



# Professional flue gas analyzer

**testo 330-LL - Up to 6 years' sensor lifetime**




---

Many measurement menus for analyses on heating systems, incl. solid fuel and gas pipe test menus

---

Integrated sensor monitoring

---

4 years' warranty without maintenance contract

---

Dilution up to 30,000 ppm CO (testo 330-2 LL)

---

Zeroing in flue possible (testo 320-2 LL)

---

High-resolution colour graphic display

---

Logger function (up to 2h continuous measurement value recording)

---

TÜV-tested according to EN50379, Parts 1-3



The testo 330 LL is the professional flue gas analyzer. It fulfils the highest demands and can cope with all measurement tasks on heating systems. Multiple country-specific measurement menus are stored in the instrument. It is possible to select from an extensive program of flue gas probes, which often replaces an additional measuring instrument. Other fuels can be defined by the user as desired. Apart from this, gas pipe tests or solid fuel measurement can also be carried out with the testo 330 LL.

The high-quality instrument is especially excellent thanks to the successful combination of outstanding sensor technology, long life and security. It has three high-quality measuring cells for O<sub>2</sub>, CO and NO as well as a temperature probe integrated into the flue gas probe for the direct measurement of temperature, O<sub>2</sub>, CO and NO. The abbreviation „LL“ stands for „Longlife“. The sensors of the instrument series testo 330 LL have an extended lifetime of up to 6 years. At least one O<sub>2</sub> and CO sensor replacement can be saved in the course of the typical working life.

# Product properties

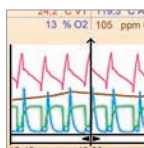
**Longlife sensors**

The sensors of the instrument family testo 330 LL have a lifetime of up to 6 years. At least one sensor replacement is saved in the course of the typical working life.



**Graphic presentation of the measurement data**

Fine presentation of the measurement procedures as a flue gas matrix and line diagram



**Sensors exchangeable by the user**

Easy exchange of the sensors by the user – no adjustment necessary



**Stamp of approval**

The testo 330 LL is TÜV-tested according to 1. BImSchV EN 50379, Parts 1-3, TÜV-tested solid fuel measurement for O<sub>2</sub> and CO.



**CO dilution**

In CO measurement, the automatic dilution to min. 30,000 ppm CO takes place from 8,000 ppm (only for testo 330-2 LL).



**Efficient exchange of probes**

Fast and easy exchange of probes via the probe coupling. All gas paths are connected to the instrument at once with the bayonet connection.



**Attachment**

Integrated magnets for fast attachment to burner/boiler.



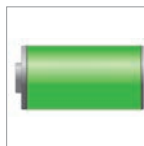
**Robust design**

Robust and ergonomic instrument – ideally suited even to rough surroundings.



**Long battery life**

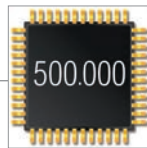
Powerful Li-ion rechargeable battery – no battery replacement. Up to eight hours' lifetime with pump running. Battery chargeable separately in instrument, no memory effect, no deep discharge.





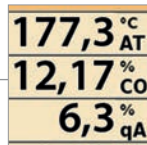
**Sensor monitoring**

Integrated traffic light system which continuously monitors the sensor functionality.



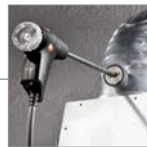
**Memory**

Up to 500,000 measurement values can be saved in the memory of the testo 330 LL.



**High-resolution colour graphic display**

The measurement menus and measurement values are presented in detail and always easily legible.



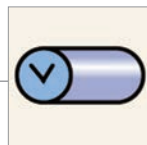
**Draught and gas zeroing**

Integrated draught and gas zeroing with probe removal: the probe can remain in the flue during zeroing (only for testo 330-2 LL).



**Fast sensor zeroing**

Automatic zeroing of the sensor in only 30 seconds after start-up, and which can be cancelled if not required.



