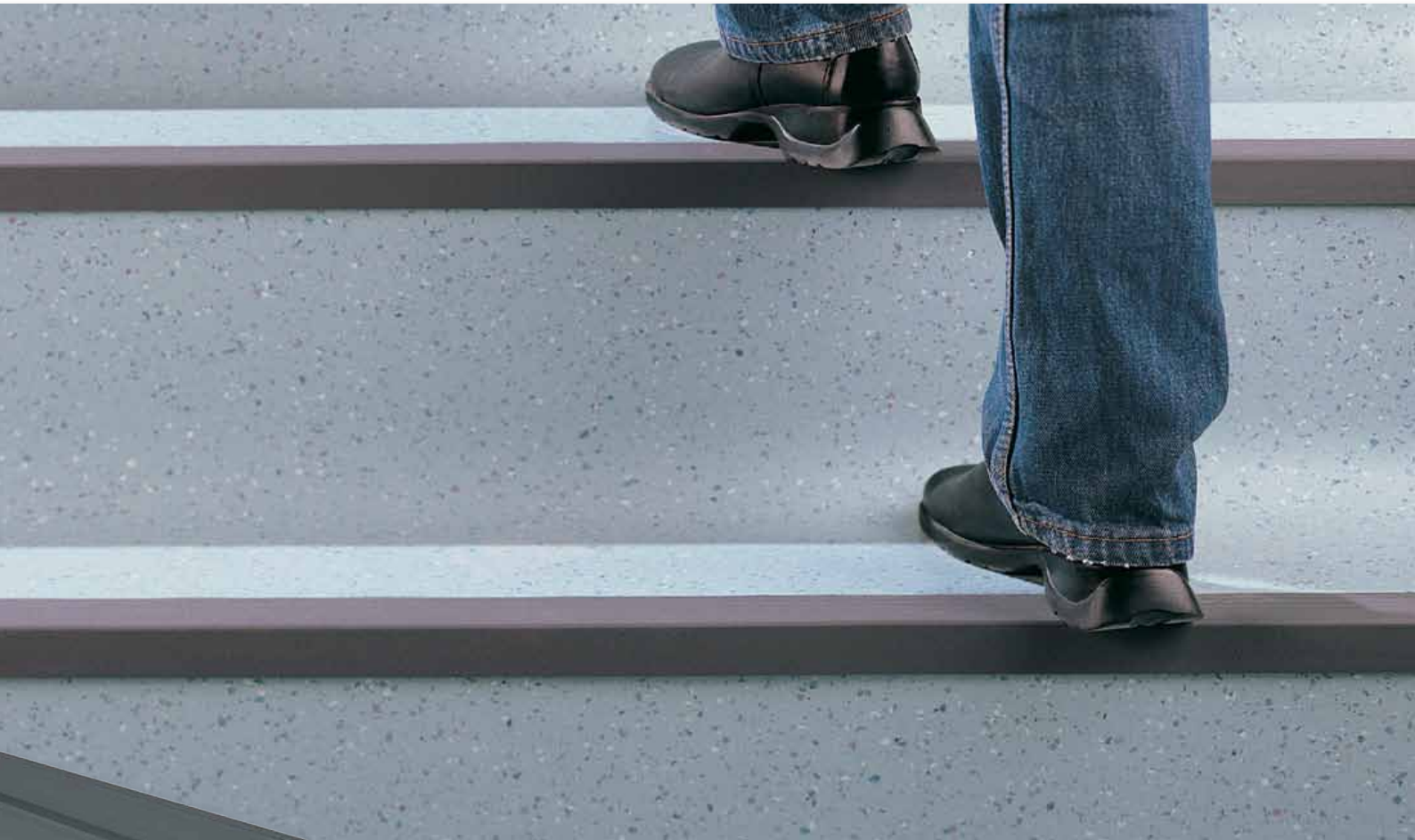
- Black ●
- Brown ●
- Granite ●
- Dove ●



For guidance on the correct selection of stair edgings and inserts see pages 8 to 12.

Colour	For larger colour swatches, Light Reflectance Values (LRVs) and NCS references see pages 14 to 15.
Gauge	4mm - typically used with carpet or resilient flooring with bevelled underlay (see page 48) in heavy use areas. 6mm - typically used with carpet.
Trims	For recommended trims see individual profiles. For further information on trims see pages 42 to 49.
Profiles	Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice.

# Flexible pvc - Stair Edgings



A range of one-piece slip-resistant stair edgings recommended for use on escape stairs and in other light traffic areas.

## Information:

- Suitable for use in interior dry conditions.
- Supplied in 2.75m and 3.20m stock lengths.
- For larger colour swatches, Light Reflectance Values (LRVs) and NCS references see page 14.

