



The VPM-6 is a palletizer suitable for packers who require more capacity and set higher standards for the stacking result. The machine is standardly equipped with a three-sided stacking bin enclosing the pallet and ensuring an accurate stack of the product.

This model has two standard stacking bins and can be manually adjusted to the pallet sizes required, i.e. Euro, block or sea pallet (1200 x 800 / 1000 / 1600 mm). Depending on the stacking height required, a stock of empty pallets can be placed in the stacking bin.

Conveyor belts and / or a vertical lift with automatic accumulation, transport the bags up into the palletizer towards the manipulator equipped with centring flaps. These ensure an accurate positioning of the bags on the pallet.

- **medium capacity**
- **accurate stack of the product**
- **two stacking bins**

Specifications:

Capacity	Maximum 10 bags / min.
Pallet sizes	Standardly suitable for several pallet sizes: - 1200 x 800 / 1000 / 1600 mm - 48 x 40 / 60 "
Bag sizes	10 - 50 kg (approx. 320 x 520 mm - approx. 590 x 880 mm)
Pallet infeed / outfeed	Forklift
Stacking height	Maximum 2500 mm, including pallet
Formation doors	No
Stacking bin	3-sided closed
Operation	Touchscreen
Stacking patterns	10 freely programmable, each including maximum 16 closing layers
Air consumption	- Minimum operating pressure: 8 bar - Suction capacity required: 80 l / min.
Power	230 / 400 VAC + N + PE, 50 Hz; 3 x 25 A
Safety	- Walk-in protection and screening at the outfeed side - The machine is standardly equipped with full screening
Options	- Several pallet sizes - 4-sided closed stacking bin