



# Steel Fire Doors

dp Industrial Services' high specification Steel Fire Door sets are designed and assessed to give up to four hours fire resistance.

Engineered and manufactured to exacting standards using computer controlled machinery to ensure dimensional accuracy, fire door sets complete with steel frame come in a wide variety of sizes, or can be tailor made to suit site requirements. Tested to BS 476, Part 22 to give four hours fire protection, the doors feature a unique edge lipping which overlaps the frame and in conjunction with the normal rebate gives additional security and prevents the passage of smoke. The smooth steel sheet surface gives a flush faced, attractive finish, whilst internal steel stiffeners provide rigidity and Rockwool filling to door and frame provides heat and noise insulation.

Single or double leaf doors are available, and fitting is simplified by lift off hinges, special frame fixings and pre-installed furniture. A dog bolt between the hinges provides additional security. Suitable for internal or external openings, the frames come with a complementary flat cill or weather bar.

Experienced sales engineers are available to discuss your requirements and carry out a full site survey prior to submitting a competitive quotation for supply only, or supply and installation, utilising our trained installers with full nationwide coverage.

Our contract maintenance service will relieve you of the responsibility of maintenance and repair and enhance the life of all the industrial doors on your site.



GB 00605

**dp** DOORS & SHUTTERS LTD

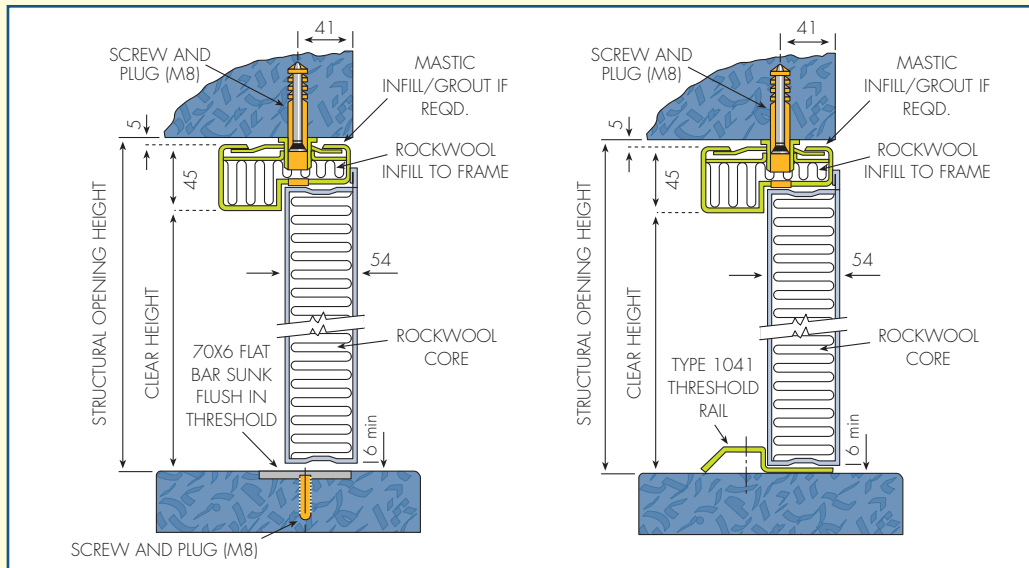
23b Orgreave Crescent, Dore House Industrial Estate, Sheffield, S13 9NO

Tel: 0114 288 9464 Fax: 0114 293 9193

E-mail: [sales@dpdoorsandshutters.co.uk](mailto:sales@dpdoorsandshutters.co.uk) Web site: [www.dpdoorsandshutters.co.uk](http://www.dpdoorsandshutters.co.uk)

# Steel Fire Doors

## Features



End section flat bar cill

End section raised weather bar cill

## Composition and manufacture

Door - 54mm thick, welded and folded 1.0mm cold rolled steel sheet both sides, with internal steel stiffeners and mineral wool infill. Choice of pre-fitted door furniture.

Frame - depth 96mm, formed from 1.5mm cold rolled steel sheet with mineral wool infill, complete with flat bar or 'U' section cill.

## Size and weight

Standard single leaf sizes available - other sizes can be tailor made to suit requirements:

Clear opening with recessed cill (w x h in mm)	Structural opening (w x h in mm)	Weight (Kg)
800 x 1950	900 x 2000	70
900 x 1950	1000 x 2000	75
700 x 2050	800 x 2100	70
800 x 2050	900 x 2100	75
900 x 2050	1000 x 2100	80
1000 x 2050	1100 x 2100	90
1100 x 2050	1200 x 2100	95
1400 x 2050	1500 x 2100	130
1700 x 2050	1800 x 2100	50
2000 x 2350	2100 x 2400	190
2000 x 2650	2100 x 2700	235
2300 x 2650	2400 x 2700	265

## Appearance

Standard finish for leaf and frame is grey zinc phosphate primer. Other finishes available to order.

## Sitework

Full service from advice to site survey, manufacture, delivery and installation.

## Contact

Sales Department



GB 00605



DOORS & SHUTTERS LTD

23b Orgreave Crescent, Dore House Industrial Estate, Sheffield, S13 9NO

Tel: 0114 288 9464 Fax: 0114 293 9193

E-mail: sales@dpdoorsandshutters.co.uk Web site: www.dpdoorsandshutters.co.uk