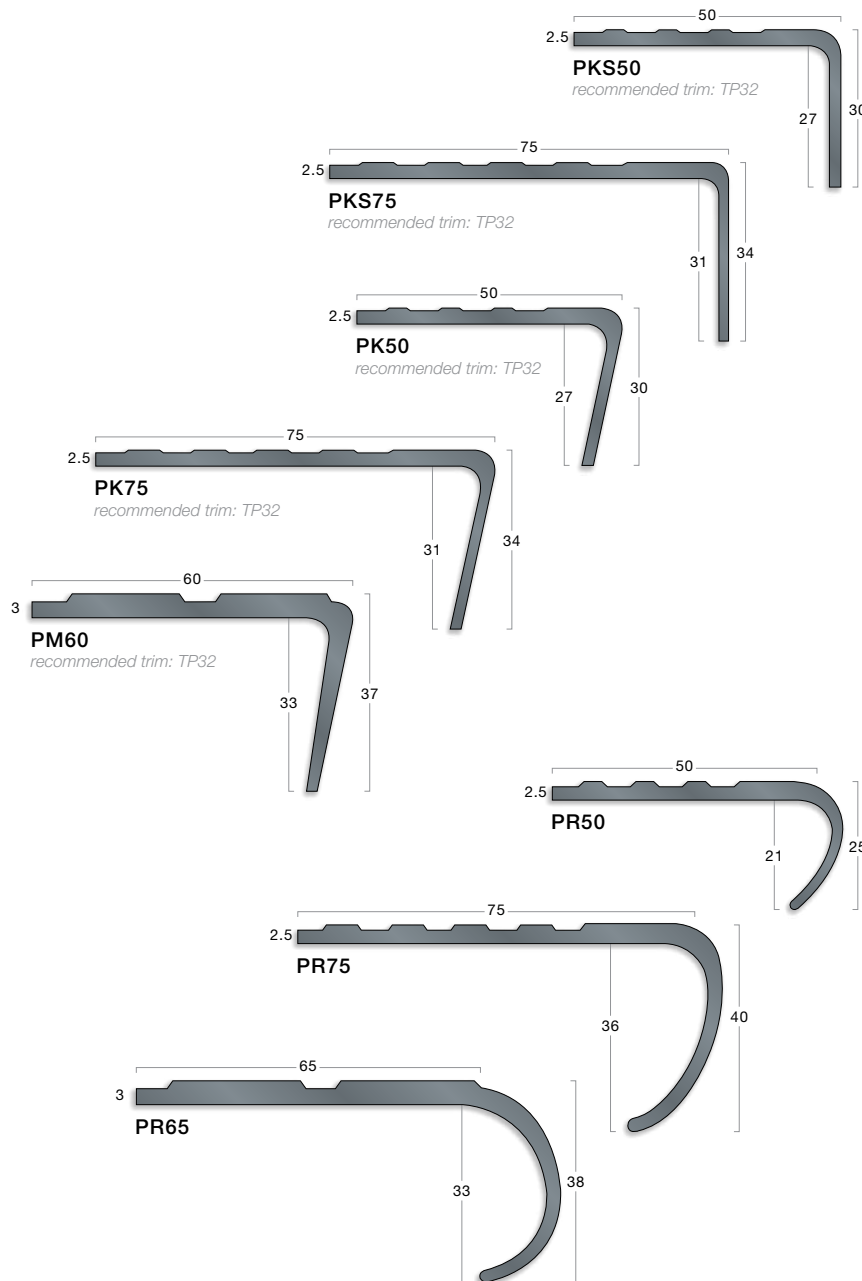


Visit: [www.gradusworld.com](http://www.gradusworld.com) to download: AutoCAD drawings, Gradus & NBS Specifications, Cleaning & Maintenance, Installation Guidelines and Health & Safety Data Sheets.

# Flexible pvc



One-piece slip-resistant pvc stair edging for light traffic use



## Channel:

- Black ●
- Brown ●
- Granite ●
- Dove ●
- Snowdrift ○



Colour	For larger colour swatches, Light Reflectance Values (LRVs) and NCS references see page 14.
Gauge	Recommended for light traffic e.g. escape stairs. Typically used with resilient floorings.
Trims	For recommended trims see individual profiles. For further information on trims see pages 42 to 49.
Profiles	Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice.

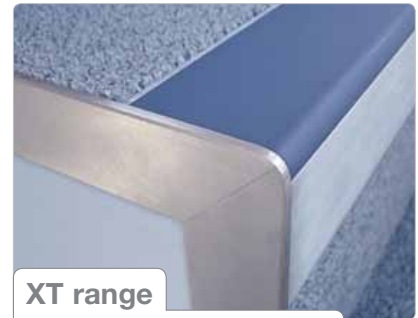
# Guide to Stair Trims & Welded Corners

## Description

Welded corners are designed to form a neat and attractive edge around the open end of a step by concealing the edge of the floorcovering and stair edging.

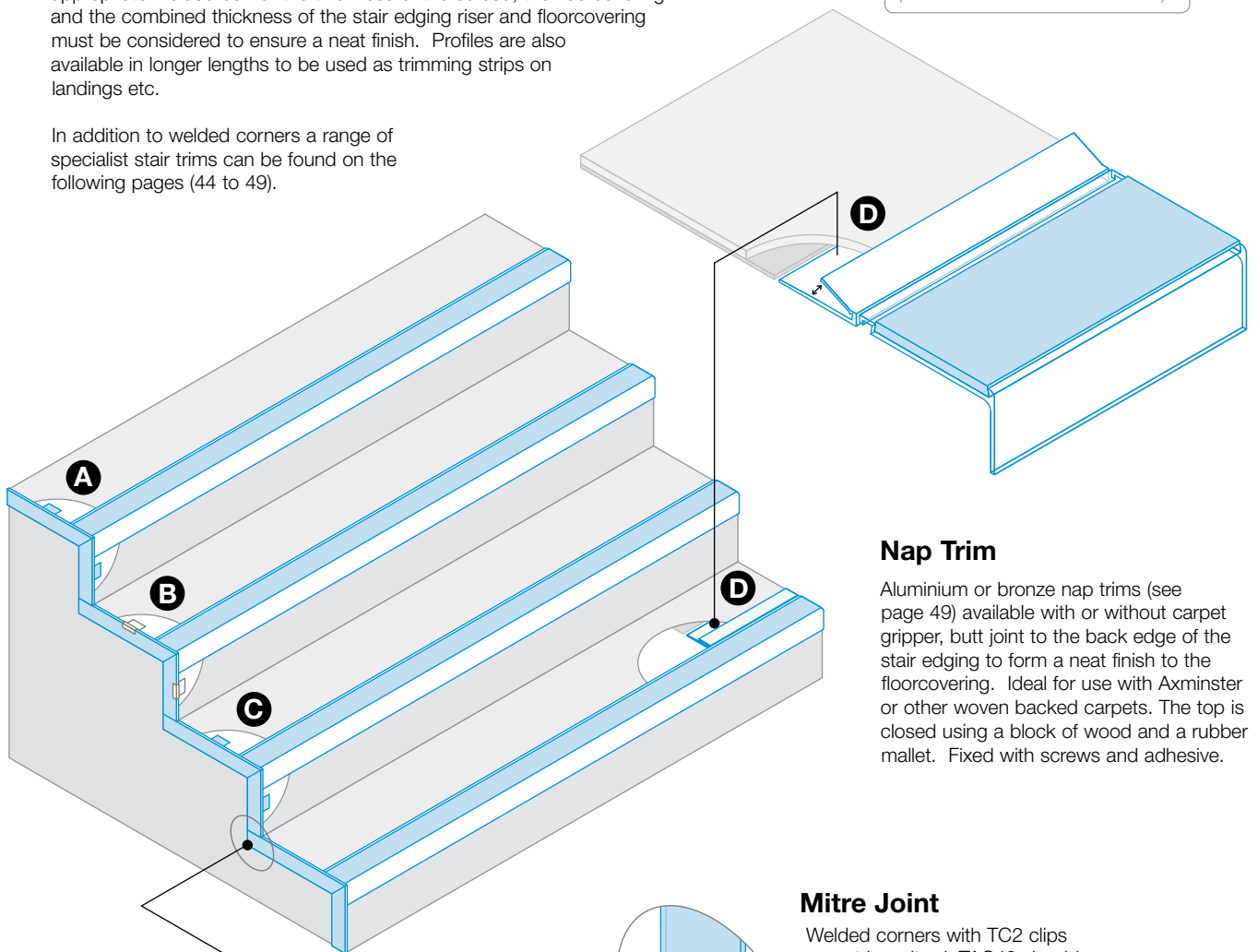
Welded corners are supplied pre-welded to suit the angle between the riser and tread of the step (78°- 90°). They are available in a variety of gauges to suit different floorcoverings. Welded corners are available with either a fixed flange or separate fixing clips as shown on the opposite page. When selecting the appropriate welded corner the thickness of the screed, the floorcovering and the combined thickness of the stair edging riser and floorcovering must be considered to ensure a neat finish. Profiles are also available in longer lengths to be used as trimming strips on landings etc.