**Logger function for long-term measurements**

Logger function for easy long-term recording of the measurement curve.



**Flexibility with modular probes**

A range of probe lengths and diameters ensure a high degree of flexibility for all applications. To exchange the probe shaft, it is simply placed on the probe handle and engages.



**Condensate trap**


Integrated condensate trap – very easily emptied.



**Probe filter**


Easy exchange of probe filter.


## Ordering data

**Order suggestion  Bluetooth®**  
**testo 330-1 LL**

testo 330-1 LL flue gas analyzer with longlife gas sensors, incl. rechargeable battery and calibration protocol


testo 330-1 LL 0632 3306  
 Option: H<sub>2</sub>-compensated CO sensor ✓  
 Option: Bluetooth ✓




**Order suggestion  Bluetooth®**  
**testo 330-2 LL**


testo 330-2 LL flue gas analyzer with longlife gas sensors and integrated draught and gas zeroing, incl. rechargeable battery and calibration protocol

testo 330-2 LL 0632 3307  
 Option: H<sub>2</sub>-compensated CO sensor ✓  
 Option: Bluetooth ✓




**Order suggestion  Bluetooth®**  
**longlife set for service technicians and assessors with the fine pressure probe**


testo 330-2 LL 0632 3307  
 Option: H<sub>2</sub>-compensated CO sensor ✓  
 Option: Bluetooth ✓  
 International mains unit 100-240 V AC / 6.3 V DC 0554 1096  
 flue gas probe modular 300 mm, Ø 6 mm 0600 9763  
 Combustion air temperature probe 190 mm 0600 9787  
 testo BLUETOOTH® printer 0554 0553  
 PC analysis software easyheat 0554 3332  
 USB connection cable instrument-PC 0449 0047  
 Fine pressure probe 0638 0330

**Order suggestion  Bluetooth®**  
**longlife set for customer service and maintenance engineers**

testo 330-2 LL 0632 3307  
 Option: H<sub>2</sub>-compensated CO cell ✓  
 Option: Bluetooth ✓  
 International mains unit 100-240 V AC / 6.3 V DC 0554 1096  
 Flue gas probe modular 300 mm, Ø 6 mm 0600 9763  
 Combustion air temperature probe 190 mm 0600 9787  
 testo BLUETOOTH® printer 0554 0553  
 Hose connection set 0554 1203  
 Basic system case flat 0516 3330

The gas pipe test is integrated in the testo 330 LL (see ill.). Order **accessory 0554 1213**, and if not included in the set, **accessory 0554 1203**.



**Order suggestion  Bluetooth®**  
**longlife set for assessors**

testo 330-2 LL 0632 3307  
 Option: H<sub>2</sub>-compensated CO sensor ✓  
 Option: Bluetooth ✓  
 International mains unit 100-240 V AC / 6.3 V DC 0554 1096  
 Flue gas probe modular 300 mm, Ø 6 mm 0600 9763  
 Combustion air temperature probe 190 mm 0600 9787  
 testo 308 smoke count measuring instrument 0632 0309  
 Probe attachment for testo 308 0554 0616  
 Basic system case high 0516 3331

| Accessories for measuring instrument   | Part no.        | £        |
|--|-----------------|----------|
| testo 330-1 LL flue gas analyzer with long life gas sensors, inkl. O <sub>2</sub> -/CO-sensor; without H <sub>2</sub> -compensation, incl. rech. battery and calibration protocol; with graphic display                                | 0632 3306       | POA      |
| testo 330-2 LL flue gas analyzer with long-life gas sensors and built-in draught and gas zeroing; incl. O <sub>2</sub> -/CO-sensor; without H <sub>2</sub> -compensation, rech. battery and calibration protocol; with graphic display | 0632 3307       | POA      |
|  | <b>Part no.</b> | <b>£</b> |
| Option: Fine draught measurement, Resolution 0.1 Pa, measurement range to 100 Pa (instead of the standard draught measurement)   |                 | POA      |
| Option fine differential pressure measurement  |                 | POA      |
| Option: NO sensor, meas. range 0 to 3000 ppm, 1 ppm resolution   |                 | POA      |
| Option H <sub>2</sub> -compensated CO cell   |                 | POA      |
| Option CO <sub>low</sub> sensor  |                 | POA      |
| Option NO <sub>low</sub> sensor  |                 | POA      |
| Option Bluetooth   |                 | POA      |