In addition to welded corners a range of specialist stair trims can be found on the following pages (44 to 49).



### XT range

For details on XT side trims and welded corners refer to page 46 (Aluminium and PVC-u Hardnose).



### Nap Trim

Aluminium or bronze nap trims (see page 49) available with or without carpet gripper, butt joint to the back edge of the stair edging to form a neat finish to the floorcovering. Ideal for use with Axminster or other woven backed carpets. The top is closed using a block of wood and a rubber mallet. Fixed with screws and adhesive.

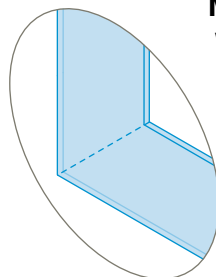
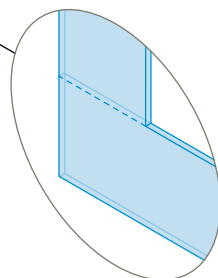
### Mitre Joint

Welded corners with TC2 clips must be mitred. TAC42 should also be mitred.

## Type of Jointing

### Butt Joint

Two adjoining welded corners can be butt jointed for all corners with TC1 clips and fixed tabs.



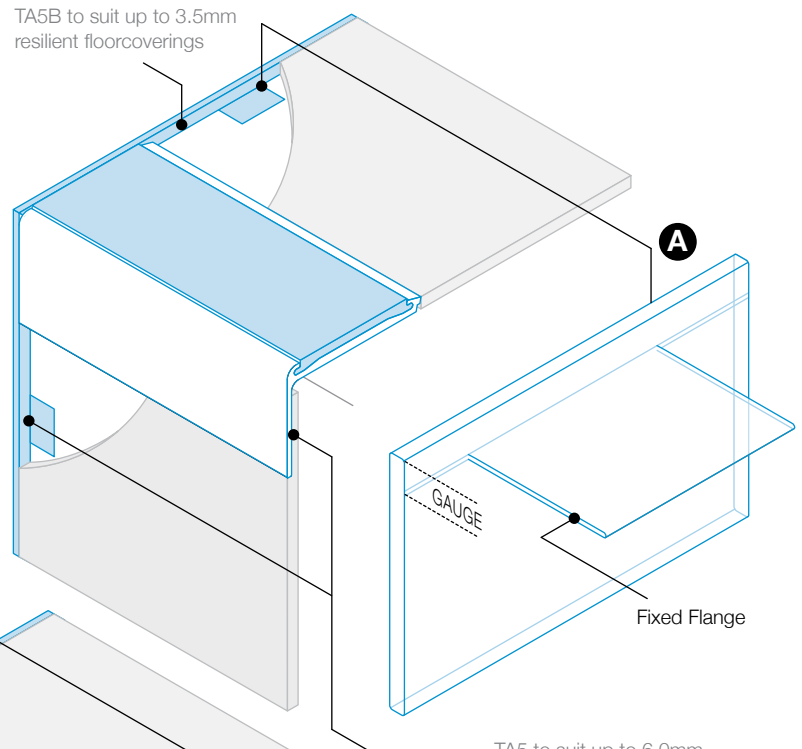
### Note

To achieve an optimum finish the angle between each riser and tread should be the same. Remedial work may need to be undertaken prior to installation to achieve this.

### 3 Designs to choose from

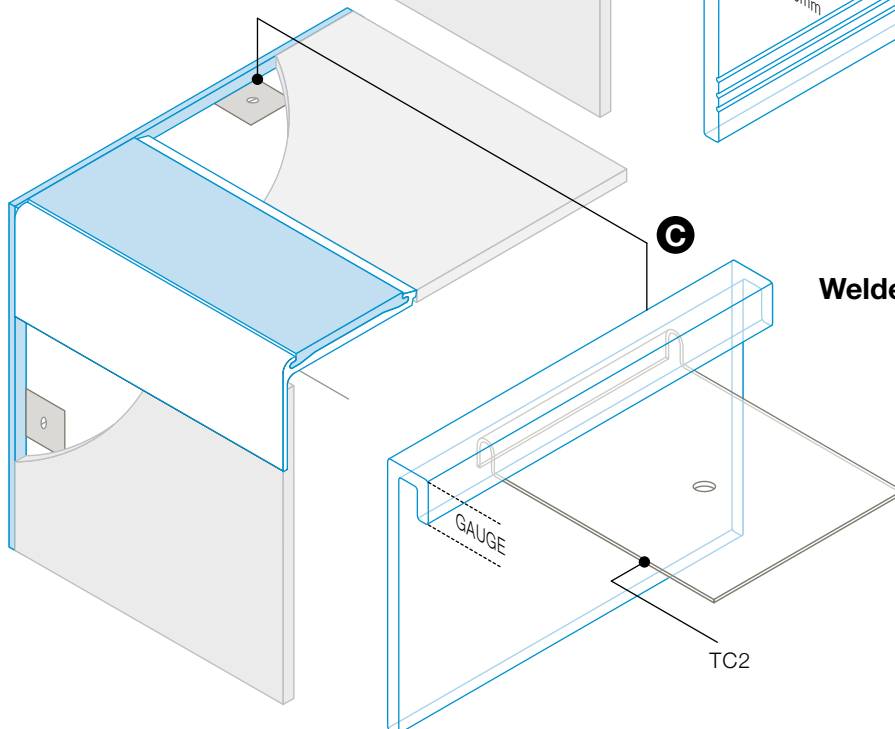
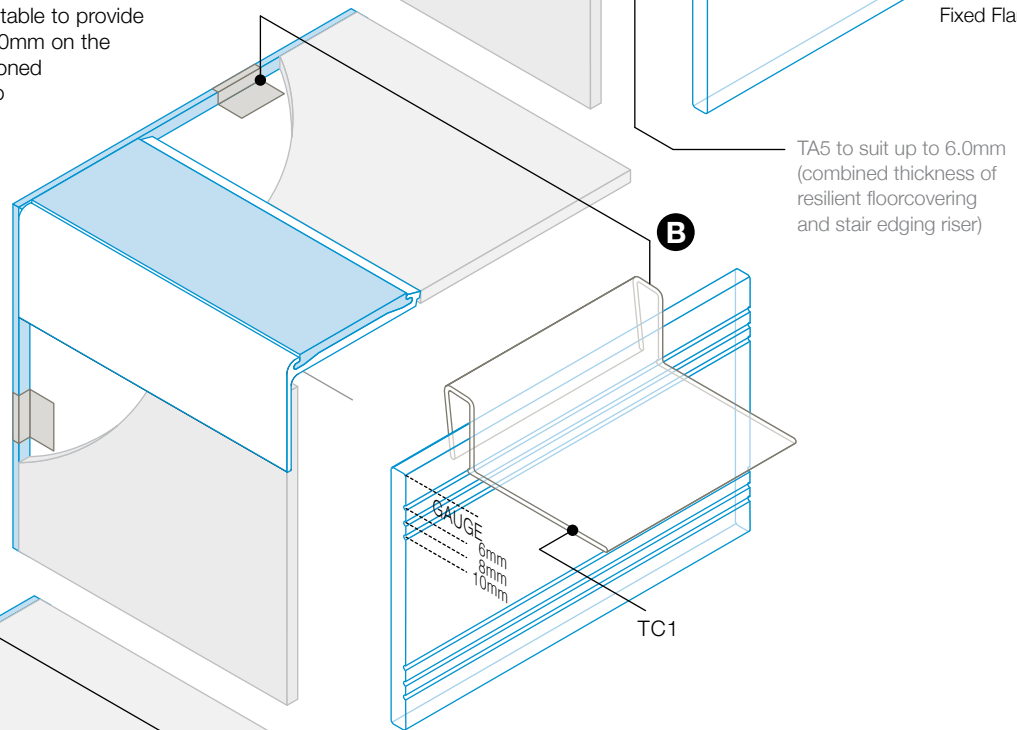
#### Welded Corner with Fixed Flange (page 44)

Welded corners are fabricated using a trimming strip of the correct gauge to suit the thickness of the floorcovering. Different types of trimming strip can be combined on the tread and riser to accommodate the combined thickness of the floorcovering and riser of the stair edging e.g. TA5B (tread)/TA5 (riser). Welded corners are fixed with a proprietary cartridge adhesive. Note: the use of a latex screed to disguise the fixing flange may be required when using vinyl or linoleum.



#### Welded Corner with TC1 Clips (page 45)

HT42, HXT42, MT42, TA42, TAC42 and TAXT42 all use the TC1 clip which is adjustable to provide an upstand of 6mm, 8mm or 10mm on the tread or riser. The clip is positioned in one of the grooves using two clips per tread and one per riser and the side trim is then fixed on with proprietary cartridge adhesive. When this has cured the clip is removed. Different clip positions can be used on the tread and riser to allow for the combined thickness of the floorcovering and riser of the stair edging.



#### Welded Corner with TC2 Clips (page 45)

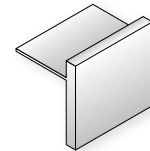
TA50, TA66 and BT42 all use the TC2 clip which is made from spring steel and is used in approximately the same positions as TC1 but is left in position after the proprietary cartridge adhesive cures.

#### Surveying Service

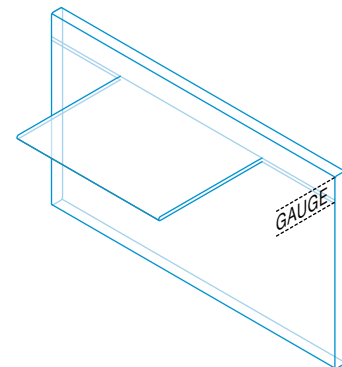
Gradus Accessories offers a free measuring and templating service to ensure optimum product selection. Contact Technical Support to request your measure. (Terms and conditions apply)

# Stair Trims

## Welded Corners and Trimming Strips with Fixed Flange



Section	Gauge	Stock Lengths	78° – 90° LH or RH	83° & 90° Universal	Fixed Tabs	Site Join
TA1	2.5mm	2.75m	-	-	✓	-
TA2C	5mm	2.75m	-	-	✓	-
TA5	6.5mm	2.75m	✓	✓	✓	butt
TA5B*	3.5mm	2.75m	✓	✓	✓	butt
TA5C	5mm	2.75m	✓	-	✓	butt
TP32	4mm	2.75m	-	-	✓	butt
HT38	5mm	2.75m	✓	✓	✓	butt
HT44	10mm	2.75m	✓	✓	✓	butt



\*TA5B can be supplied as TAXT5B - a pre-formed welded corner with a rounded edge to complement the curved edge design of the XT stair edging profiles (see page 46).