## Accessories

| <b>Spare gas sensors</b>   | <b>Part no.</b> | <b>£</b>      |
|--|-----------------|---------------|
| O <sub>2</sub> sensor for testo 330-1 LL/-2 LL   | 0393 0002       | <b>215.95</b> |
| CO sensor (without H <sub>2</sub> -compensation) for testo 330-1 LL/-2 LL                | 0393 0051       | <b>273.82</b> |
| CO sensor, H <sub>2</sub> -compensated, 0 to 8000 ppm for testo 330-1 LL/-2 LL           | 0393 0101       | <b>503.88</b> |
| Spare CO <sub>low</sub> sensor for testo 330-1 LL/-2 LL                                  | 0393 0103       | <b>371.20</b> |
| Spare NO sensor, 0 to 3000 ppm for testo 330-1 LL/-2 LL                                  | 0393 0151       | <b>345.80</b> |
| NO <sub>low</sub> spare sensor 0 to 300 ppm, 0.1 ppm, ±2 ppm (0 to 39.9 ppm) ±5% of m.v. | 0393 0152       | <b>276.15</b> |

| <b>Accessories</b>   | <b>Part no.</b> | <b>£</b>      |
|--|-----------------|---------------|
| Mains unit international 100-240 V AC / 6.3 V DC for mains operation or battery charging in instrument                   | 0554 1096       | <b>38.96</b>  |
| Spare battery 2600 mA  | 0515 0107       | <b>29.27</b>  |
| Charger for spare battery  | 0554 1103       | <b>31.40</b>  |
| Testo fast printer IRDA with wireless infrared interface; 1 roll thermal paper; 4 AA batteries                           | 0554 0549       | <b>171.00</b> |
| BLUETOOTH printer set with wireless BLUETOOTH interface; incl. 1 roll thermal paper, rechargeable battery and mains unit | 0554 0553       | <b>301.00</b> |
| Spare thermal paper for printer, permanent ink   | 0554 0568       | <b>19.49</b>  |
| Readout adapter for automatic furnaces testo 330-1/-2 LL   | 0554 1206       | <b>317.00</b> |
| Adhesive pockets testo 330-1/-2 LL for printout, paper barcode labels; 50 off  | 0554 0116       | <b>45.68</b>  |
| Smoke tester with oil; soot sheet; for measuring soot in flue gas  | 0554 0307       | <b>105.00</b> |
| Hose connection set with adapter for separate gas pressure measurement   | 0554 1203       | <b>25.31</b>  |
| Pressure set for testing gas line testo 330-1/-2 LL version 2010   | 0554 1213       | <b>84.95</b>  |
| Differential temperature set; consisting of 2 Velcro probes and temperature adapter                                      | 0554 1208       | <b>80.22</b>  |
| Spare dirt filter, modular probe; 10 off   | 0554 3385       | <b>16.70</b>  |
| easyheat PC analysis software, shows measurement in form of diagrams, tables and manages customer data.                  | 0554 3332       | <b>144.00</b> |
| USB connection cable instrument to PC testo 330-1/-2 LL / testo 335  | 0449 0047       | <b>22.58</b>  |
| ISO calibration certificate/flue gas   | 0520 0003       | <b>POA</b>    |
| Basic system case testo 330-1/-2 LL for analyzer, probes and accessories   | 0516 3330       | <b>64.89</b>  |
| System case with double base   | 0516 3331       | <b>95.55</b>  |
| Tools system case with tools section without content   | 0516 0329       | <b>102.00</b> |