### Colour options:

#### Metals:

- Aluminium
- Chrome Finish Aluminium
- Bronze

#### Flexible pvc (TP):

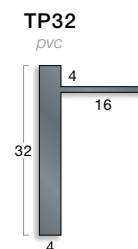
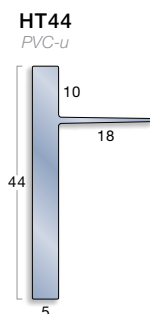
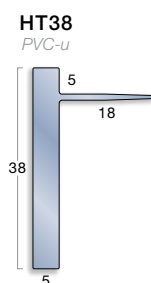
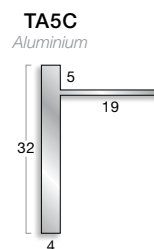
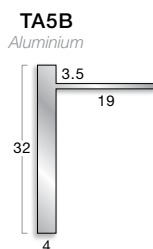
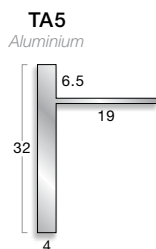
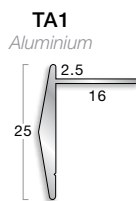
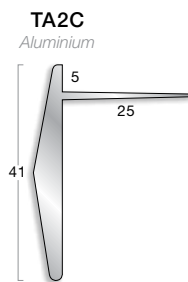
- Black
- Brown
- Granite
- Dove
- Snowdrift

#### PVC-u (HT):

- Black
- Ink
- Burgundy
- Evergreen
- Midnight
- Brown
- Bluebell
- Granite
- Nutmeg
- Dove
- Linen
- Glacier
- Canvas
- Buttercup
- Snowdrift

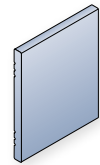
#### Metallic PVC-u (MT):

- Burnt Almond
- Zinc
- Doubloon
- Silver



Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice.

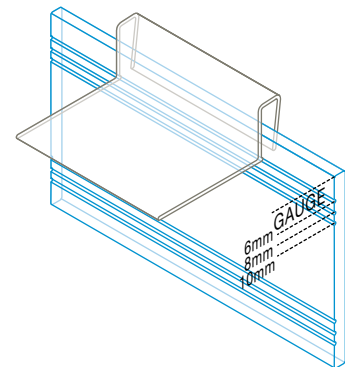
## Welded Corners and Trimming Strips with TC1 Clips



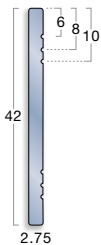
Section	Gauge	Stock Lengths	78° – 90° LH or RH	83° & 90° Universal	Fixing Clips	Site Join
HT42*	6-8-10mm	2.75m	✓	✓	TC1	butt
MT42	6-8-10mm	2.75m	✓	✓	TC1	butt
TA42**	6-8-10mm	2.75m	✓	✓	TC1	butt
TAC42	6-8-10mm	2.00m	✓	✓	TC1	mitre

\*HT42 can be supplied as HXT42 - a pre-formed welded corner with a rounded edge to complement the curved edge design of the XT stair edging profiles (see page 46).

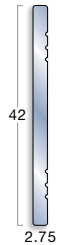
\*\*TA42 can be supplied as TAXT42 - a pre-formed welded corner with a rounded edge to complement the curved edge design of the XT stair edging profiles (see page 46).



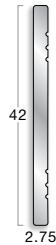
**HT42**  
PVC-u



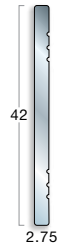
**MT42**  
PVC-u Metallic



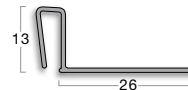
**TA42**  
Aluminium



**TAC42**  
Chrome Finish Aluminium



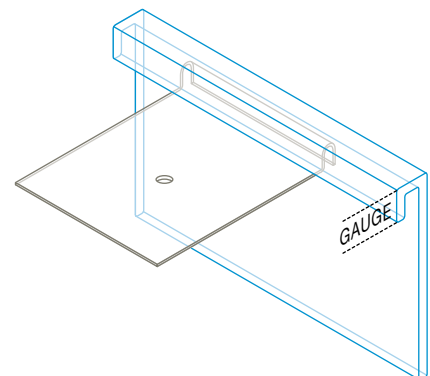
**TC1 clip**  
PVC-u



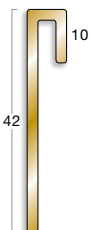
## Welded Corners and Trimming Strips with TC2 Clips



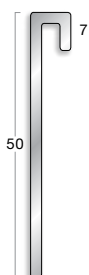
Section	Gauge	Stock Lengths	78° – 90° LH or RH	Fixing Clips	Site Join
BT42	10mm	2.75m	✓	TC2	mitre
TA50	7mm	2.75m	✓	TC2	mitre
TA66	7mm	2.75m	✓	TC2	mitre



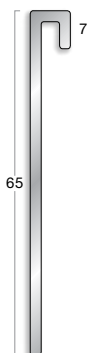
**BT42**  
Bronze



**TA50**  
Aluminium



**TA66**  
Aluminium



**TC2 clip**  
Steel



Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice.