# Probes

| <b>Modular flue gas probes, available in 2 lengths, incl. positioning cone, NiCr-Ni thermocouple, 2.2 m hose and particle filter</b>   | <b>Part no.</b> | <b>£</b>      |
|--|-----------------|---------------|
| Flue gas probe modular, incl. cone for attachment; thermocouple NiCr-Ni; hose 2.2 m; particle filter; length 180 mm; Ø 8 mm; Tmax. 500 °C; TÜV-tested  | 0600 9760       | <b>187.00</b> |
| Flue gas probe; length 300 mm; Ø 8 mm; Tmax. 500 °C; TÜV approval; probe stop; NiCr-Ni thermocouple; 2.2 m hose and particle filter included   | 0600 9761       | <b>192.00</b> |
| Flue gas probe; length 180 mm; Ø 6 mm; Tmax. 500 °C; probe stop; NiCr-Ni thermocouple; 2.2 m hose and particle filter included   | 0600 9762       | <b>187.00</b> |
| Flue gas probe; length 300 mm; Ø 6 mm; Tmax. 500 °C; probe stop; NiCr-Ni thermocouple; 2.2 m hose and particle filter included   | 0600 9763       | <b>196.00</b> |
| Flue gas probe flexible; length 330 mm; Tmax. 180 °C; short-term 200 °C; bending radius max. 90 °C for measuring at inaccessible points; probe stop; NiCr-Ni-thermocouple; 2.2 m hose and particle filter included | 0600 9764       | <b>276.00</b> |

| <b>Probe accessories</b>   | <b>Part no.</b> | <b>£</b>      |
|--|-----------------|---------------|
| Probe shaft; length 180 mm; 8 mm; Tmax. 500 °C                         | 0554 9760       | <b>86.94</b>  |
| Probe shaft; length 300 mm; Ø 8 mm; Tmax. 500 °C                       | 0554 9761       | <b>91.25</b>  |
| Probe shaft length 335 mm, incl. cone, Ø 8 mm, Tmax 1000 °C            | 0554 8764       | <b>255.00</b> |
| Probe shaft flexible; length 330 mm; Ø 10 mm; Tmax. 180 °C             | 0554 9764       | <b>194.00</b> |
| Probe shaft multi-hole; length 300 mm; Ø 8 mm; for mean CO calculation | 0554 5762       | <b>126.00</b> |
| Probe shaft multi-hole; length 180 mm; Ø 8 mm; for mean CO calculation | 0554 5763       | <b>121.00</b> |
| Hose extension; 2.8 m; extension cable for probe and analyzer          | 0554 1202       | <b>124.00</b> |

| <b>Additional probes</b>   | <b>Part no.</b> | <b>£</b>      |
|--|-----------------|---------------|
| Dual wall clearance probe for O <sub>2</sub> supply air measurement  | 0632 1260       | <b>108.00</b> |
| Gas leak detection probe; 0 to 10000 ppm CH <sub>4</sub> /C <sub>3</sub> H <sub>8</sub>  | 0632 3330       | <b>364.00</b> |
| Ambient CO probe, for detecting CO in buildings and rooms; 0 to +500 ppm   | 0632 3331       | <b>340.00</b> |
| Ambient CO <sub>2</sub> probe (requires connection cable 0430 0143)  | 0632 1240       | <b>581.00</b> |
| Connection cable for ambient CO <sub>2</sub> probe   | 0430 0143       | <b>45.87</b>  |
| Fine pressure probe: highly accurate probe for the measurement of differential pressure and temperature, as well as Pitot tube measurement of flow velocities (see technical data) | 0638 0330       | <b>285.00</b> |
| Capillary hose set for 4 Pa measurement  | 0554 1215       | <b>69.16</b>  |
| Solid fuel set (probe shaft, adapter, upgrade CD)  | 0600 9765       | <b>303.00</b> |

| <b>Combustion air temperature probes</b>                 | <b>Part no.</b> | <b>£</b>      |
|--|-----------------|---------------|
| Combustion air temperature probe, immersion depth 300 mm | 0600 9791       | <b>158.00</b> |
| Combustion air temperature probe, immersion depth 190 mm | 0600 9787       | <b>80.64</b>  |
| Combustion air temperature probe, immersion depth 60 mm  | 0600 9797       | <b>80.64</b>  |

| <b>Additional temperature probes</b>  | <b>Part no.</b> | <b>£</b>      |
|---|-----------------|---------------|
| Mini ambient air probe; for separate ambient air temperature measurement; 0 to +80 °C | 0600 3692       | <b>41.37</b>  |
| Very fast reaction surface probe  | 0604 0194       | <b>147.00</b> |
| Connection cable  | 0430 0143       | <b>45.87</b>  |

# Technical data

|   | Measuring range   | Accuracy $\pm 1$ digit   | Resolution   | Adjustment time $t_{90}$ |
|---|---|--|--|--------------------------|
| <b>Temperature</b>  | -40 to +1.200 °C  | $\pm 0.5$ °C (0.0 to +100.0 °C)<br>$\pm 0.5$ % of m.v. (remaining range)   | 0.1 °C (-40 to 999.9 °C)<br>1 °C (remaining range) |                          |
| <b>Draught measurement</b>  | -9.99 to +40 hPa  | $\pm 0.02$ hPa or $\pm 5\%$ of m.v. (-0.50 to +0.60 hPa)<br>$\pm 0.03$ hPa (+0.61 to +3.00 hPa)<br>$\pm 1.5\%$ of m.v. (+3.01 to +40.00 hPa)<br>(the greater value applies)                | 0.01 hPa   |                          |
| <b>Pressure measurement</b>   | 0 to 300 hPa  | $\pm 0.5$ hPa (0.0 to 50.0 hPa)<br>$\pm 1\%$ of m.v. (50.1 to 100.0 hPa)<br>$\pm 1.5\%$ of m.v. (remaining range)  | 0.1 hPa  |                          |
| <b>O<sub>2</sub> measurement</b>  | 0 to 21 Vol. %  | $\pm 0.2$ Vol. %   | 0.1 Vol. %   | < 20 s                   |
| <b>CO measurement (without H<sub>2</sub> compensation)</b>                                  | 0 to 4.000 ppm  | $\pm 20$ ppm (0 to 400 ppm)<br>$\pm 5\%$ of m.v. (401 to 2.000 ppm)<br>$\pm 10\%$ of m.v. (2.001 to 4.000 ppm)   | 1 ppm  | < 60 s                   |
| <b>CO measurement (H<sub>2</sub>-compensated)</b>   | 0 to 8.000 ppm  | $\pm 10$ ppm or $\pm 10\%$ of m.v. (0 to 200 ppm)<br>$\pm 20$ ppm or $\pm 5\%$ of m.v. (201 to 2.000 ppm)<br>$\pm 10\%$ of m.v. (2.001 to 8.000 ppm)                                       | 1 ppm  | < 60 s                   |
| automatic dilution in testo 320-2 LL<br><b>CO determination (H<sub>2</sub>-compensated)</b> | 0 to 30000 ppm  | $\pm 100$ ppm (0 to 1000 ppm)<br>$\pm 10\%$ of m.v. (1001 to 30000 ppm)  | 1 ppm  |                          |
| <b>Efficiency (ETA)</b>   | 0 to 120%   |  | 0.1%   |                          |
| <b>Flue gas loss</b>  | 0 to 99.9%  |  | 0.1%   |                          |
| <b>CO<sub>2</sub> determination</b><br>Digital calculation from O <sub>2</sub>              | Display range<br>0 to CO <sub>2</sub> max   | $\pm 0.2$ Vol. %   | 0.1 Vol. %   | < 40 s                   |