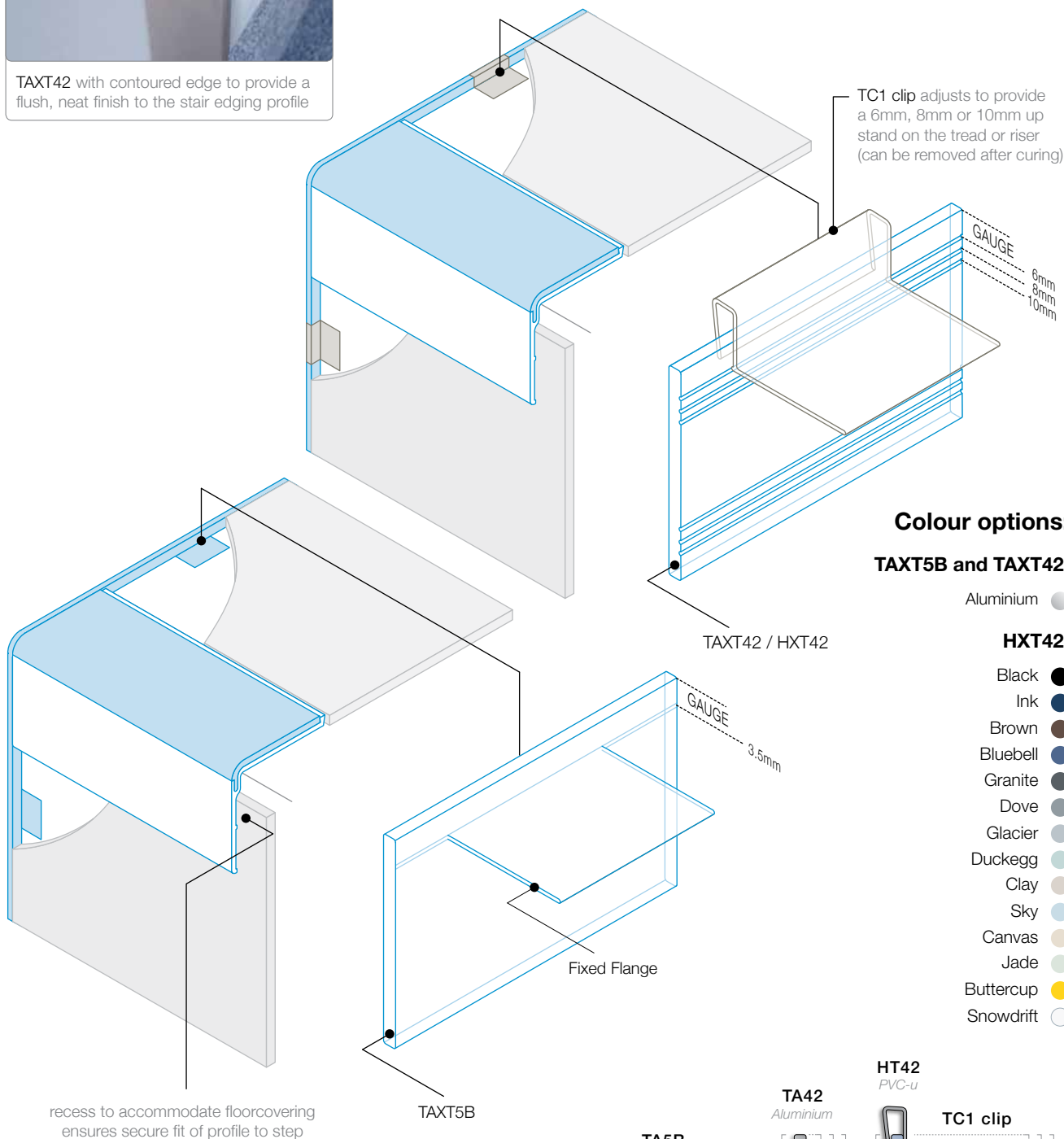
# Side Trims and Welded Corners for XT Stair Edgings



TAXT42 with contoured edge to provide a flush, neat finish to the stair edging profile

Side trims and welded corners are designed to form a neat and attractive edge around the open end of a step by concealing the edge of the floorcovering and stair edging.

Gradus side trims TA42, TA5B and HT42 can be ordered in straight lengths for on-site fabrication or can be supplied as pre-formed welded corners TAXT42, TAXT5B and HXT42. When ordered as TAXT42/TAXT5B/HXT42 the apex of the welded corner is contoured to a rounded edge to match the curved edge design of the XT stair edging profiles, providing a flush, neat finish.



## Colour options:

### TAXT5B and TAXT42:

Aluminium

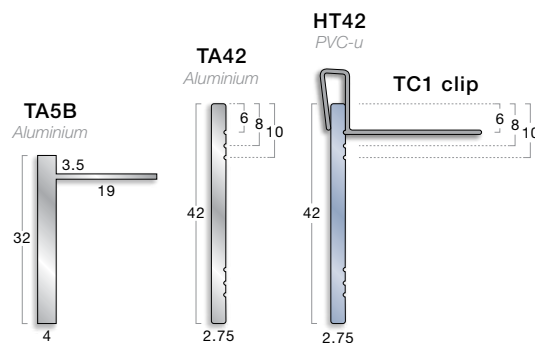
### HXT42:

- Black
- Ink
- Brown
- Bluebell
- Granite
- Dove
- Glacier
- Duckegg
- Clay
- Sky
- Canvas
- Jade
- Buttercup
- Snowdrift

## Welded Corners

Section	Gauge	78° – 90° LH or RH	83° & 90° Universal	Fixing	Site Join
TAXT42*	6-8-10mm	✓	✓	TC1 Clips	butt
TAXT5B**	3.5mm	✓	✓	Fixed Tab	butt
HXT42***	6-8-10mm	✓	✓	TC1 Clips	butt

\*TAXT42 can be supplied as TA42 2.75m stock lengths for use as a trimming strip for landings etc.  
 \*\*TAXT5B can be supplied as TA5B 2.75m stock lengths for use as a trimming strip for landings etc.  
 \*\*\*HXT42 can be supplied as HT42 2.75m stock lengths for use as a trimming strip for landings etc.