| <b>Option: CO<sub>low</sub> measurement</b>   | 0 to 500 ppm  | $\pm 5$ ppm (0 to 100 ppm)<br>$\pm 5\%$ of m.v. (101 to 2.000 ppm)<br>$\pm 10\%$ of m.v. (2.001 to 3.000 ppm)  | 0.1 ppm  | < 30 s                   |
| <b>Option: NO measurement</b>   | 0 to 3.000 ppm  | $\pm 5$ ppm (0 to 100 ppm)<br>$\pm 5\%$ of m.v. (101 to 2.000 ppm)<br>$\pm 10\%$ of m.v. (2.001 to 3.000 ppm)  | 1 ppm  | < 30 s                   |
| <b>Ambient CO measurement (with CO probe)</b>   | 0 to 500 ppm  | $\pm 5$ ppm (0 to 100 ppm)<br>$\pm 5\%$ of m.v. (>100 ppm)   | 1 ppm  | Approx. 35 s             |
| <b>Gas leak measurement for combustible gases (with gas leak detection probe)</b>           | Display range<br>0 to 10.000 ppm<br>CH <sub>4</sub> /C <sub>3</sub> H <sub>8</sub>    | Signal    Optical display (LED)<br>Audible alarm via buzzer  |  | < 2 sec.                 |
| <b>Ambient CO<sub>2</sub> measurement (with ambient CO<sub>2</sub> probe)</b>               | 0 to 1 Vol. %<br>0 to 10.000 ppm  | $\pm 50$ ppm or $\pm 2\%$ of m.v. (0 to 5.000 ppm)<br>$\pm 100$ ppm or $\pm 3\%$ of m.v. (5.001 to 10.000 ppm)   |  | Approx. 35 s             |
| <b>NO<sub>low</sub></b>   | 0 to 300 ppm  | $\pm 2$ ppm (0 to 39.9 ppm)<br>$\pm 5\%$ of m.v. (40 to 300 ppm)   | 0.1 ppm  | < 30 s                   |
| <b>Differential pressure, flow velocity and temperature via the fine pressure probe</b>     | $\pm 10.000$ Pa<br><br>0.15 to 3 m/s<br>max. -40 to +1,200 °C<br>(dependent on probe) | $\pm 0.3$ Pa (0 to 9.99 Pa) plus $\pm 1$ digit<br>$\pm 3\%$ of m.v. (10 to 10.000 Pa)<br><br>$\pm 0.5$ °C (-40 to 100 °C)<br>$\pm 0.5$ % of m.v. (rem. meas. range)<br>plus probe accuracy | 0.1 m/s<br>0.1 °C                                  |                          |

## General technical data

|                       |  |            |   |
|-----------------------|--|------------|---|
| Storage temperature   | -20 to +50 °C  | Display    | Colour graphic display with 240 x 320 pixels  |
| Operating temperature | -5 to +45 °C   | Weight     | 600 g (without rechargeable battery)  |
| Power supply          | Rechargeable battery pack 3.7 V / 2.6 Ah<br>Mains unit 6 V / 1.2 A | Dimensions | 270 x 90 x 65 mm  |
| Memory                | 500.000 readings   | Warranty   | Instrument/probe/gas sensors<br>(O <sub>2</sub> , CO) 48 months<br>NO, CO <sub>low</sub> sensor 24 months<br>Thermocouple and rech. battery 12 months |

0981 2821 20/cw/A/01.2014

Subject to change without notice.  
All prices are net and valid until 31.12.2014.  
Shipping costs & VAT not included.



**Testo Limited**  
Newman Lane  
ALTON, HAMPSHIRE  
GU34 2UR  
Phone: 01420 544 433  
Fax: 01420 544 434  
Email: [info@testo.co.uk](mailto:info@testo.co.uk)