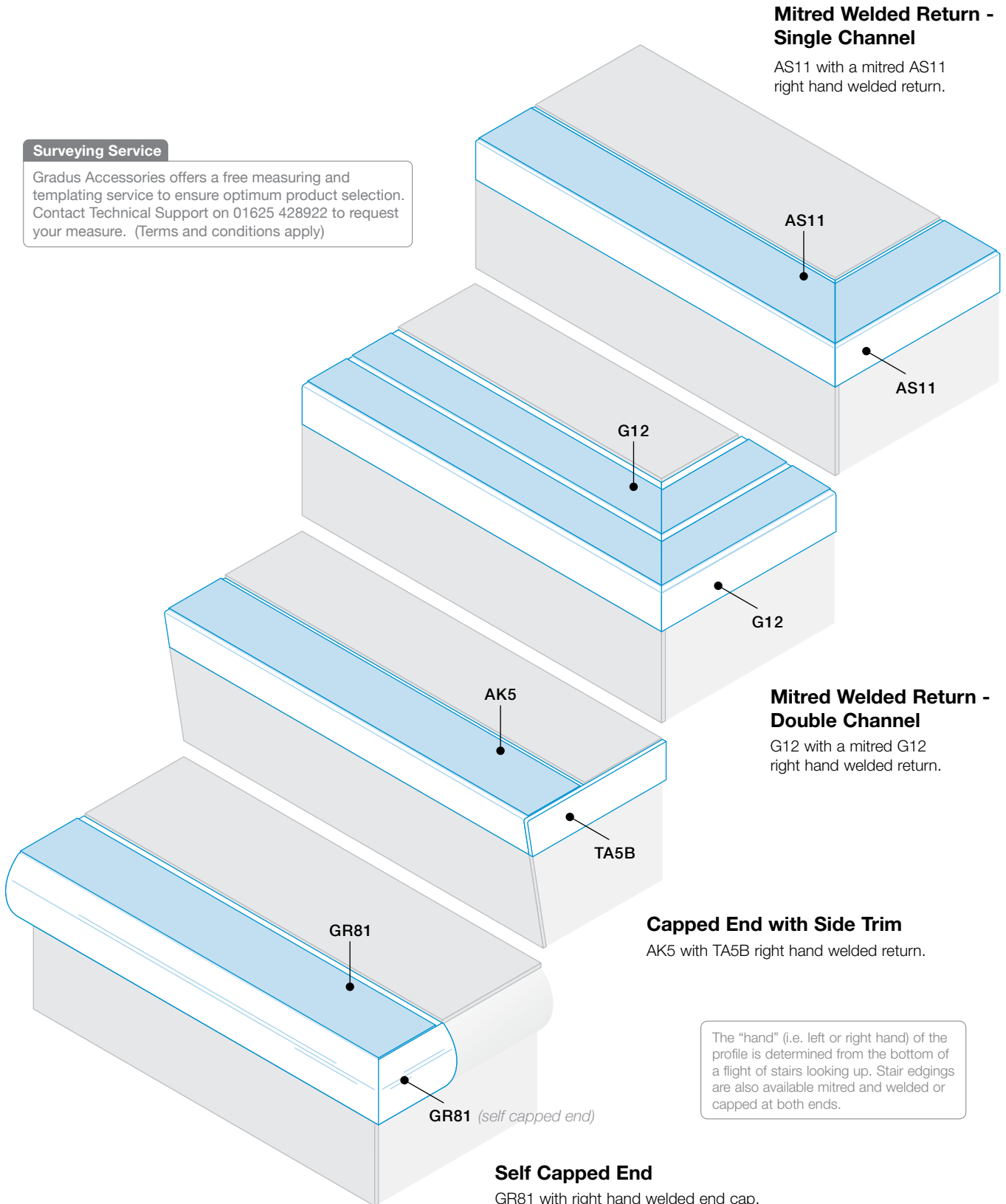
Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice.

# Welded Returns & Capped Ends

Most stair edgings featured in the Gradus product range can be fabricated to form a neat finish to the open side(s) of the stair in the form of welded returns or capped ends. The diagram below illustrates some examples of the fabrications that are available.

## Surveying Service

Gradus Accessories offers a free measuring and templating service to ensure optimum product selection. Contact Technical Support on 01625 428922 to request your measure. (Terms and conditions apply)



### Mitred Welded Return - Single Channel

AS11 with a mitred AS11 right hand welded return.

### Mitred Welded Return - Double Channel

G12 with a mitred G12 right hand welded return.

### Capped End with Side Trim

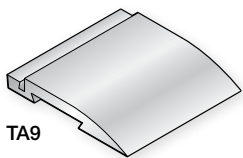
AK5 with TA5B right hand welded return.

### Self Capped End

GR81 with right hand welded end cap.

The "hand" (i.e. left or right hand) of the profile is determined from the bottom of a flight of stairs looking up. Stair edgings are also available mitred and welded or capped at both ends.

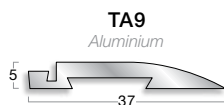
# Stair Trims



TA9

TA9 is an aluminium trimming strip used with G range stair edgings to form a safe ramp where resilient or no floorcovering is used.

## Edge Trim



TA9  
Aluminium

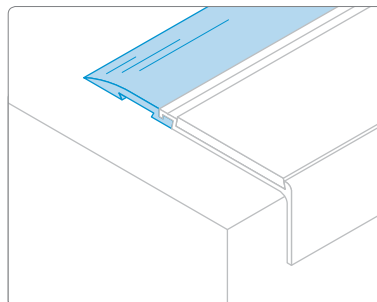
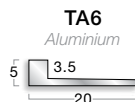


Diagram shows G11 (see page 24) with TA9 ramping strip providing a transition where no floorcovering is used.

TA6 is an aluminium trimming strip used to form a central run of resilient floorcovering on stairs and landings. Can also be used on the riser.



TA6  
Aluminium

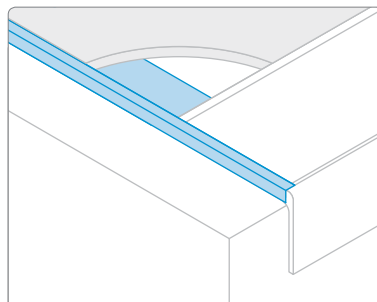
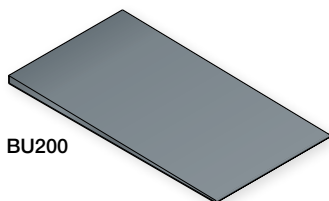


Diagram shows AS11 (see page 21) and TA6 trimming strip with a special on-site fabrication.



BU200

Bevelled underlay is a flexible pvc material used as a diminishing strip and is ideal for building up resilient floorcoverings for use with 5mm stair edgings. This is an ideal solution where a heavy-duty stair edging is required with a resilient floorcovering.

Grooves along the length of the underlay provide a straight cutting edge at points where the thickness gives ideal height adjustment. Bevelled underlay is fitted with a proprietary contact adhesive and it is advisable to feather the tapered edge with a thin layer of latex cement.

## Bevelled Underlay

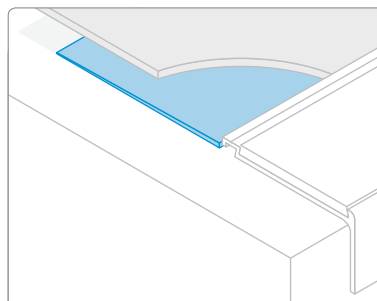
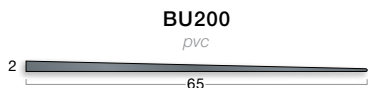


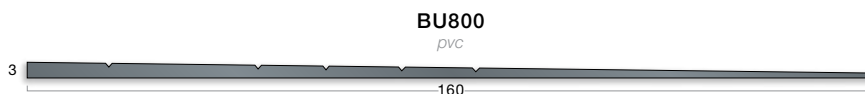
Diagram shows BU200 bevelled underlay being used to build up a 3.2mm linoleum to ensure a flush finish with the back edge of a G11 stair edging (5mm gauge - see page 24).

### Colour option:

- Black



BU200  
pvc

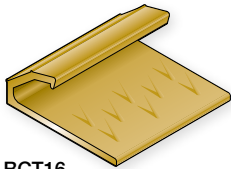


BU800  
pvc



BU profiles contain up to 50% recycled content

Dimensions shown are nominal. Illustrations are 70% size in mm. Products subject to minor design alterations without notice.



**BCT16**

Aluminium or bronze nap trims available with or without carpet gripper. Butt joint to the back edge of the stair edging to form a neat finish to the floorcovering. Ideal for use where an Axminster or other woven backed carpet is used. The top is closed using a block of wood and/or rubber mallet. Fixed with screws and adhesive.

## Nap Trim

**BCT16**  
*Bronze - available with or without carpet gripper*

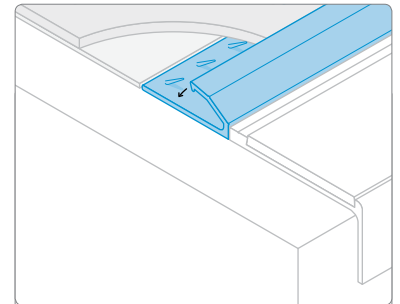
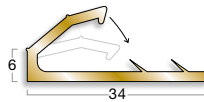


Diagram shows BCT16 butt jointed to the back edge of BG511 (5mm gauge - see page 33) stair edging to provide a neat edge to the carpet.

**ANT355**  
*Aluminium - available with or without carpet gripper*

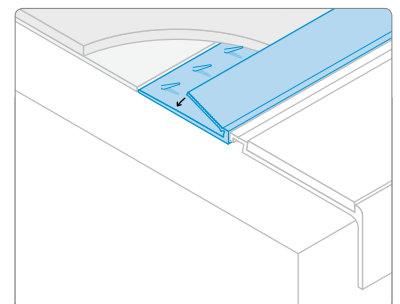
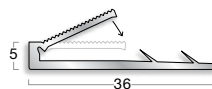


Diagram shows ANT355 butt jointed to the back edge of G11 (5mm gauge - see page 24) stair edging to provide a neat edge to the carpet.

**CG1042**  
*Aluminium - available with or without carpet gripper*

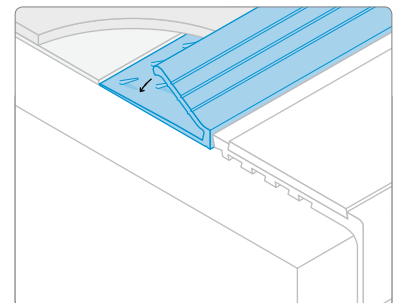
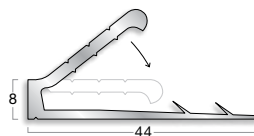
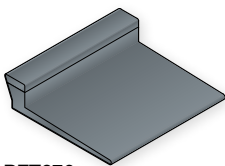


Diagram shows CG1042 butt jointed to the back edge of CT71 (gauge 7mm - see page 27) stair edging to provide a neat edge to the carpet.



**PET276**

A co-extruded PVC-u feature strip for use between carpets, resilient floorcoverings and ceramic tiles or to form an edge to a floorcovering (see diagram).

## Square Edge

**PET276**  
*Co-extruded pvc top with PVC-u base*

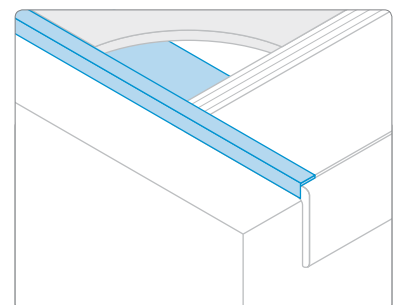
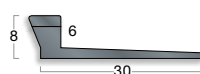


Diagram shows PET276 in conjunction with RN711 (gauge 6mm - see page 38) with a special on-site fabrication being used to protect the exposed edge of the carpet and form a 'carpet runner'.

### Colour options:

- Black
- Brown
- Granite
- Dove

